

Photonic Crystals:

Periodic Surprises in Electromagnetism

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MIT

Those Clever Experimentalists

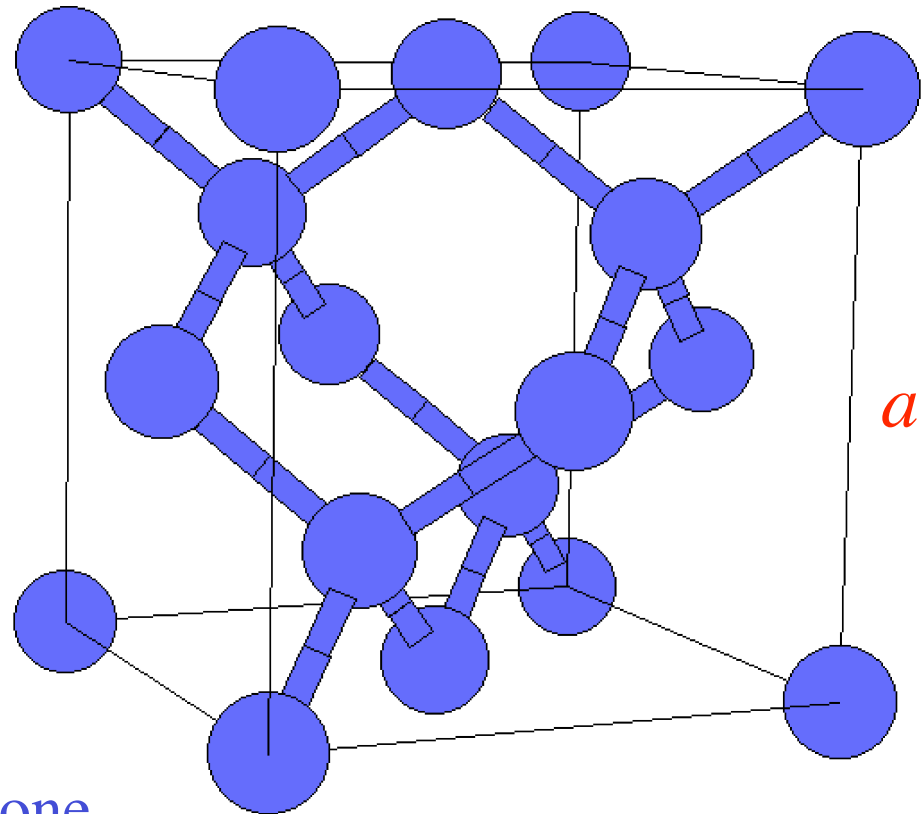
Fabrication of Three-Dimensional Crystals

The Mother of (almost) All Bandgaps

The diamond lattice:

fcc (face-centered-cubic)
with two “atoms” per unit cell

(primitive)



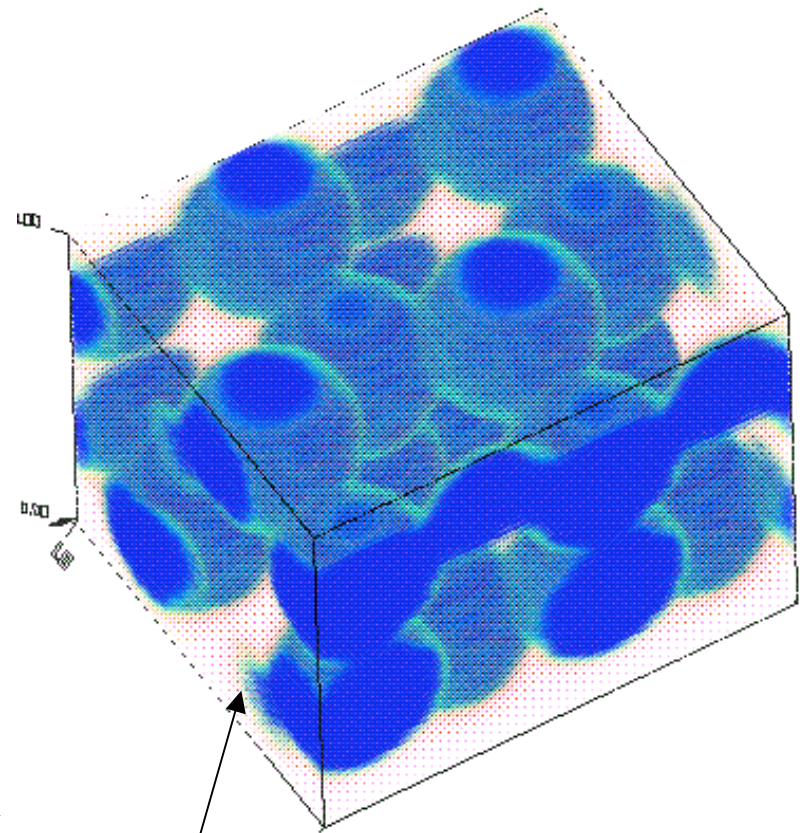
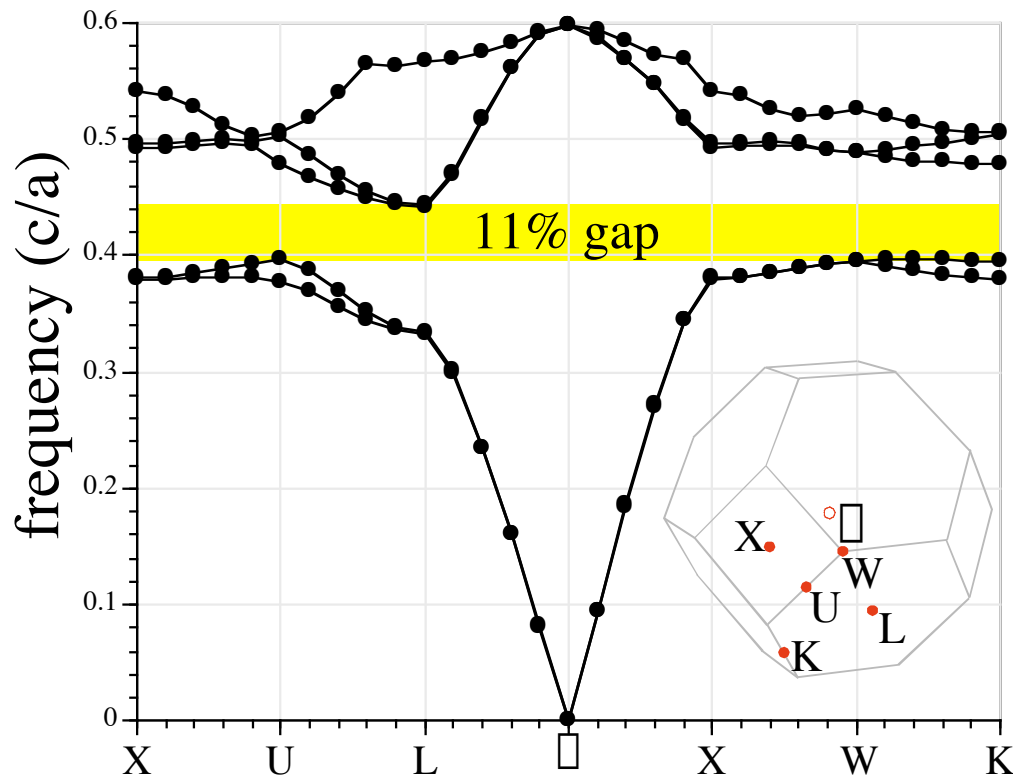
Recipe for a complete gap:

fcc = most-spherical Brillouin zone

+ diamond “bonds” = lowest (two) bands can concentrate in lines

The First 3d Bandgap Structure

K. M. Ho, C. T. Chan, and C. M. Soukoulis, *Phys. Rev. Lett.* **65**, 3152 (1990).



for gap at $\lambda = 1.55\mu\text{m}$,
sphere diameter $\sim 330\text{nm}$

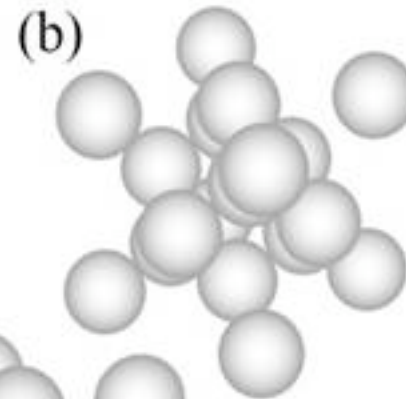
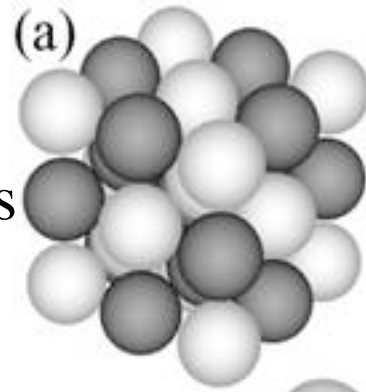
overlapping Si spheres

MPB tutorial, <http://ab-initio.mit.edu/mpb>

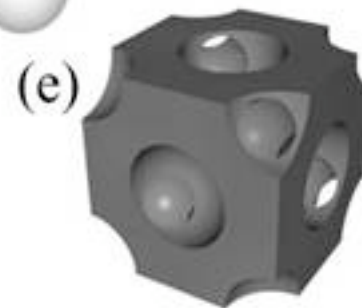
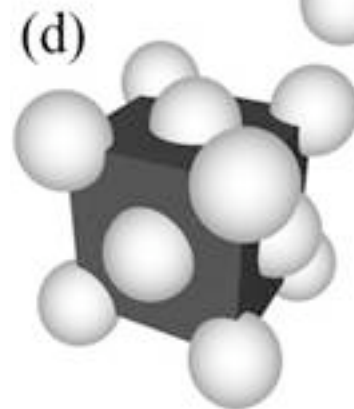
Make *that*? Are you crazy? ...maybe!

fabrication schematic

carefully stack bcc
silica & latex spheres
via **micromanipulation**



...dissolve latex



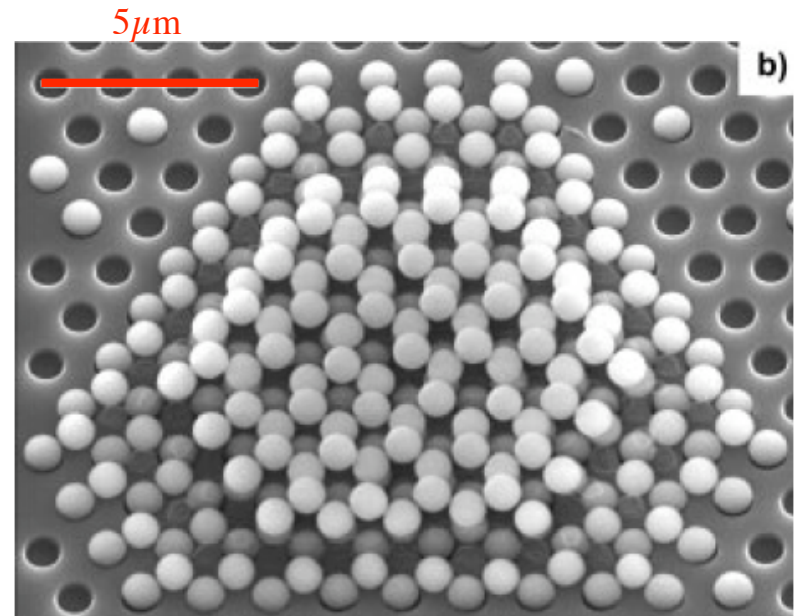
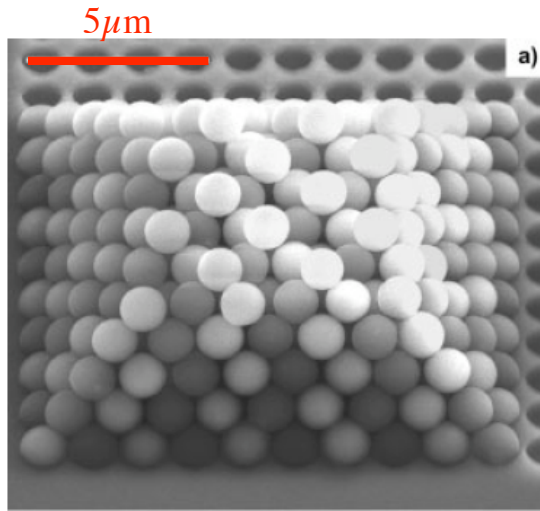
make Si inverse
(12% gap)

[F. Garcia-Santamaria *et al.*, *APL* **79**, 2309 (2001)]

http://www.icmm.csic.es/cefe/Fab/Robot/robot_strategy.htm

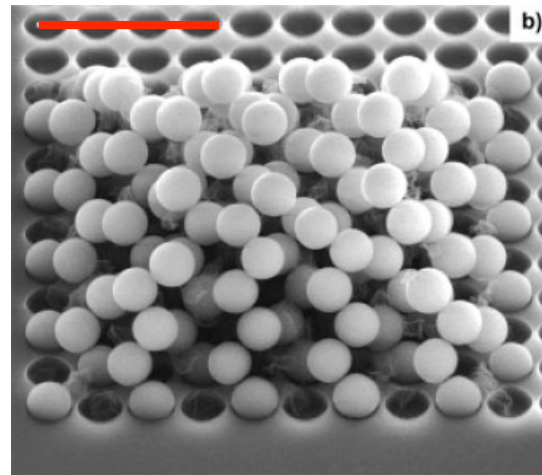
Make *that*? Are you crazy? ...maybe!

[F. Garcia-Santamaria *et al.*, *Adv. Mater.* **14** (16), 1144 (2002).]



4-layer [111] silica diamond lattice

dissolve
latex spheres



6-layer [001] silica diamond lattice

Fortunately,
there are easier ways.

Layer-by-Layer Lithography

- Fabrication of 2d patterns in Si or GaAs is very advanced
(think: Pentium IV, 50 million transistors)

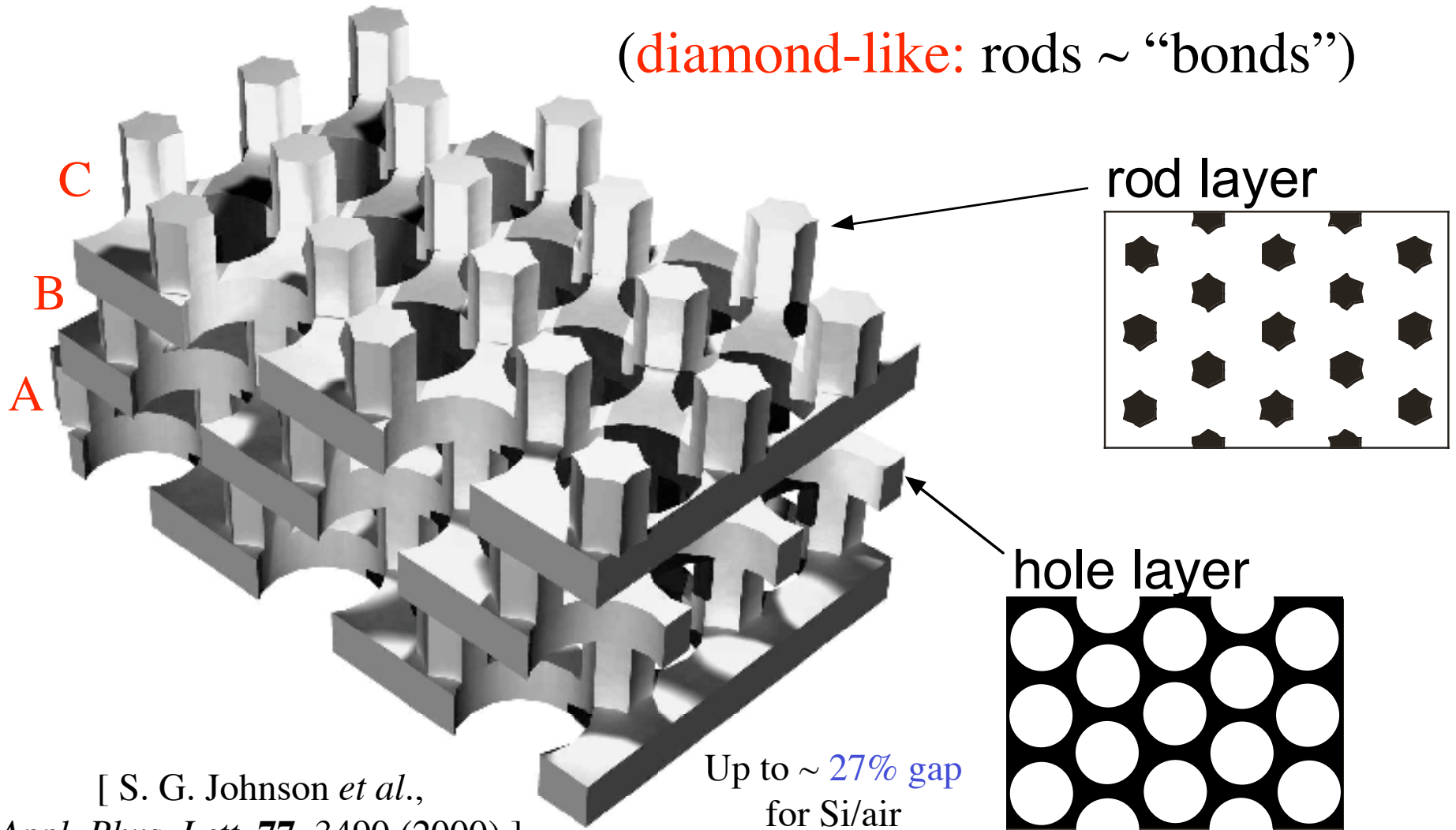
...inter-layer alignment techniques are only slightly more exotic

So, make 3d structure one layer at a time

Need a 3d crystal with constant cross-section layers

A Layered Structure We've Seen Already

(diamond-like: rods ~ “bonds”)



[S. G. Johnson *et al.*,
Appl. Phys. Lett. **77**, 3490 (2000)]

Up to ~ 27% gap
for Si/air

Making Rods & Holes **Simultaneously**

side view



substrate

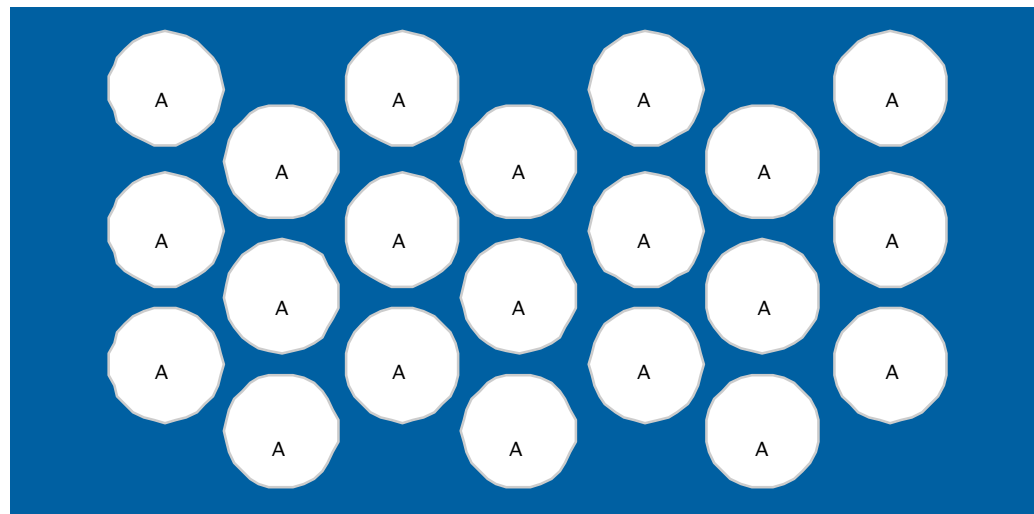
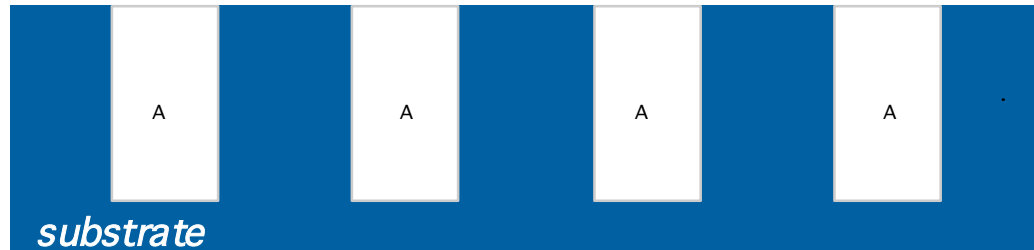
Si

top view



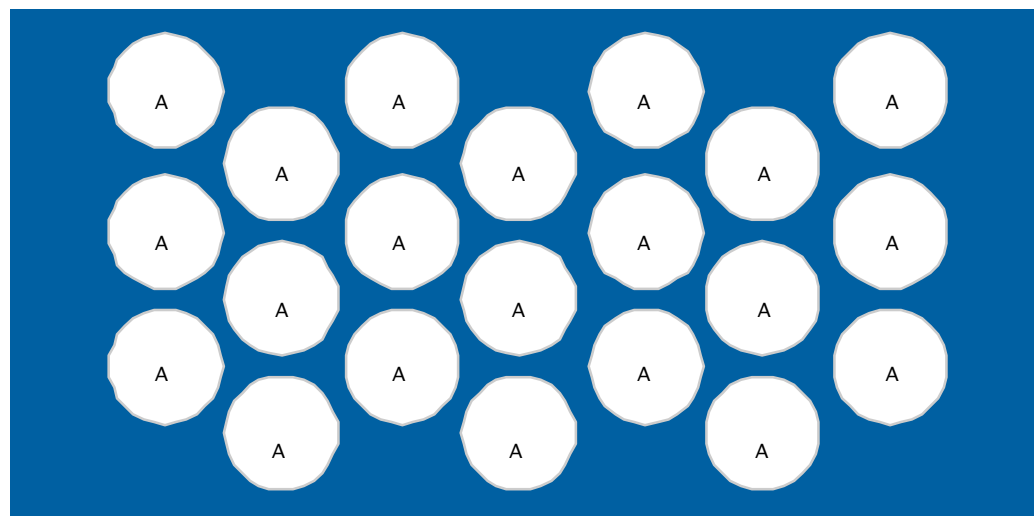
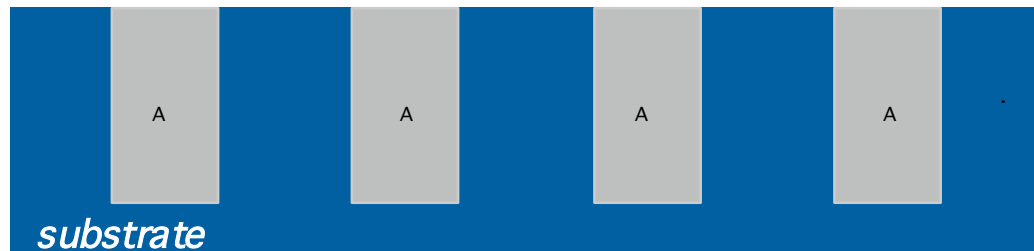
Making Rods & Holes **Simultaneously**

expose/etch
holes



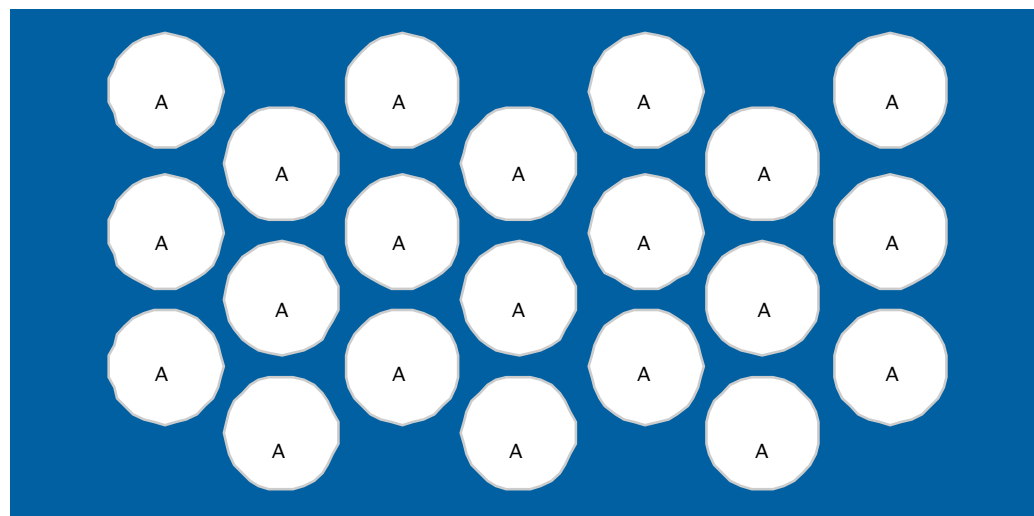
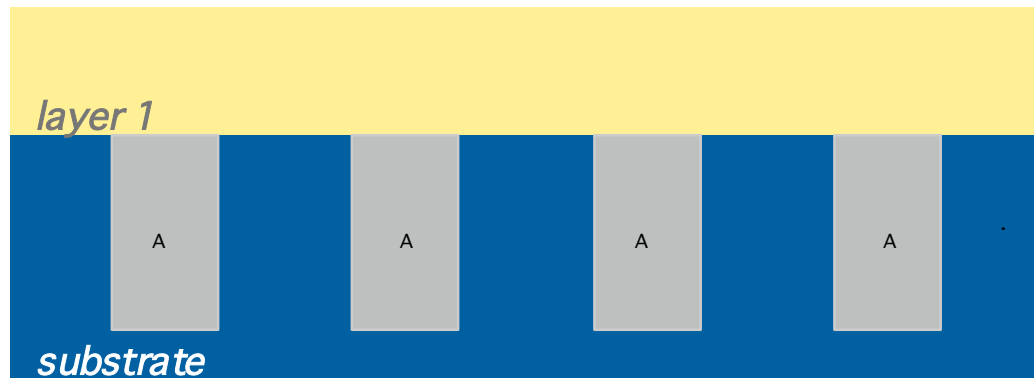
Making Rods & Holes **Simultaneously**

backfill with
silica (SiO_2)
& polish



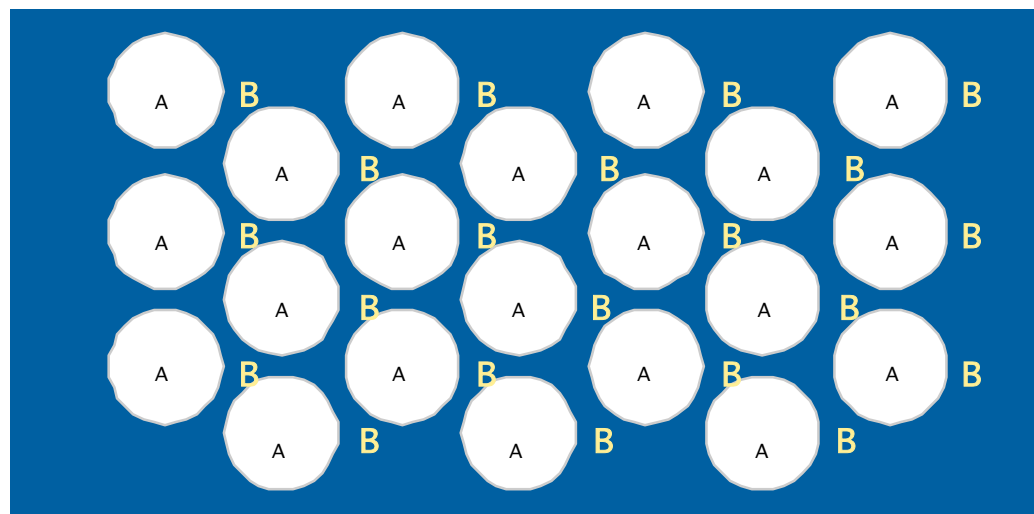
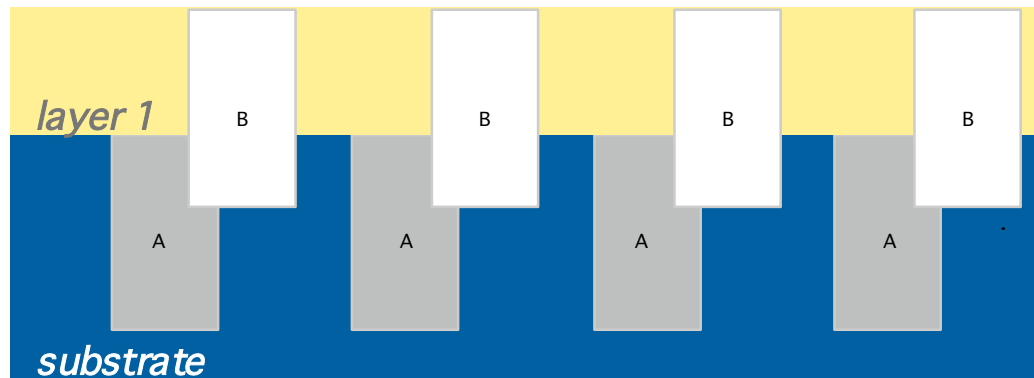
Making Rods & Holes **Simultaneously**

deposit another
Si layer



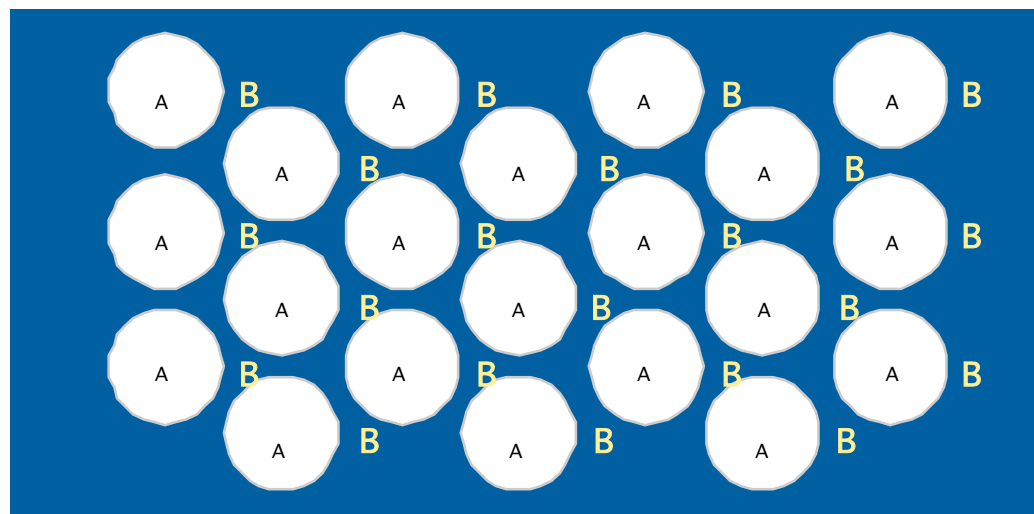
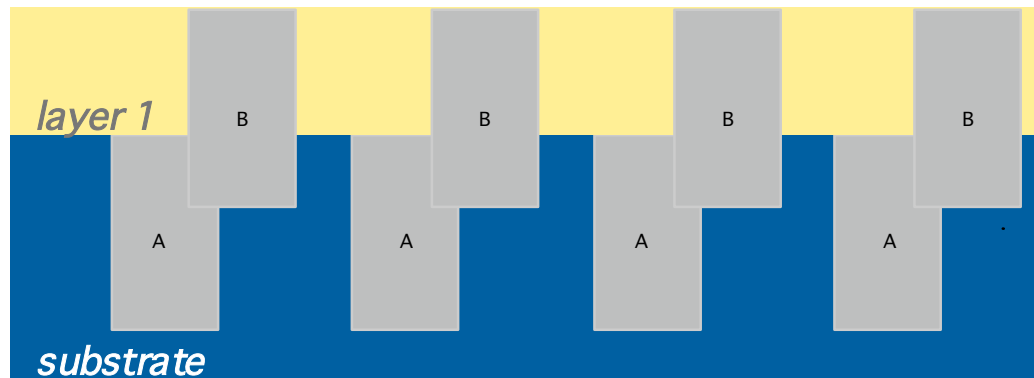
Making Rods & Holes **Simultaneously**

dig more holes
offset
& **overlapping**



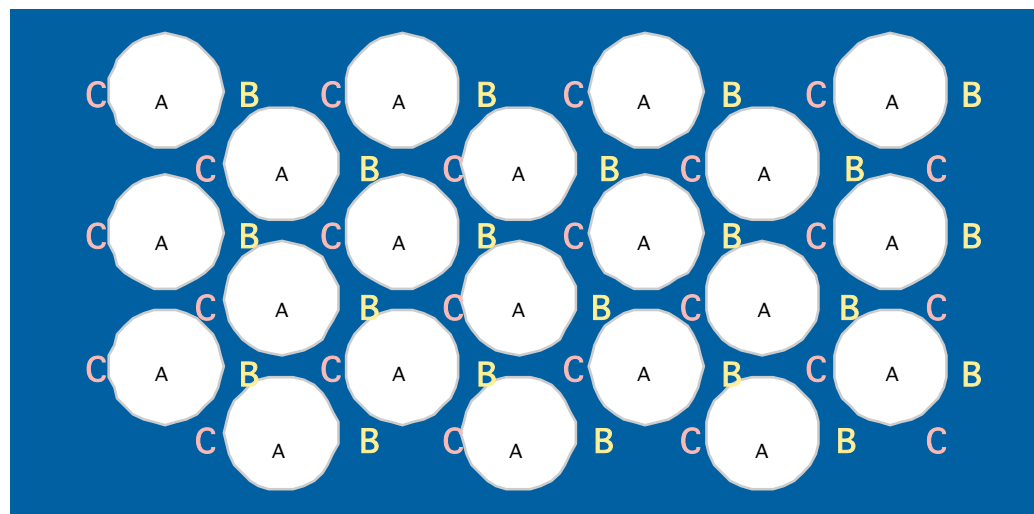
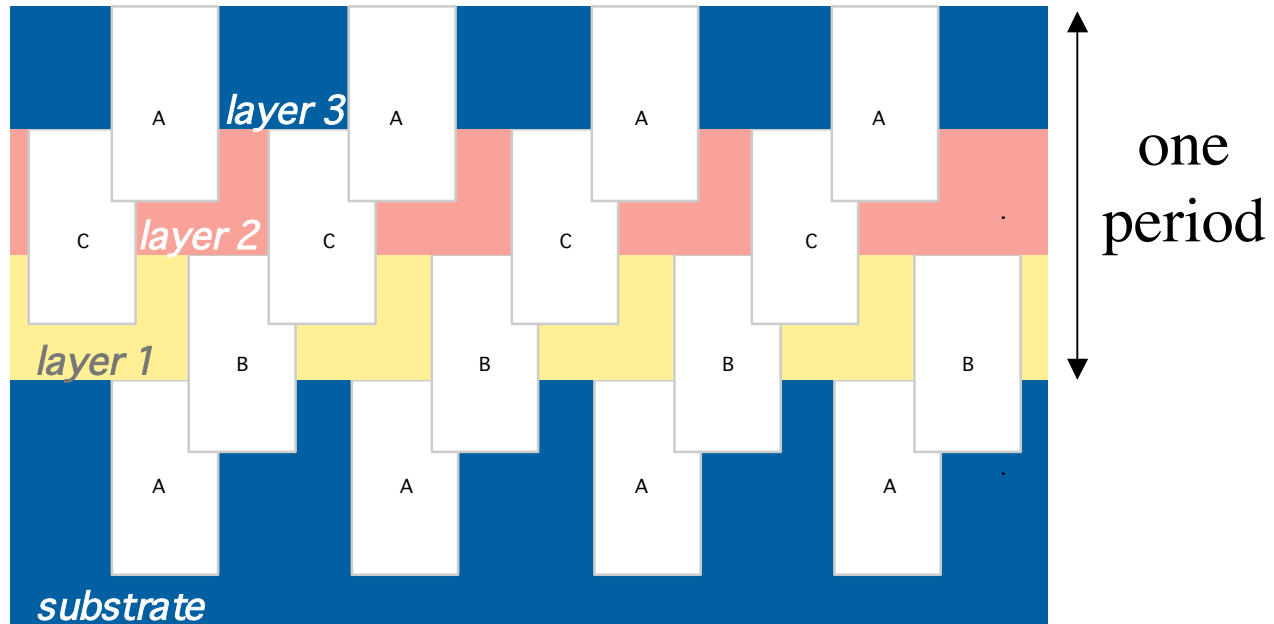
Making Rods & Holes **Simultaneously**

backfill

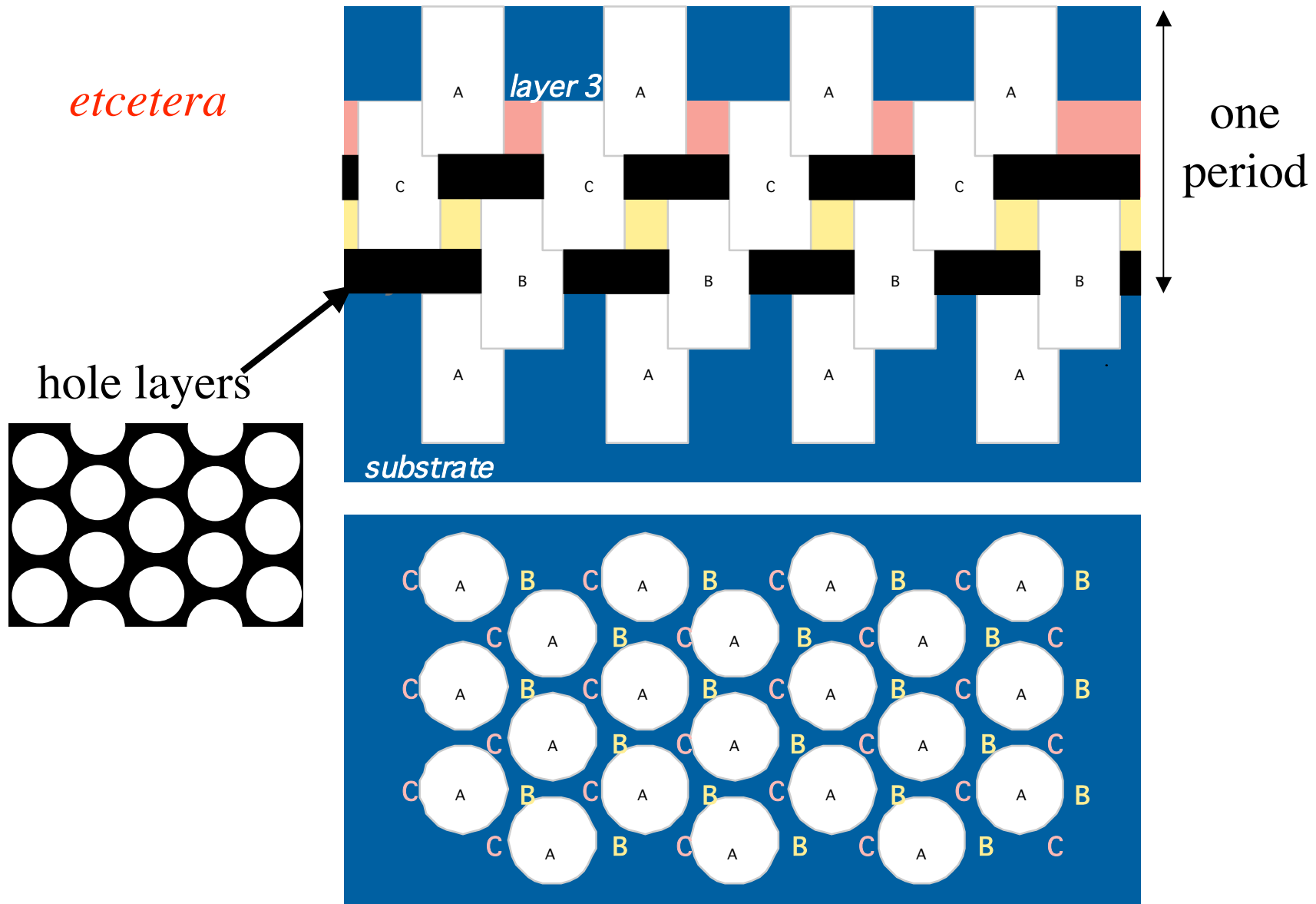


Making Rods & Holes **Simultaneously**

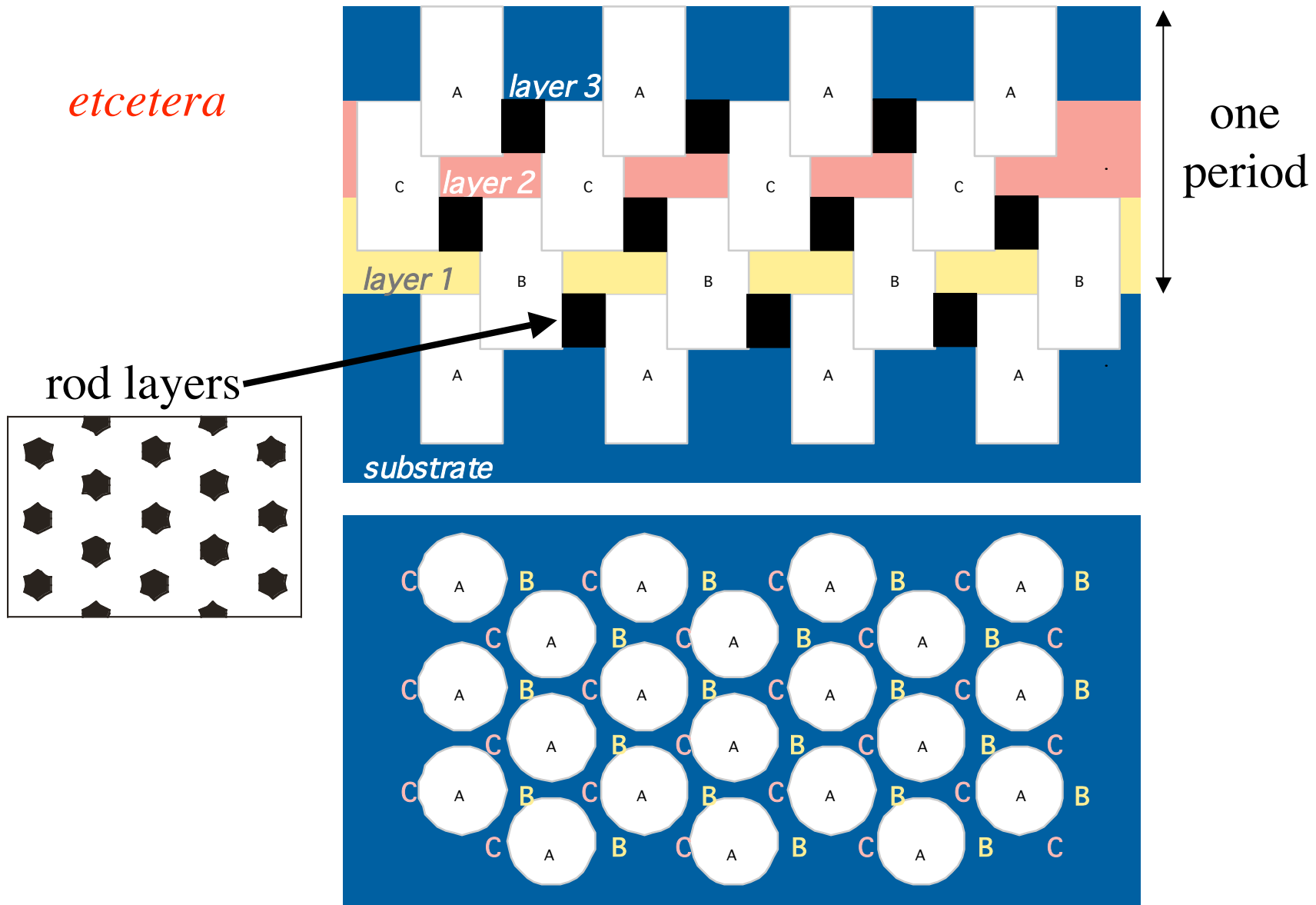
etcetera
(*dissolve silica when done*)



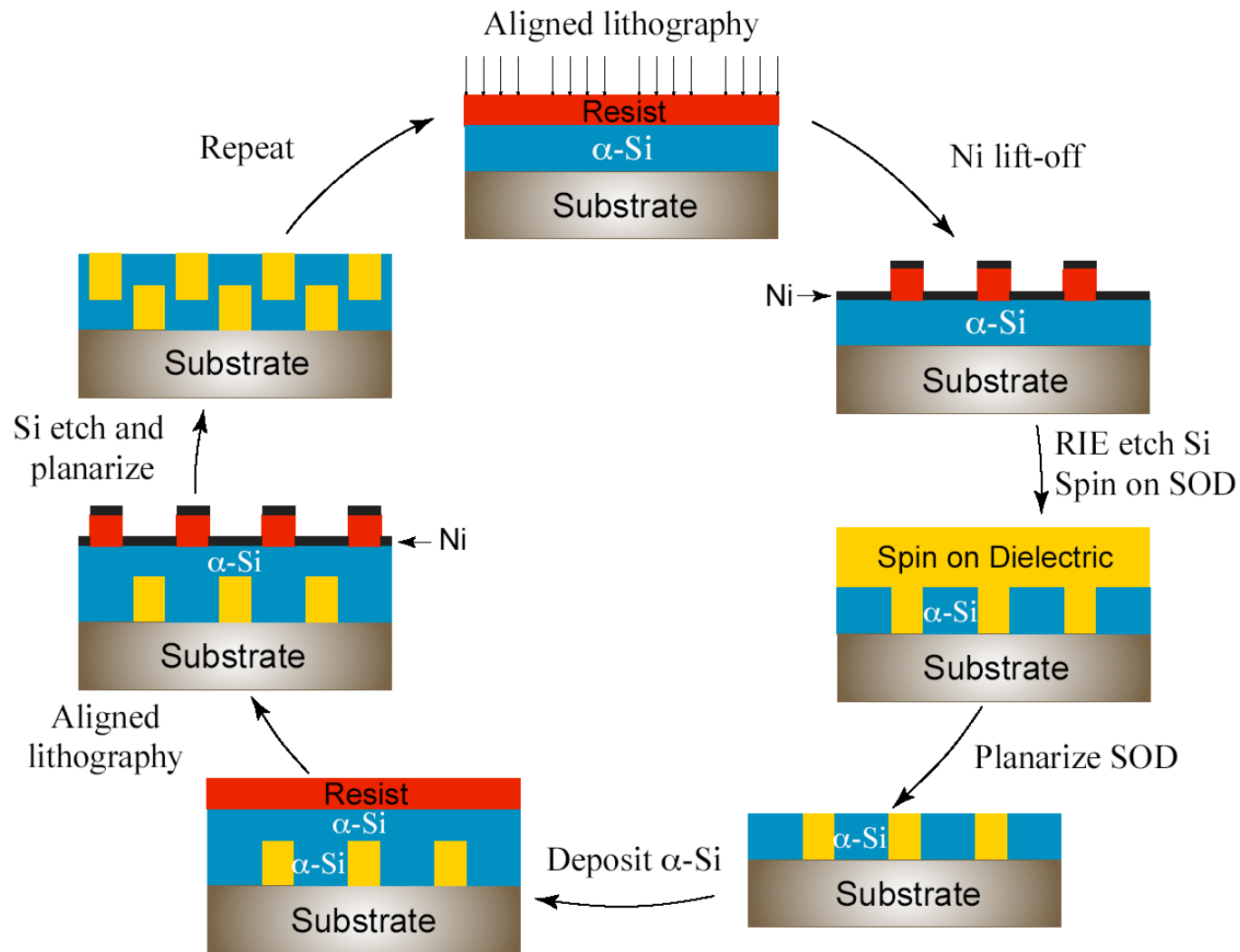
Making Rods & Holes **Simultaneously**



Making Rods & Holes **Simultaneously**

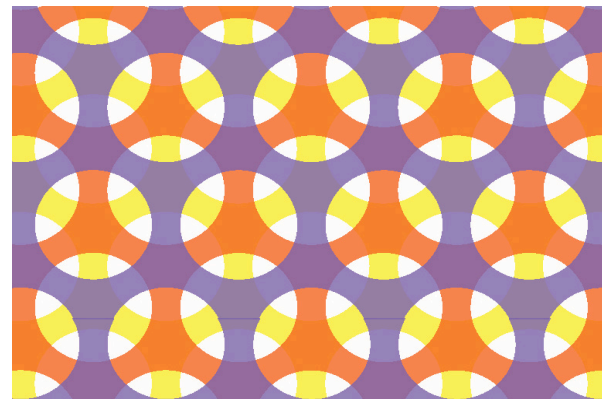
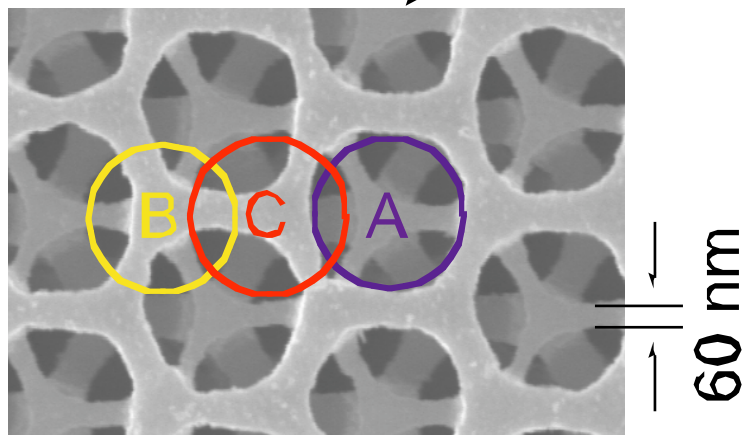
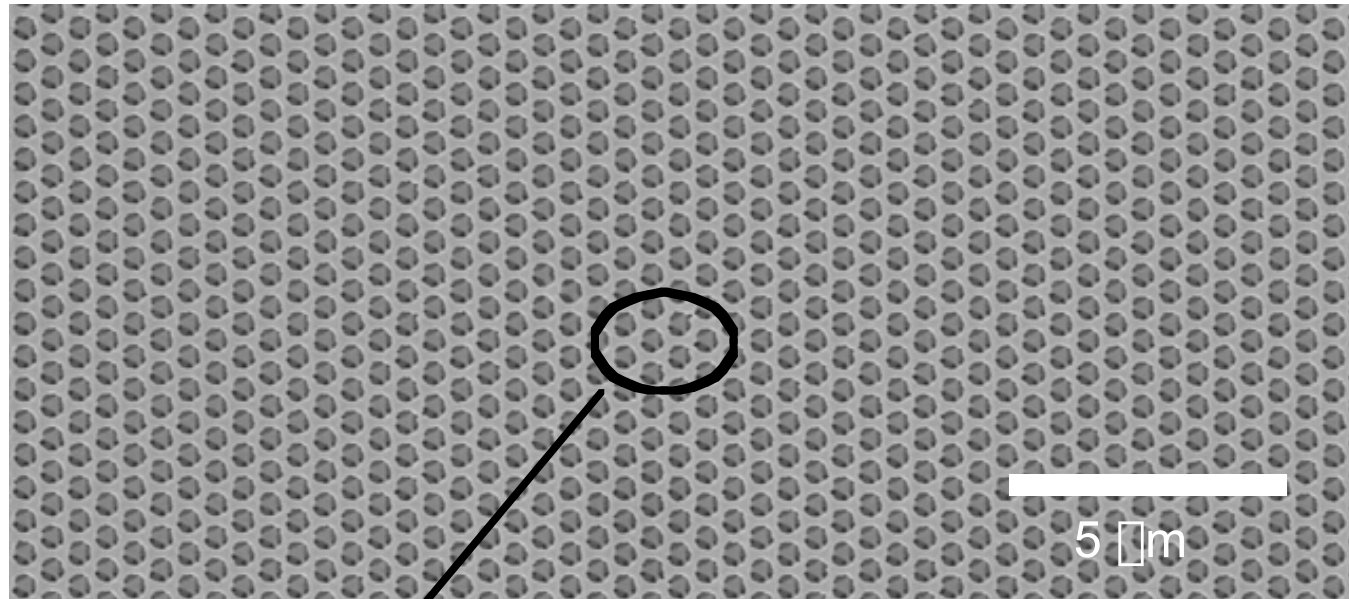


A More Realistic Schematic



[M. Qi, H. Smith, MIT]

e-beam Fabrication: Top View

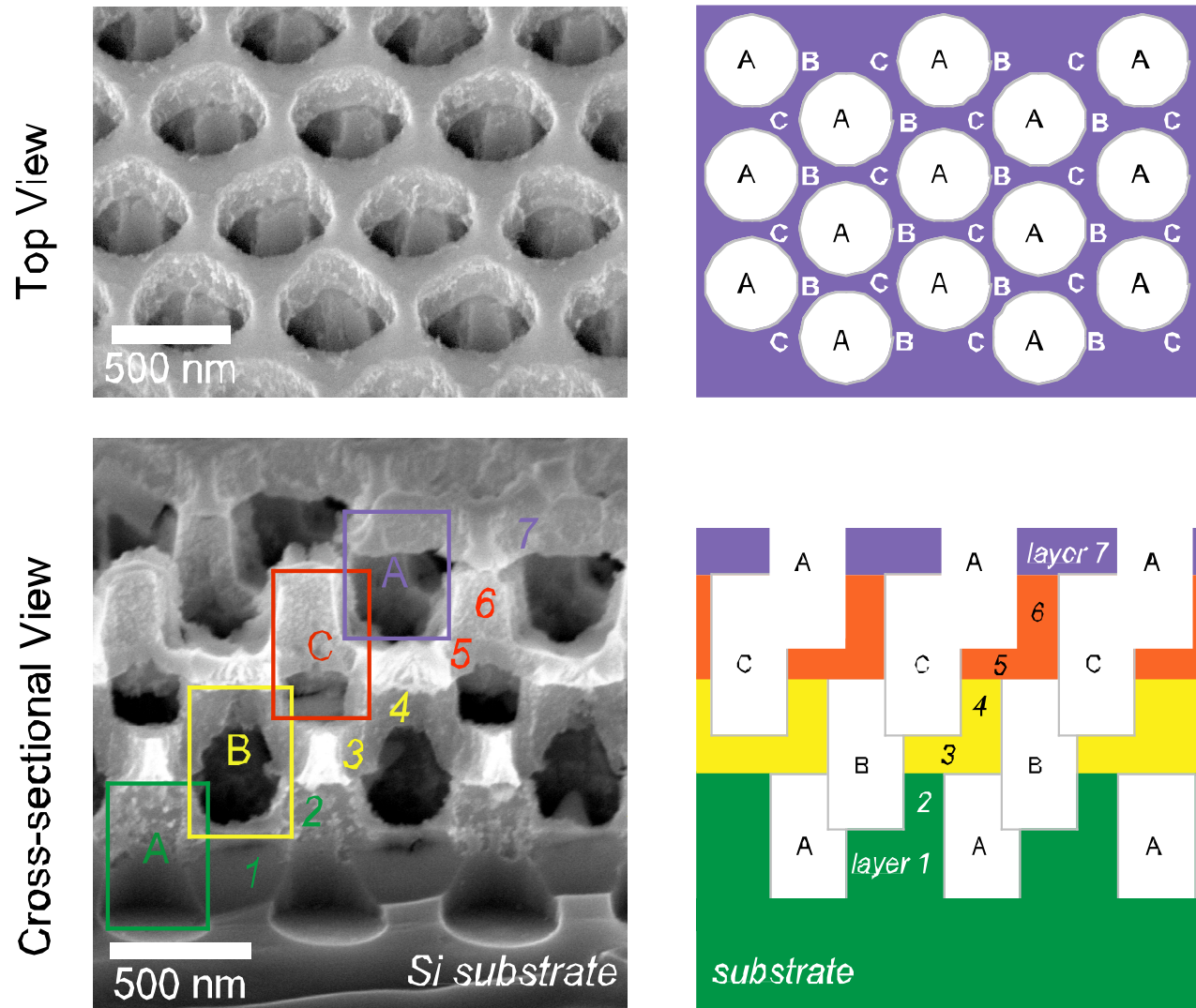


500 nm

[M. Qi, H. Smith, MIT]

e-beam Fabrication: Side Views

(cleaving worst sample)

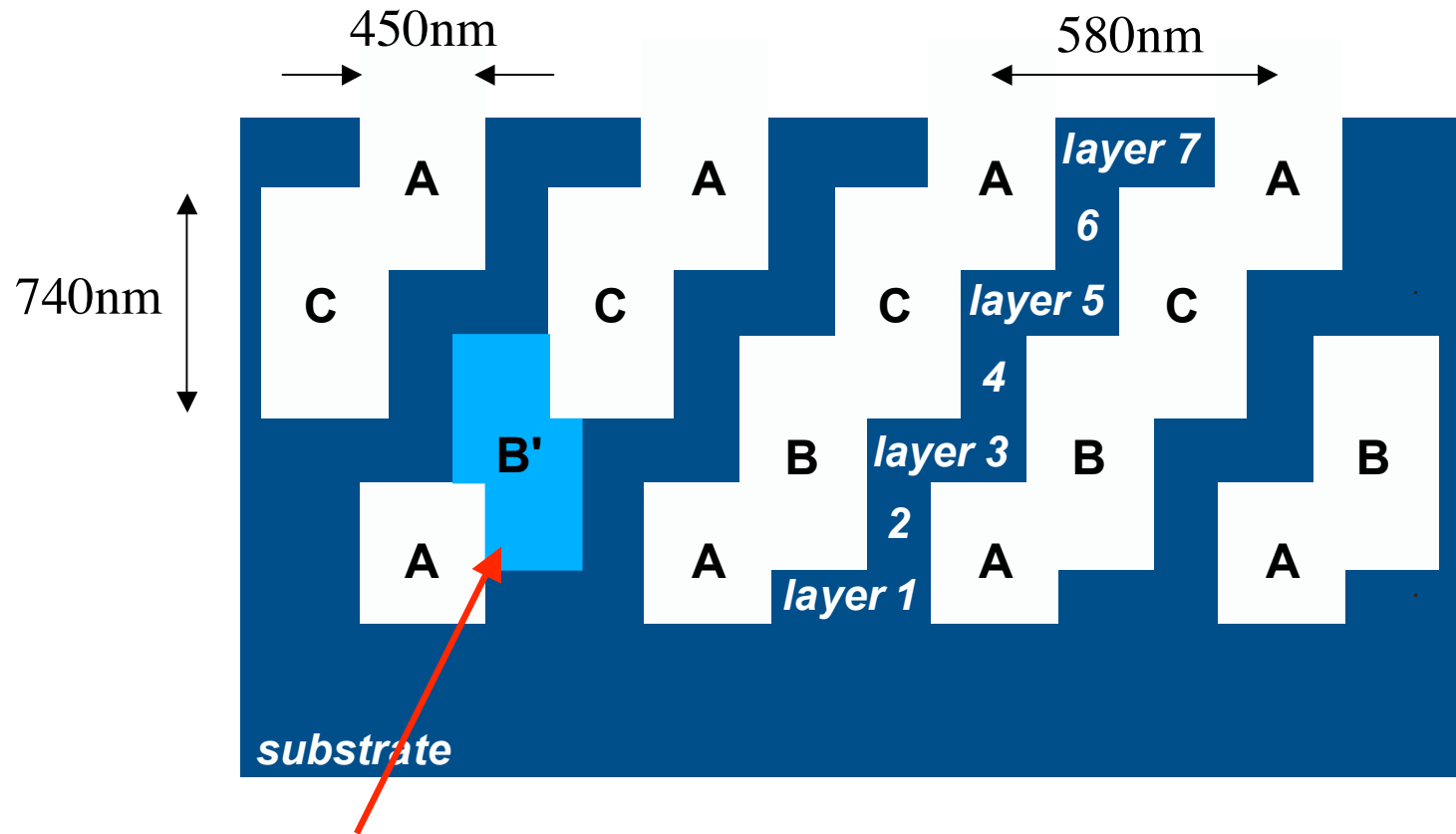


(a) SEM micrograph

(b) Schematic

[M. Qi, H. Smith, MIT]

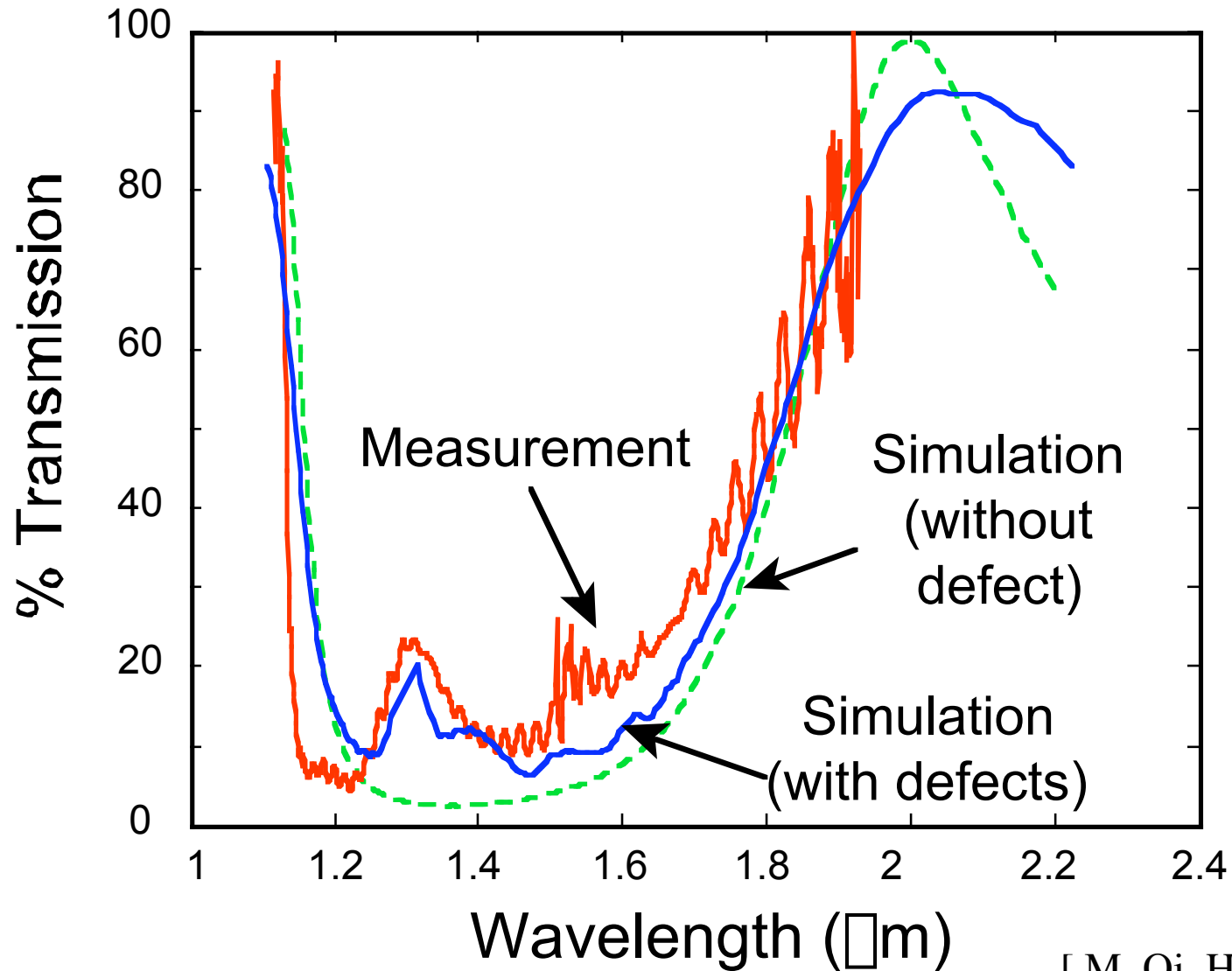
Adding “Defect” Microcavities



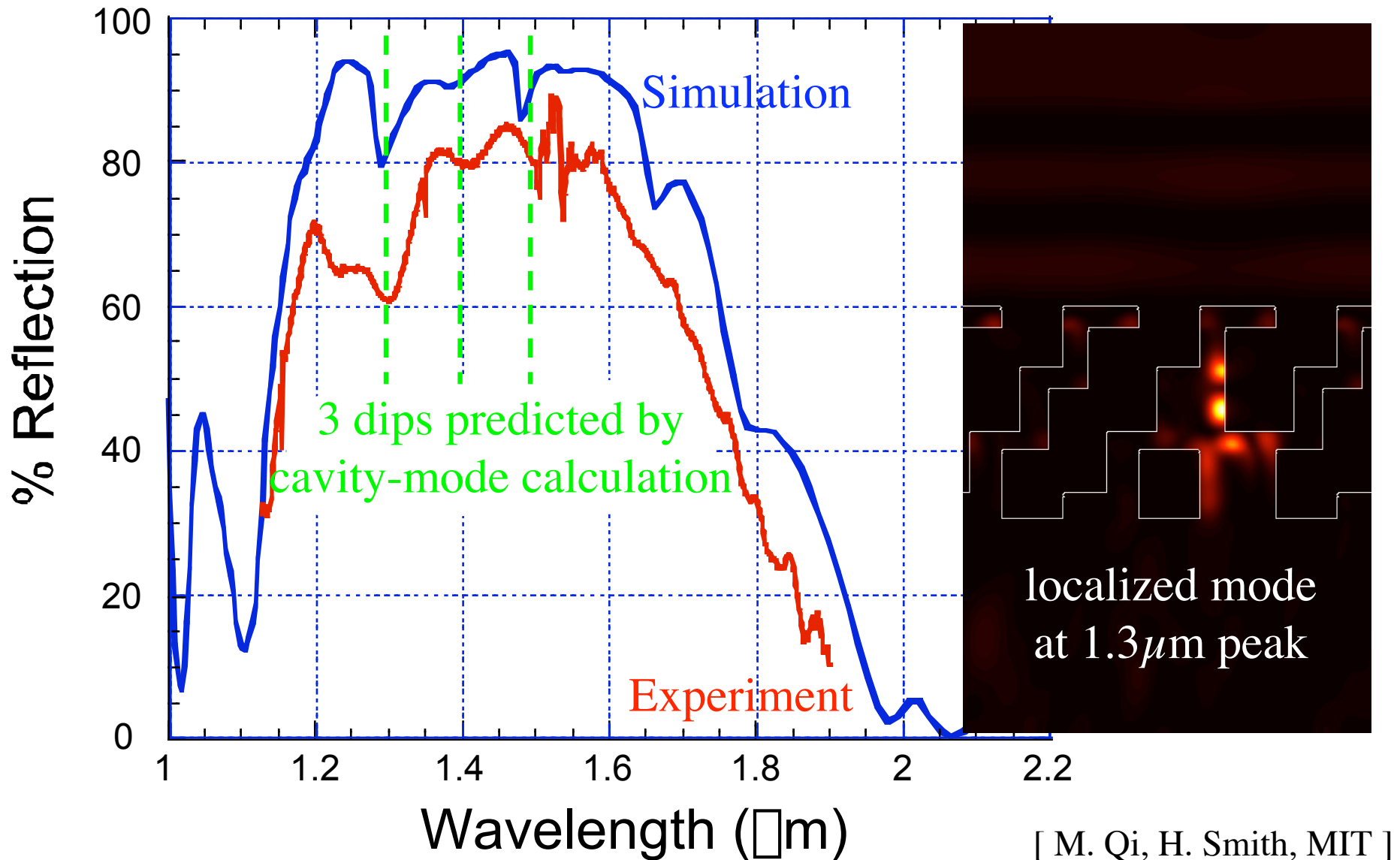
Easiest defect: **don't etch some B holes**

- **non-periodically** distributed: suppresses sub-band structure
- **low Q** = easier to detect from planewave

Supercontinuum-Source vs. Theoretical Transmission Spectra

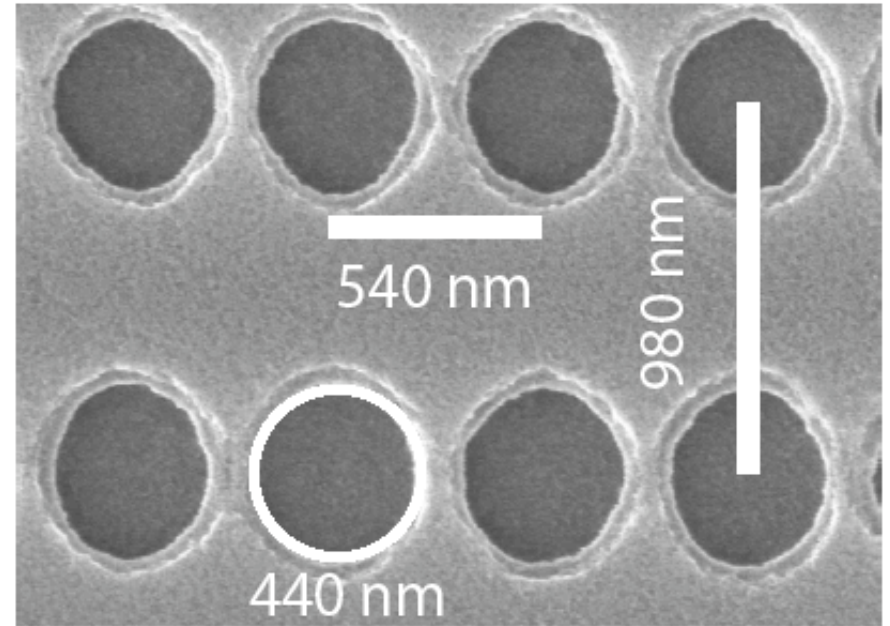
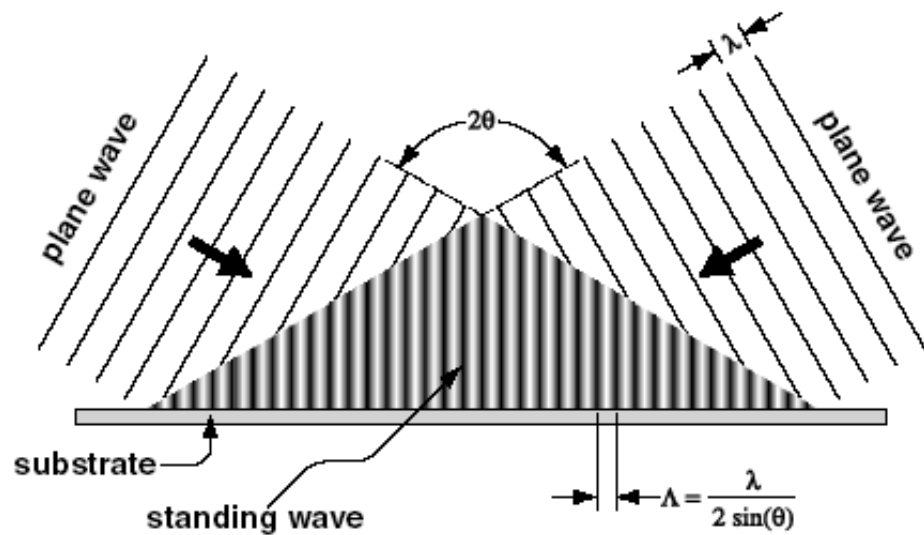


Supercontinuum vs. Theory: Reflection



Future Work: X-ray Interference Lithography

[M. Qi, H. Smith, MIT]



The Good

Large area: up to 10x10cm!

Cheap (\$50k vs. \$500k for e-beam)

Nearly perfect periodicity

High resolution

The Ugly

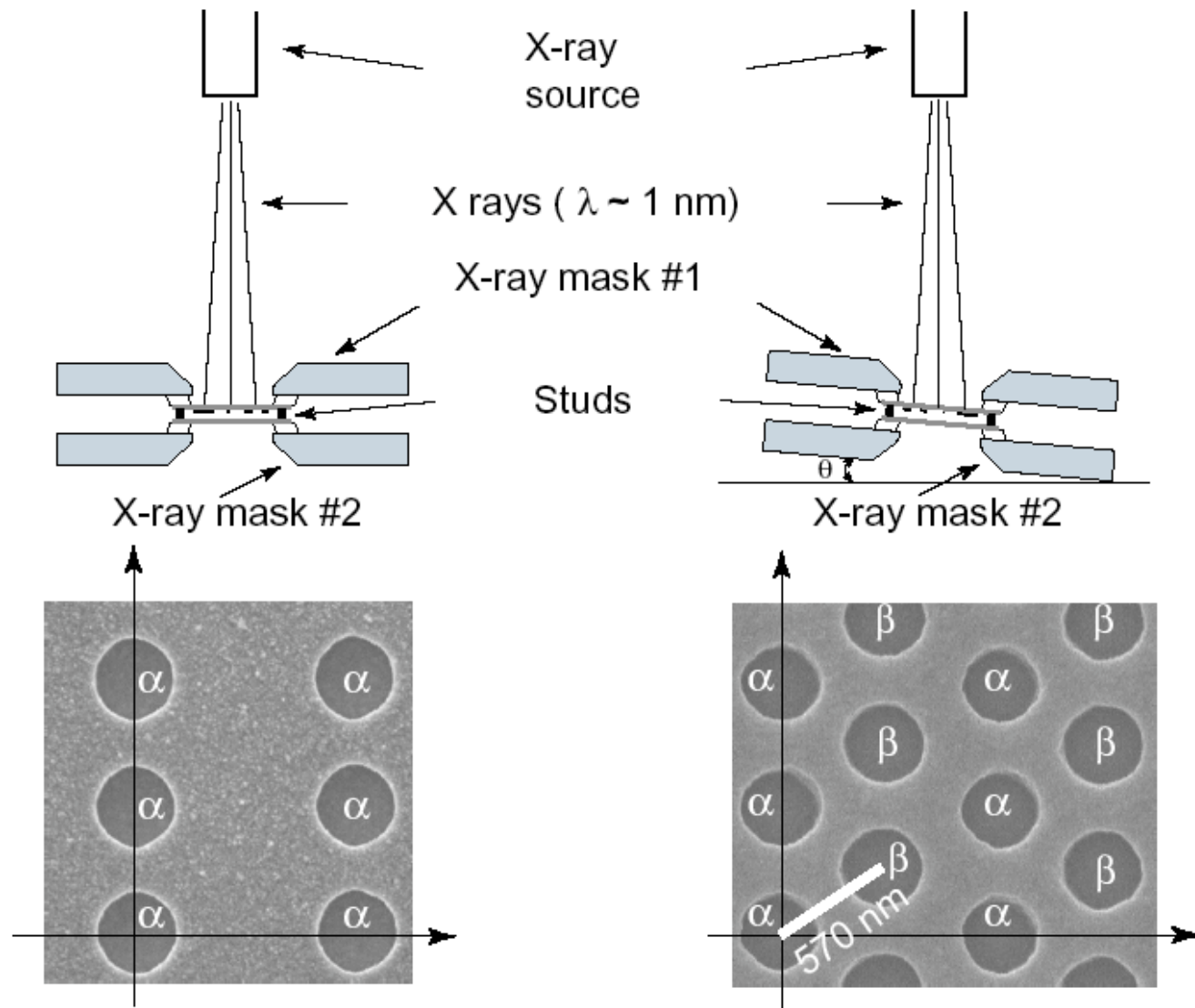
Layer alignment
still tricky

no defects: use e-beam locally

non-rectangular more tricky...

From Rectangular to Hexagonal

[M. Qi, H. Smith, MIT]

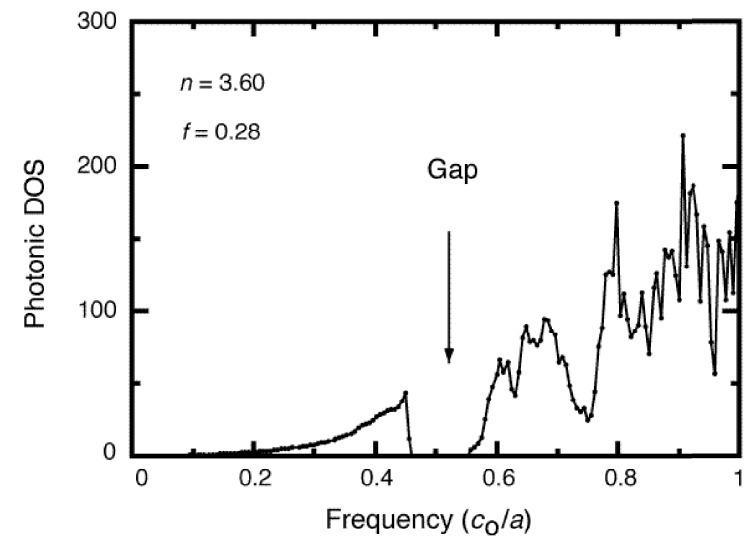
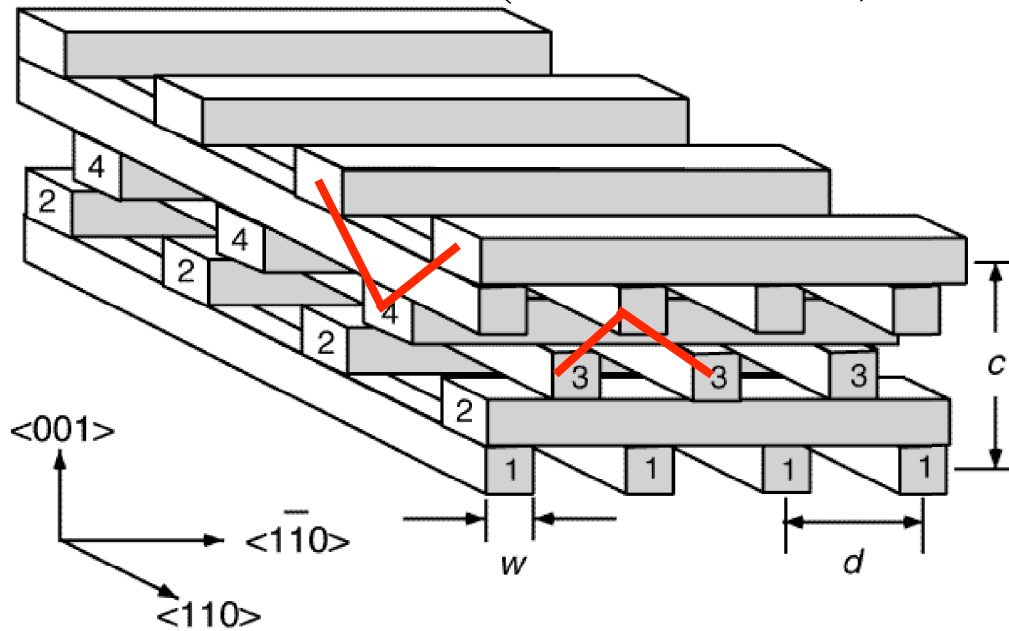


an earlier design:
(& currently more popular)

The Woodpile Crystal

[K. Ho *et al.*, *Solid State Comm.* **89**, 413 (1994)] [H. S. Sözüer *et al.*, *J. Mod. Opt.* **41**, 231 (1994)]

(diamond-like, “bonds”)



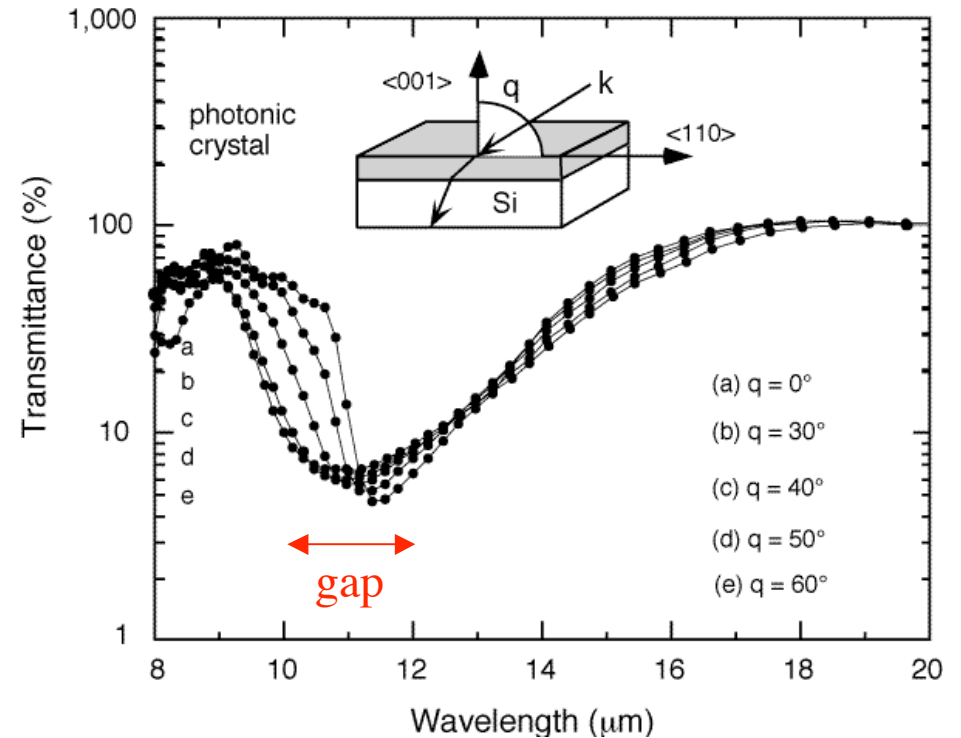
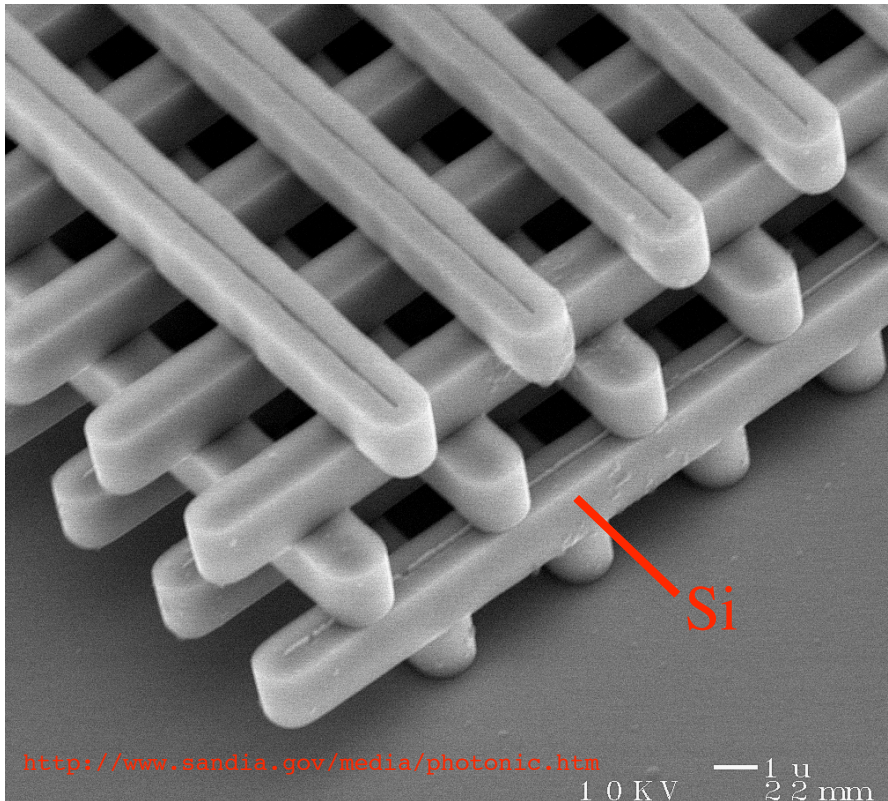
Up to ~ 17% gap for Si/air

[Figures from S. Y. Lin *et al.*, *Nature* **394**, 251 (1998)]

1.25 Periods of Woodpile

(4 “log” layers = 1 period)

[S. Y. Lin *et al.*, *Nature* **394**, 251 (1998)]



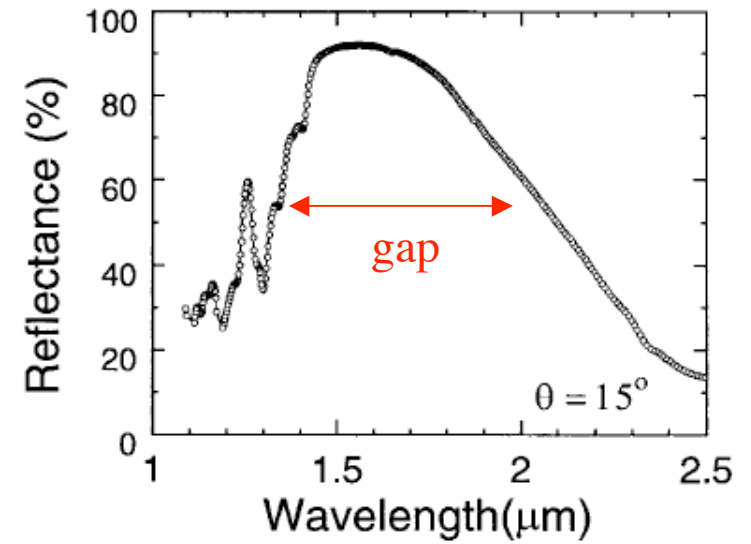
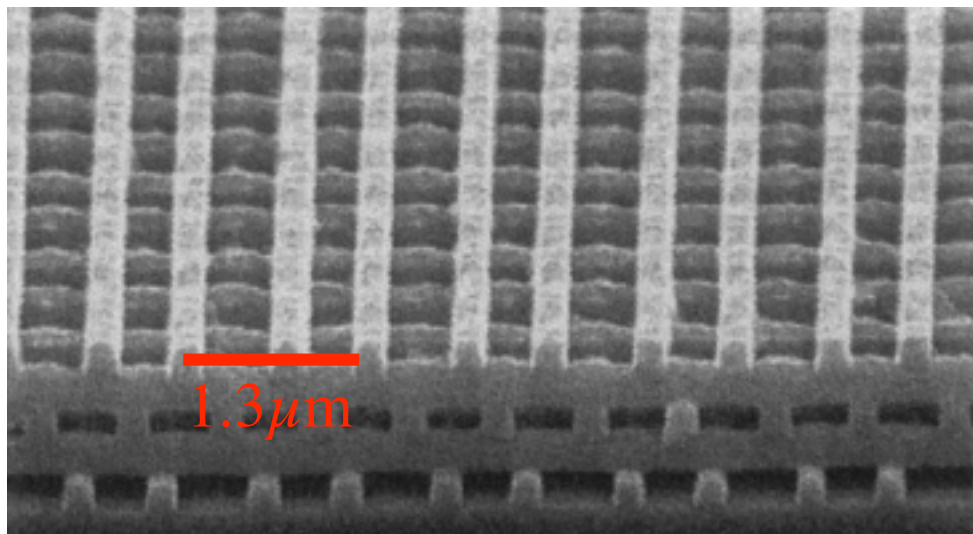
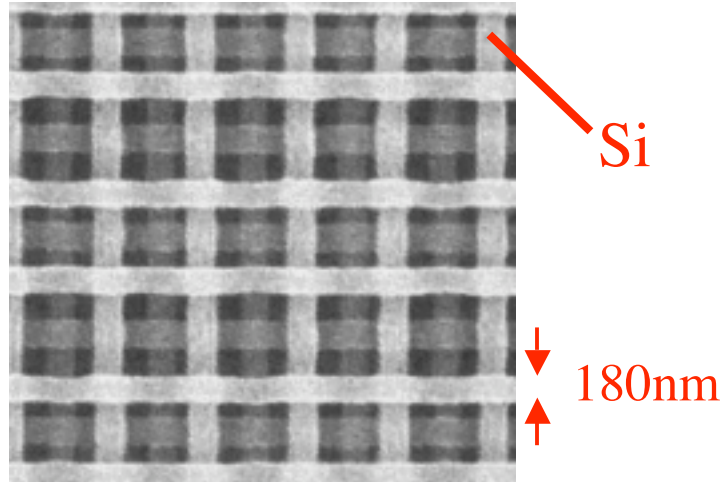
“UV Stepper:” e-beam mask at $\sim 4x$ size
+ UV through mask, focused on substrate

Good: high resolution, mass production Bad: expensive (\$20 million)

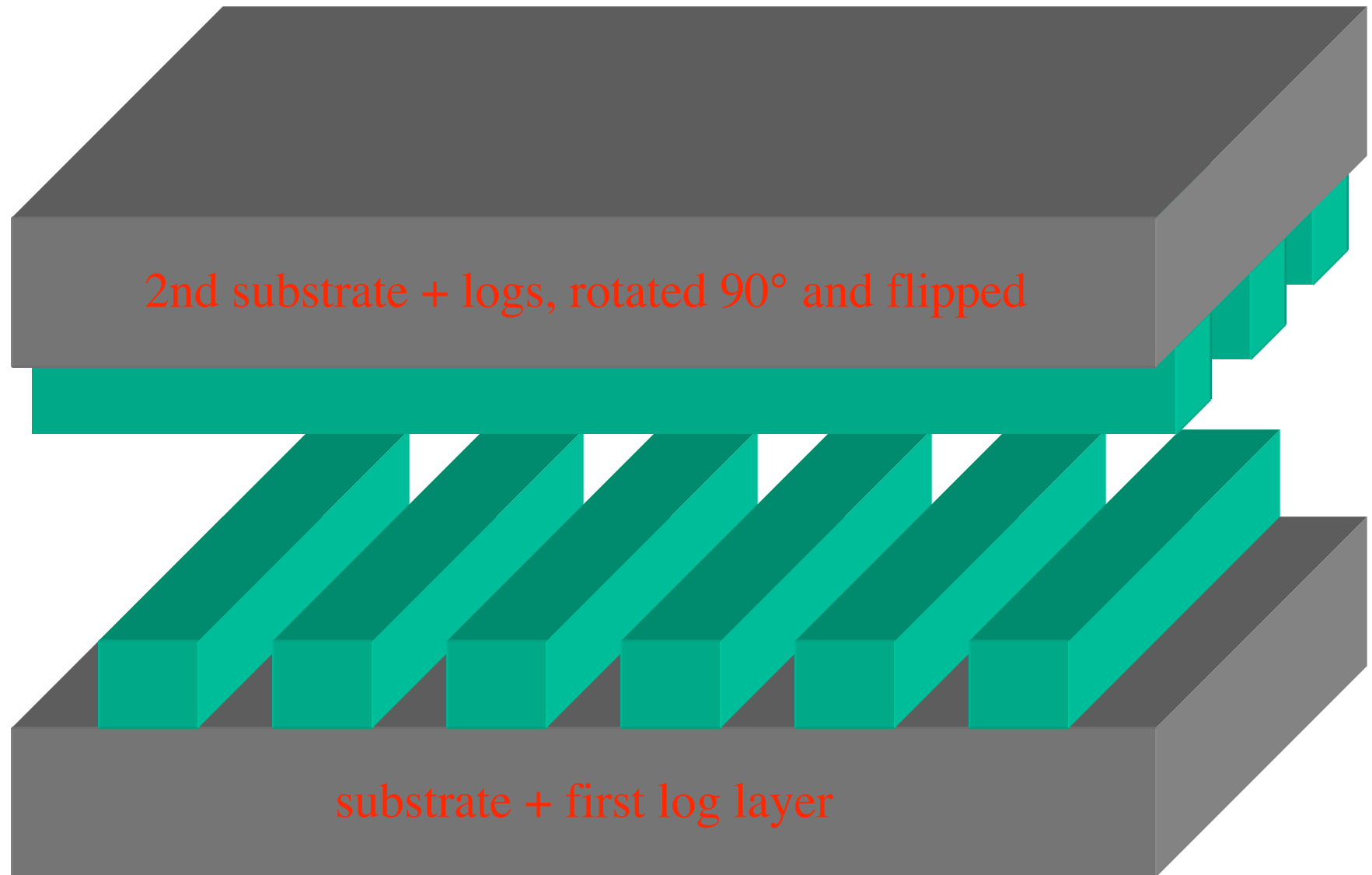
1.25 Periods of Woodpile @ $1.55\mu\text{m}$

(4 “log” layers = 1 period)

[S. Y. Lin *et al.*, *Nature* **394**, 251 (1998)]



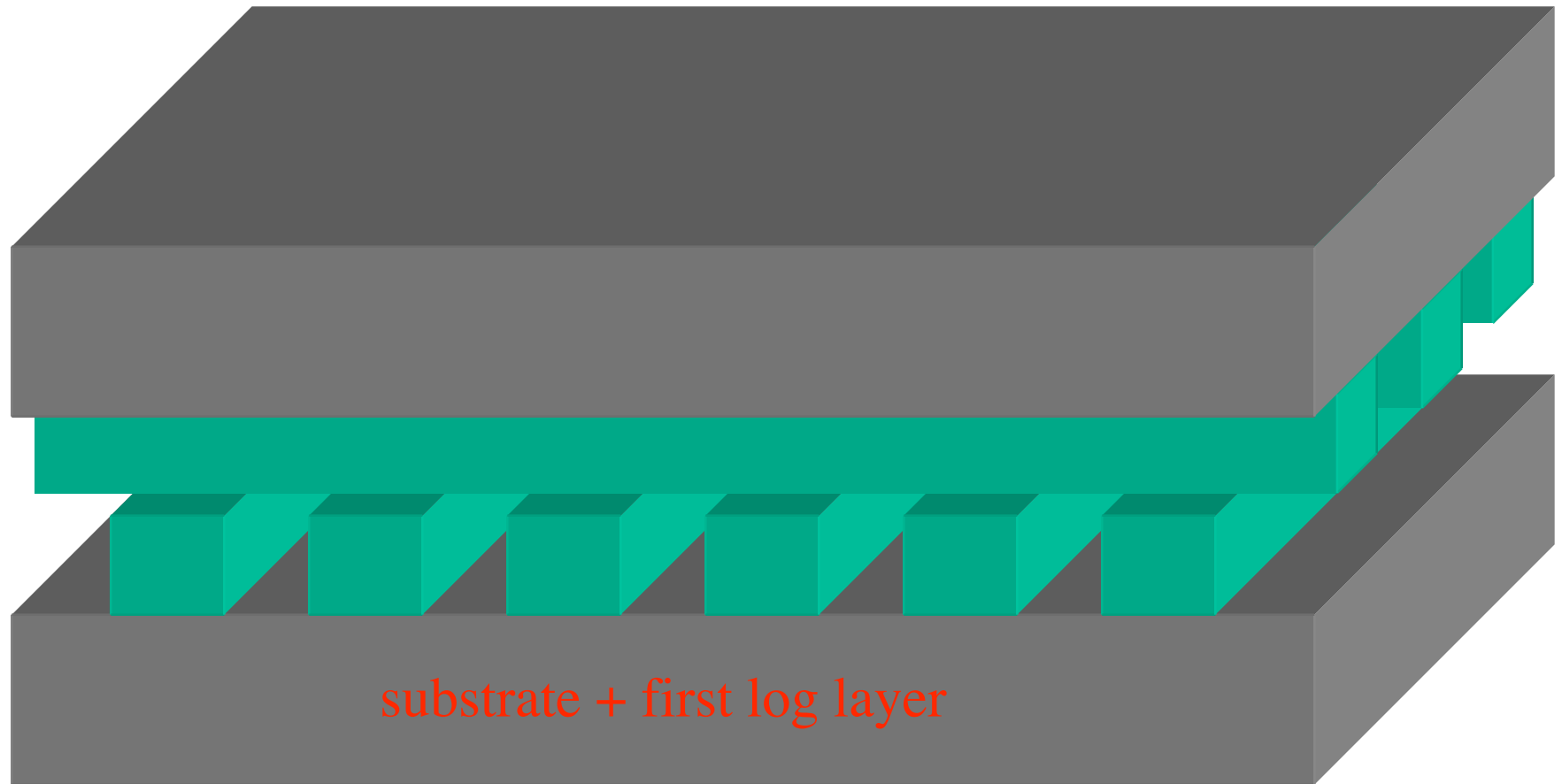
Woodpile by Wafer Fusion



[S. Noda *et al.*, *Science* **289**, 604 (2000)]

Woodpile by Wafer Fusion

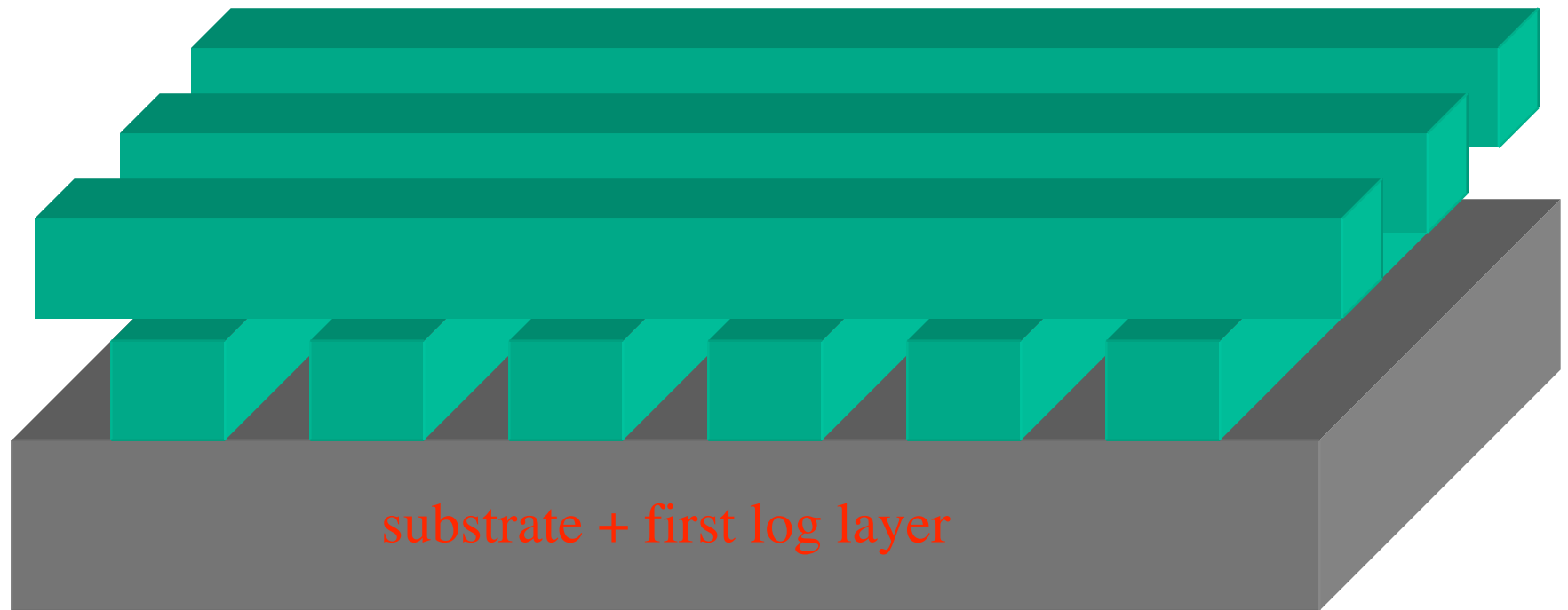
fuse wafers together...



[S. Noda *et al.*, *Science* **289**, 604 (2000)]

Woodpile by Wafer Fusion

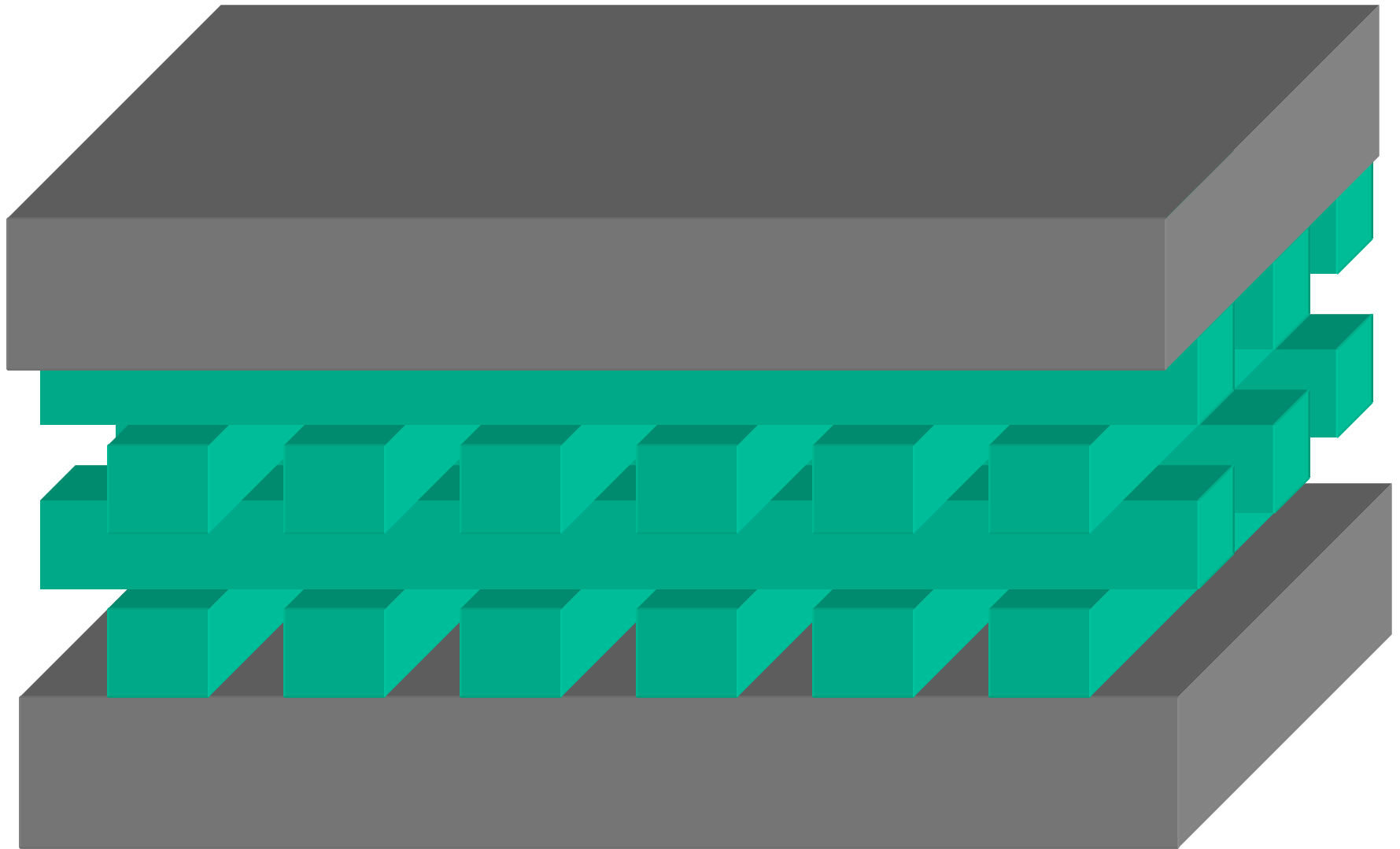
...dissolve upper substrate



[S. Noda *et al.*, *Science* **289**, 604 (2000)]

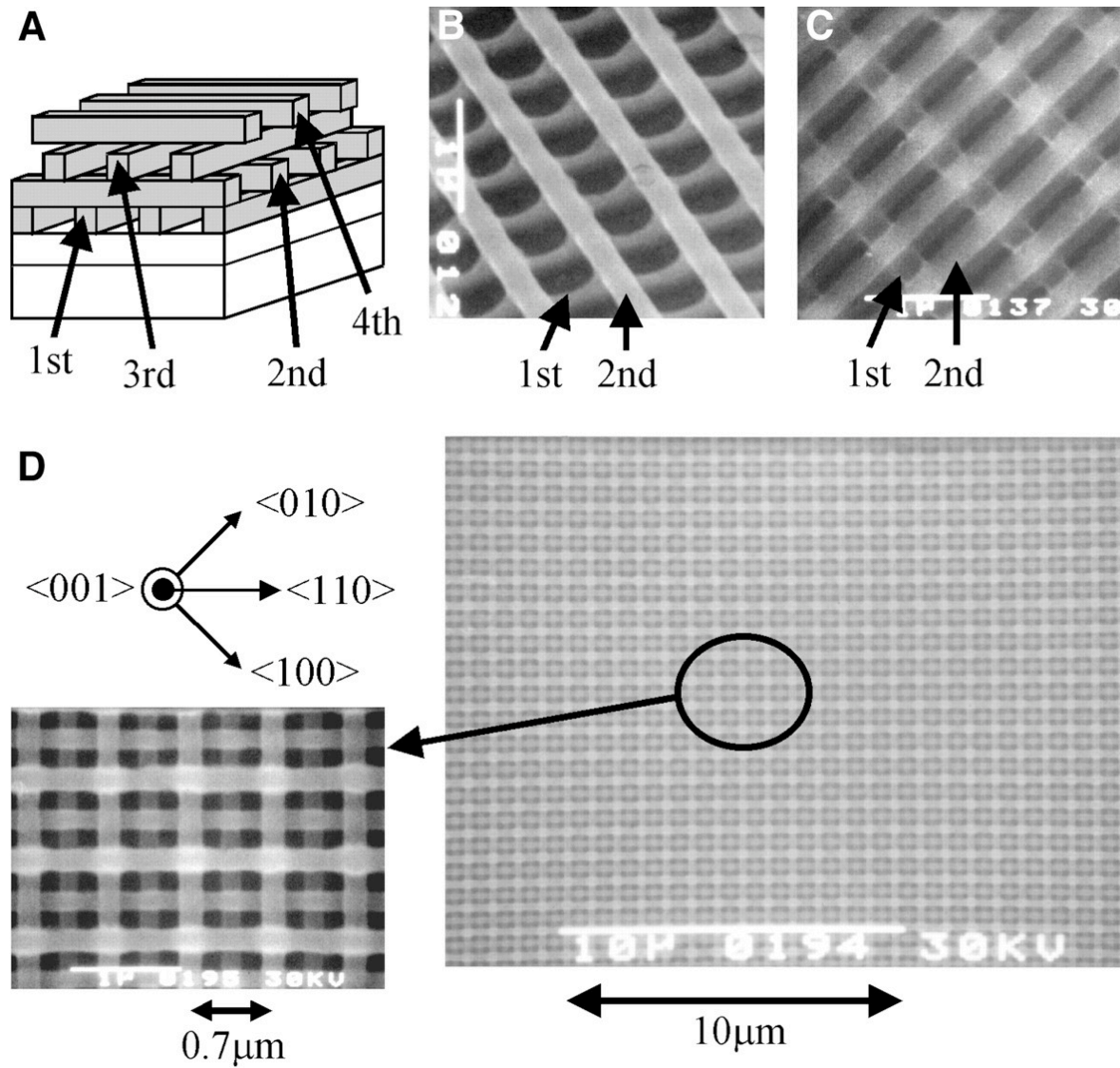
Woodpile by Wafer Fusion

double, double, toil and trouble...



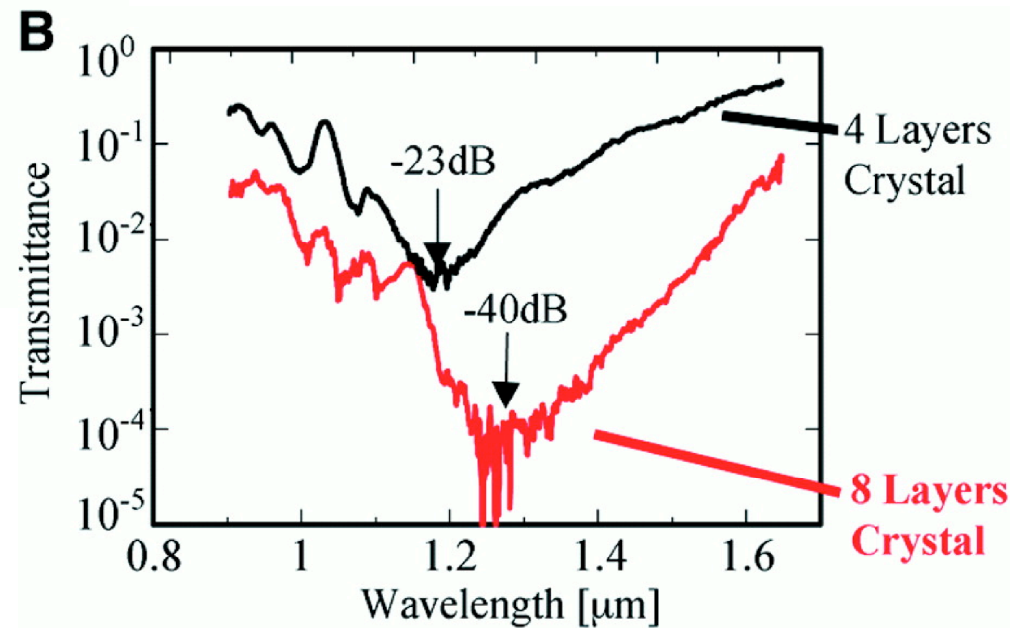
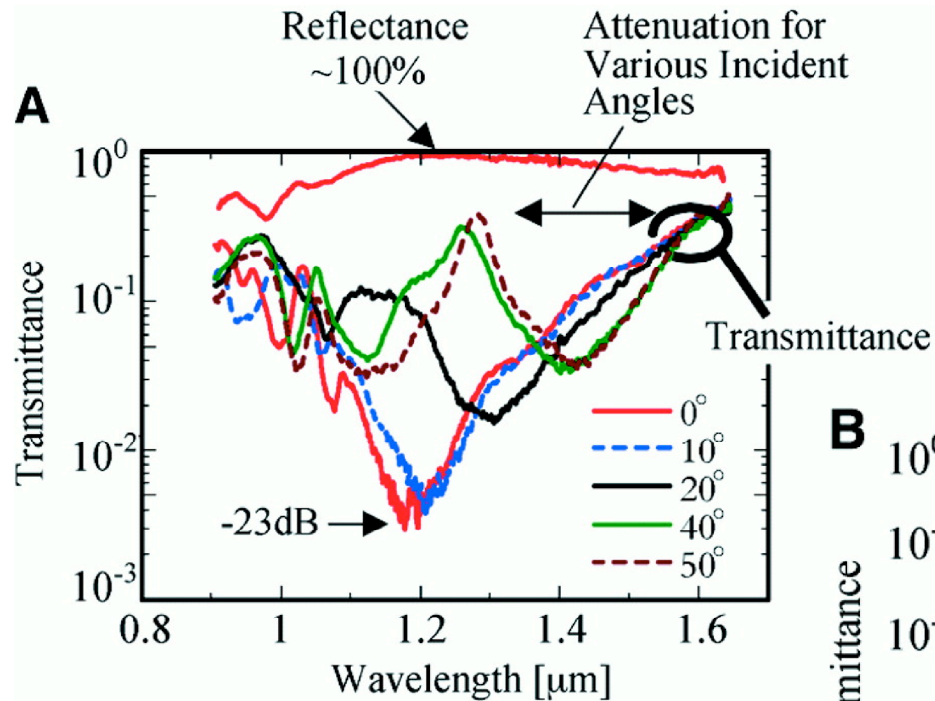
[S. Noda *et al.*, *Science* **289**, 604 (2000)]

“It’s only wafer-thin.” [M. Python]



[S. Noda *et al.*, *Science* **289**, 604 (2000)]

Woodpile Gap from 1.3–1.55 μm

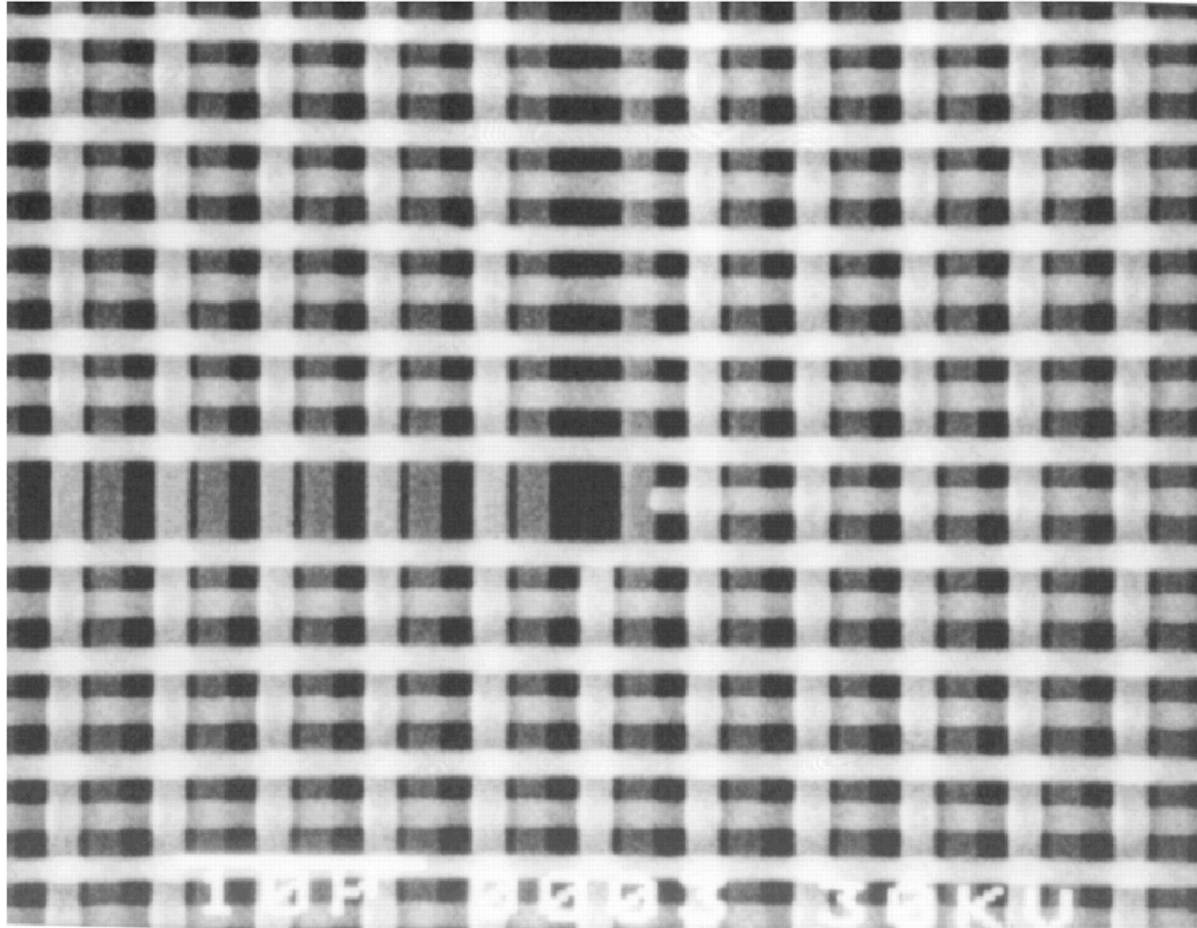


[S. Noda *et al.*, *Science* **289**, 604 (2000)]

Finally, a Defect!



WAVEGUIDE



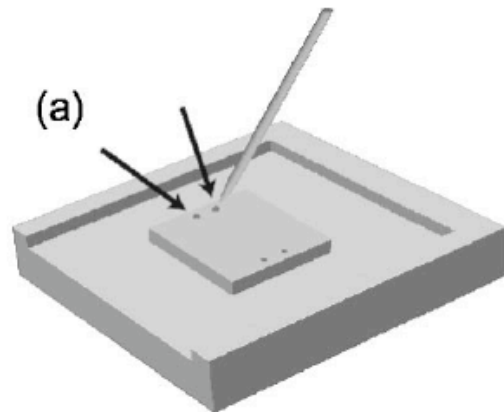
4 μ m

[S. Noda *et al.*, *Science* **289**, 604 (2000)]

Stacking by Micromanipulation

[K. Aoki *et al.*, Appl. Phys. Lett. 81 (17), 3122 (2002)]

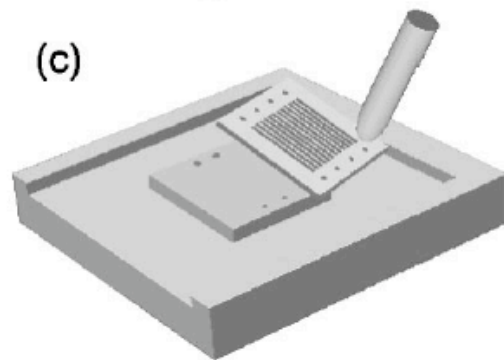
microsphere
into hole



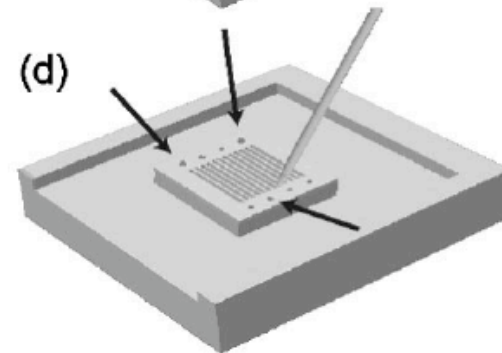
break off
suspended
layer



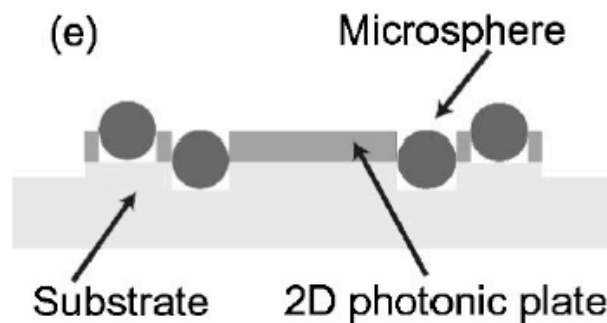
lift up and
move to
substrate



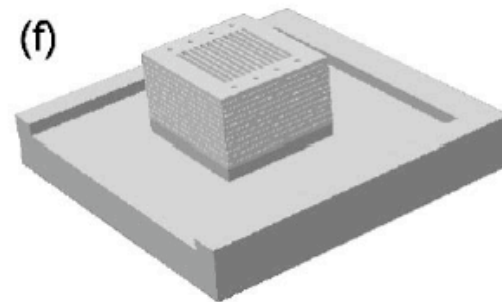
tap down
holes onto
spheres



spheres
enforce
alignment

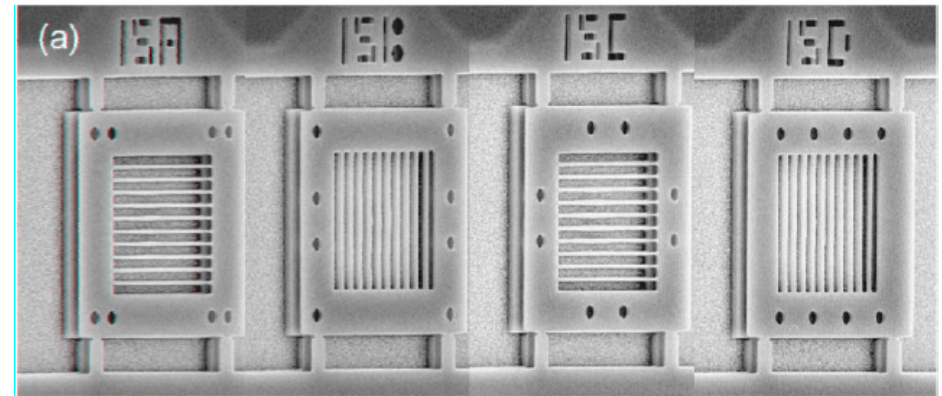
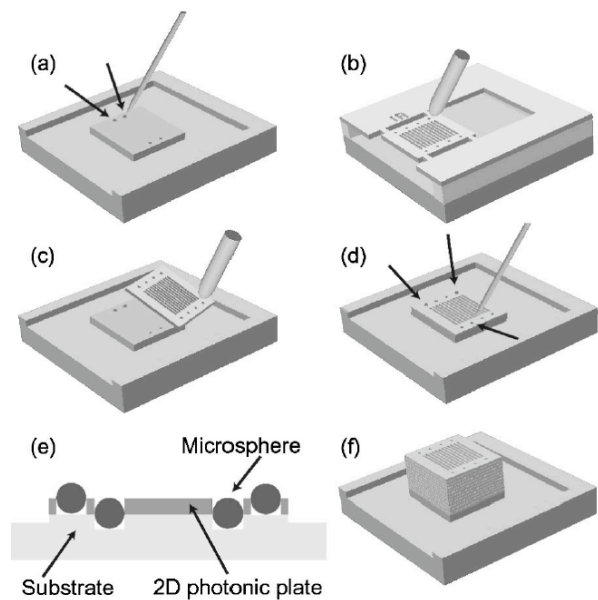


goto a;



Stacking by Micromanipulation

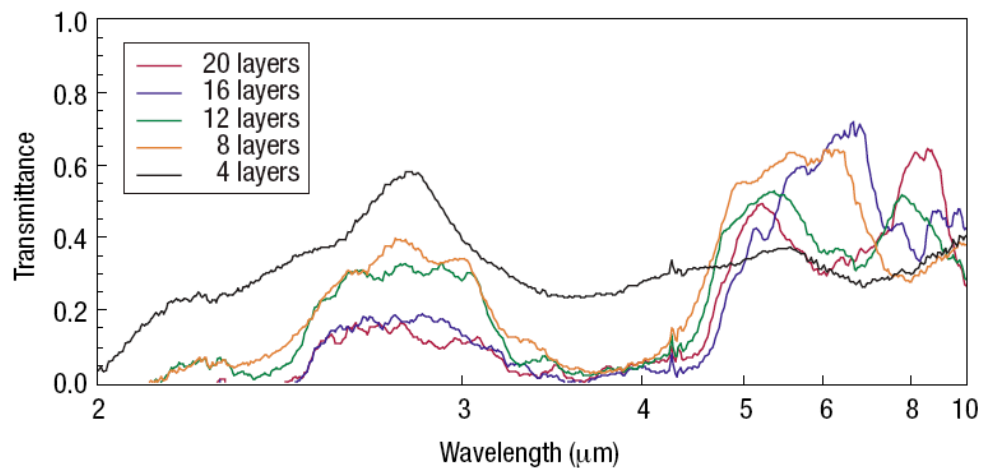
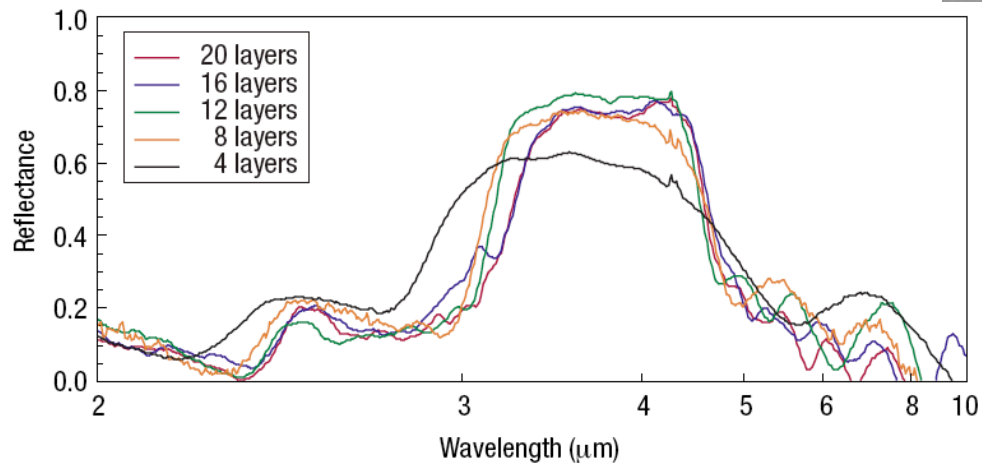
[K. Aoki *et al.*, Appl. Phys. Lett. 81 (17), 3122 (2002)]



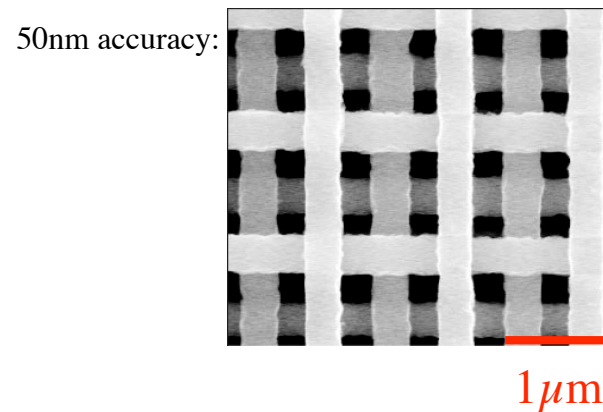
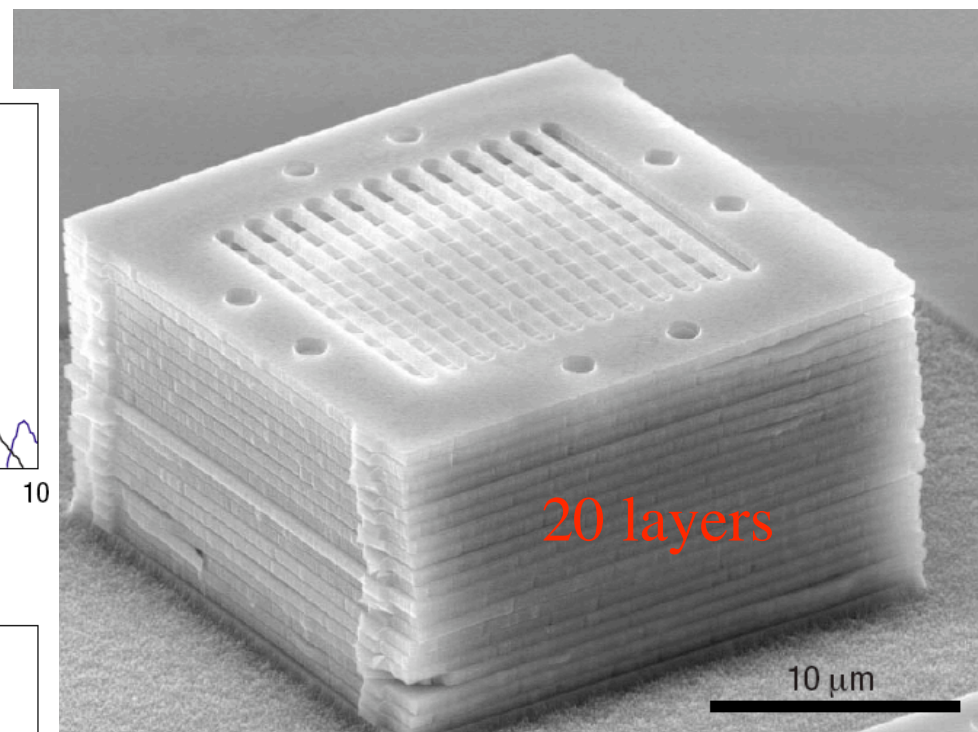
10 μm

Yes, it works: Gap at $\sim 4\mu\text{m}$

[K. Aoki *et al.*, *Nature Materials* **2** (2), 117 (2003)]



(gap effects are limited by finite lateral size)

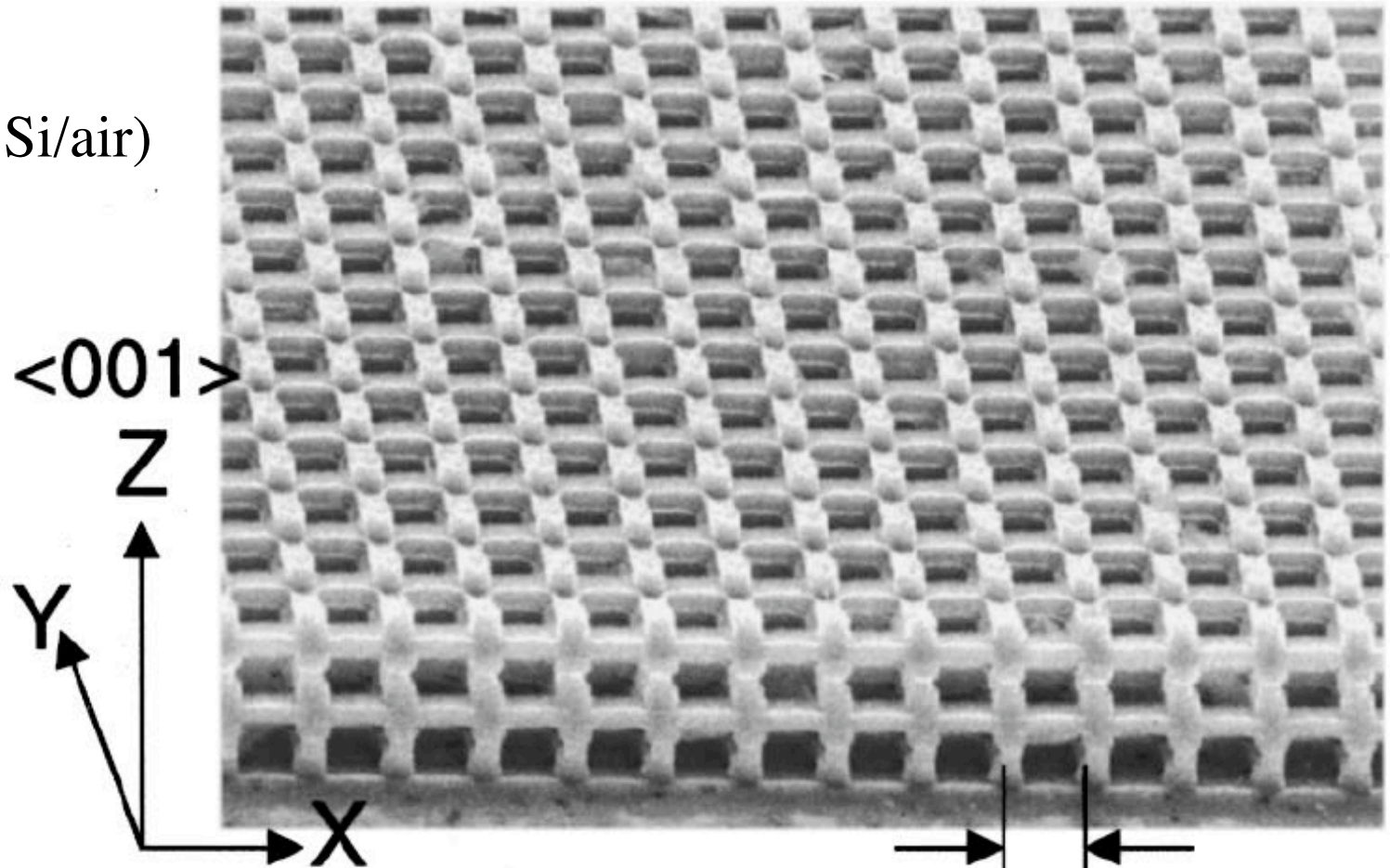


Hey, forget these FCC crystals!

simple-cubic lattice

[S.-Y. Lin *et al.*, *JOSA B* **18**, 32 (2001).]

(UV stepper, Si/air)



Whoops! only a 5% gap

$a = 3.2 \mu\text{m}$

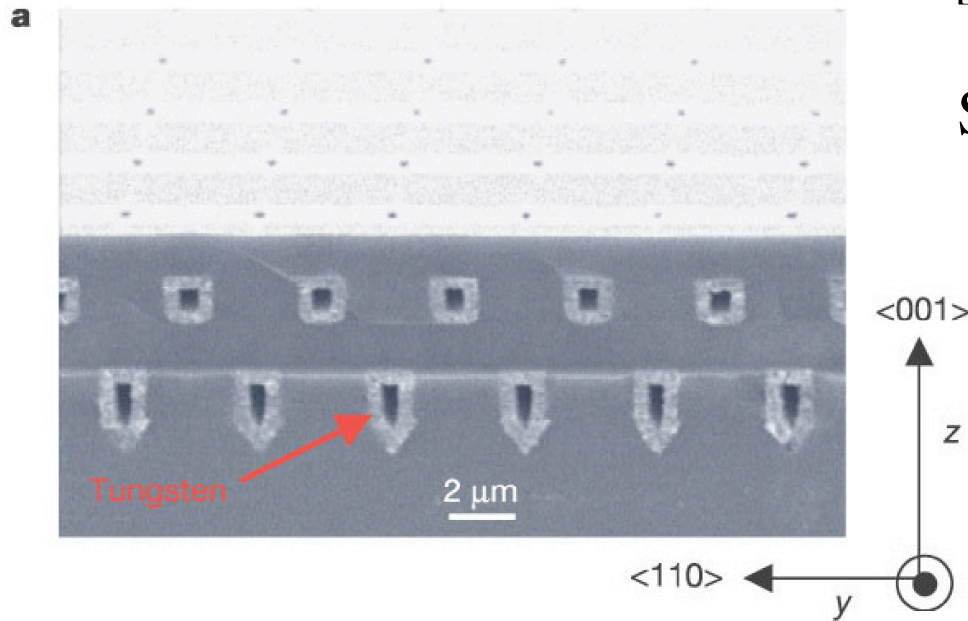
A Metal Photonic Crystal

[J. G. Fleming *et al.*, *Nature* **417**, 52 (2002)]

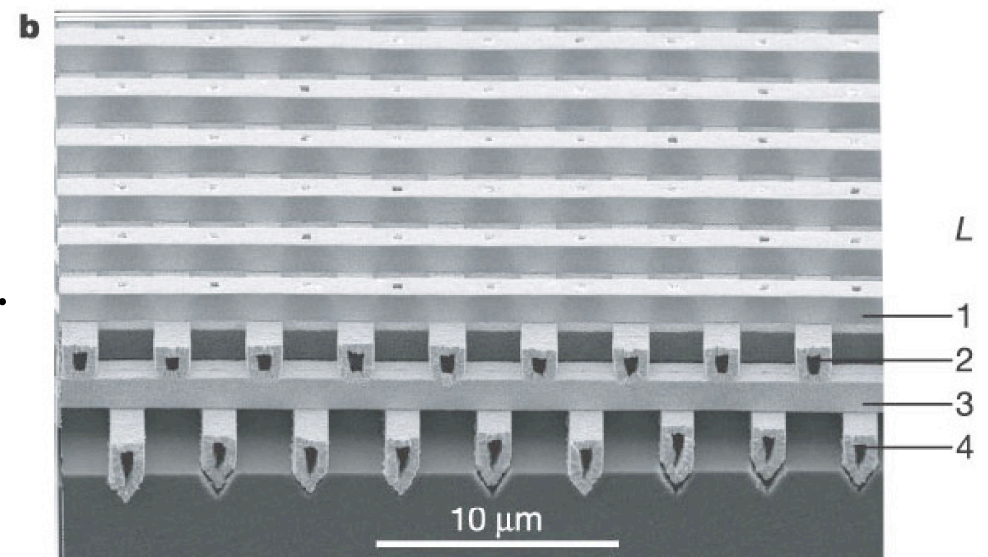
Start with Si woodpile in SiO₂...

dissolve Si with KOH...

fill with Tungsten
via chemical vapor deposition (CVD)
(on thin TiN layer)

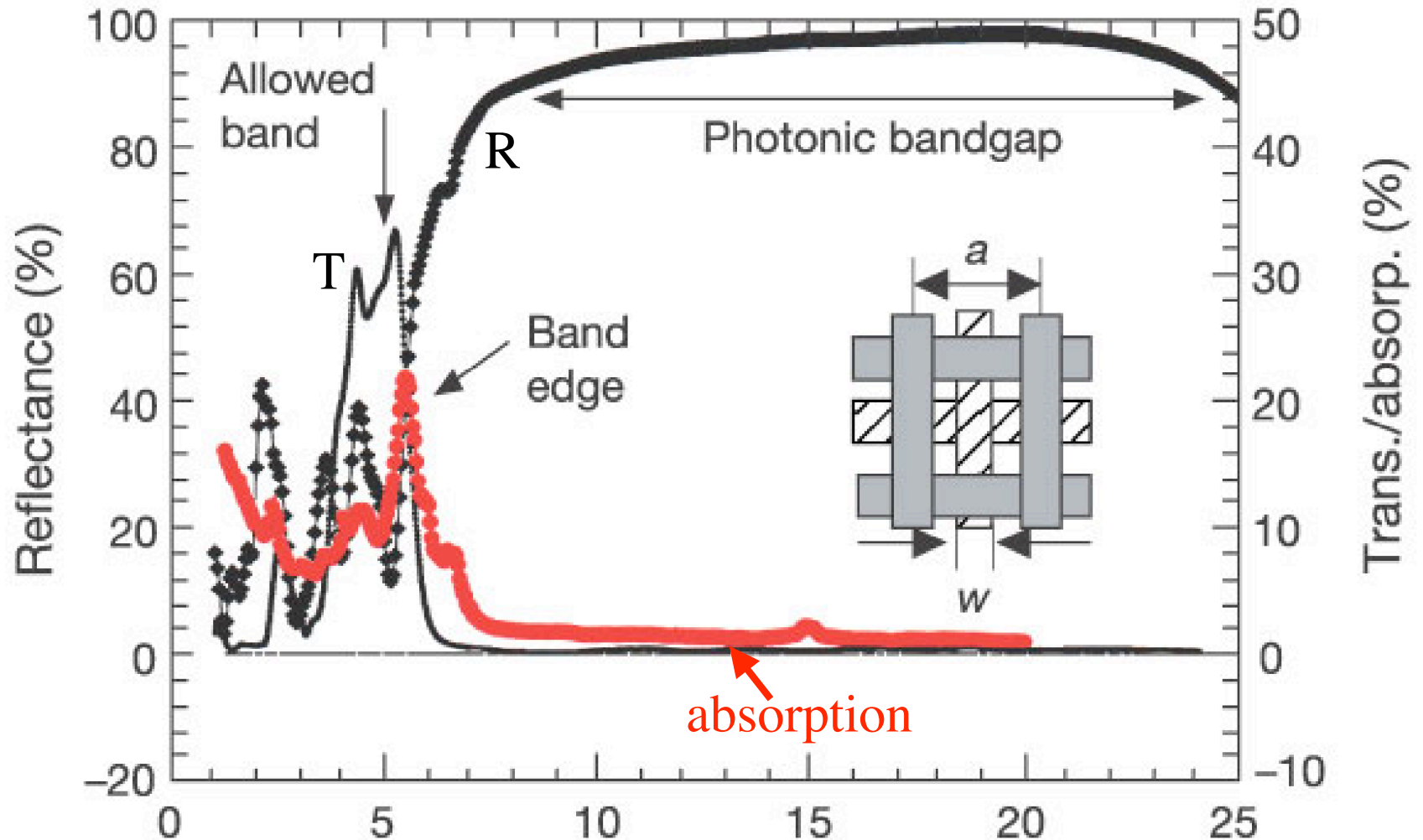


dissolve SiO₂ with HF...



Thermal properties of metal crystal

[J. G. Fleming *et al.*, *Nature* **417**, 52 (2002)]



Kirchoff's Law: a good absorber is a good emitter ...modify thermal emission!

solar cells...

light bulbs...

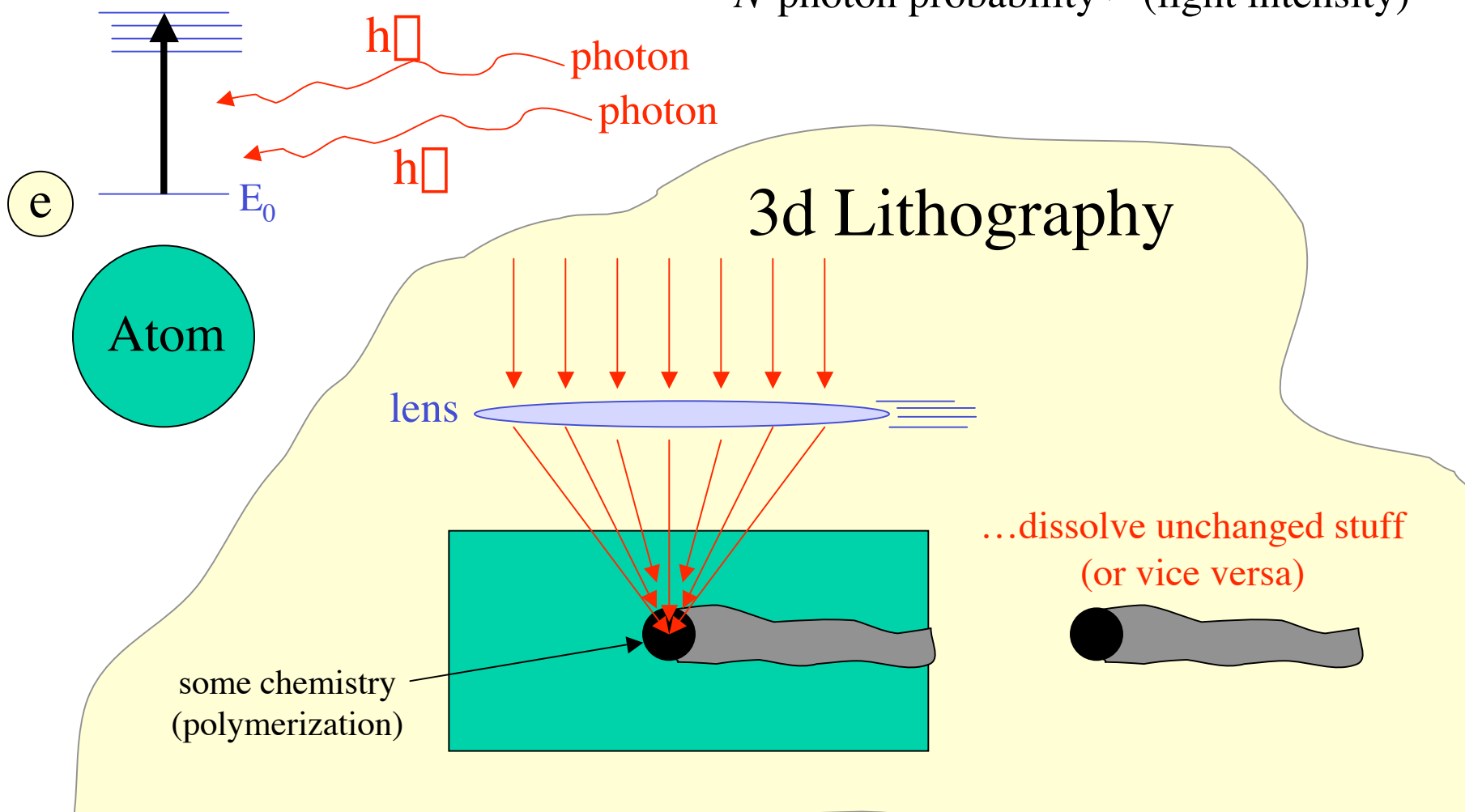
enough layer-by-layer already!

Two-Photon Lithography

$$2 h\nu = \Delta E$$

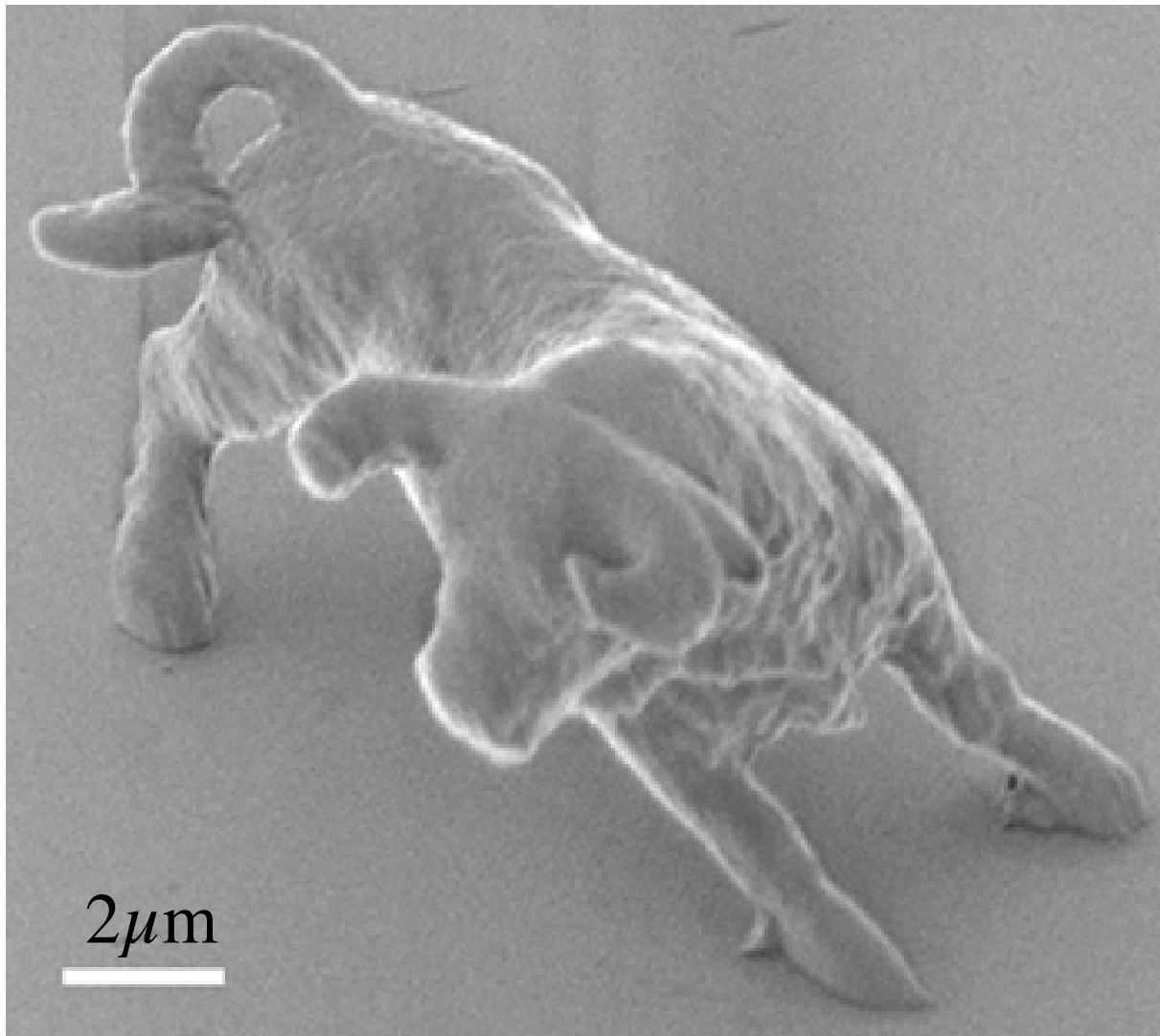
2-photon probability \sim (light intensity)²

N -photon probability \sim (light intensity) ^{N}



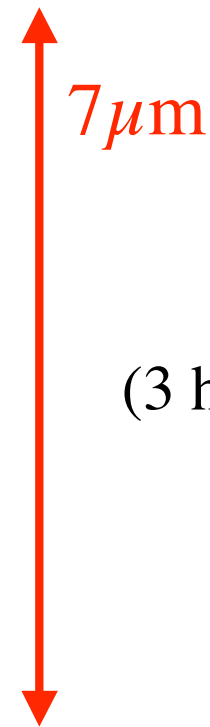
Lithography is a Beast

[S. Kawata *et al.*, *Nature* **412**, 697 (2001)]



$\lambda = 780\text{nm}$

resolution = **150nm**

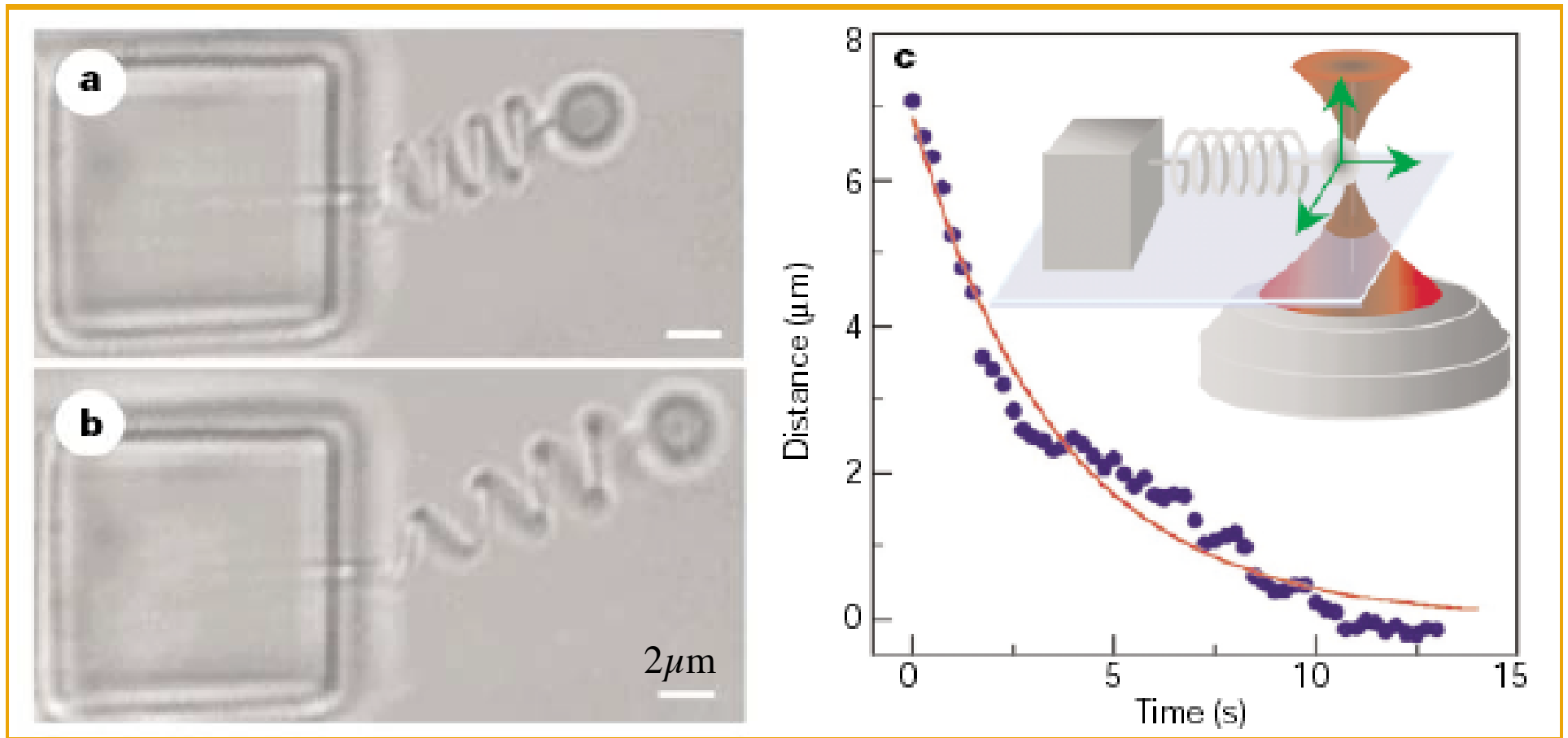


7 μm

(3 hours to make)

For a physicist, this is cooler...

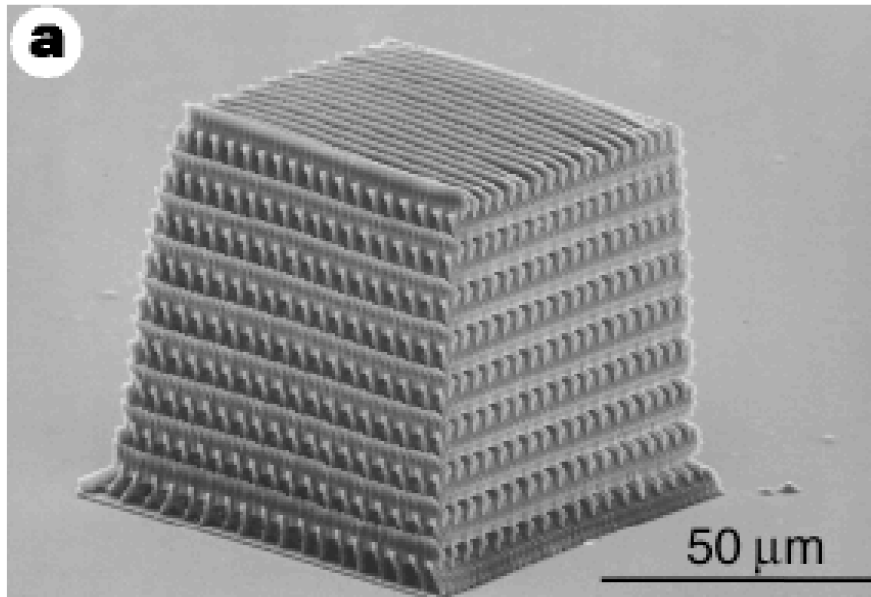
[S. Kawata *et al.*, *Nature* **412**, 697 (2001)]



(300nm diameter coils, suspended in ethanol, viscosity-damped)

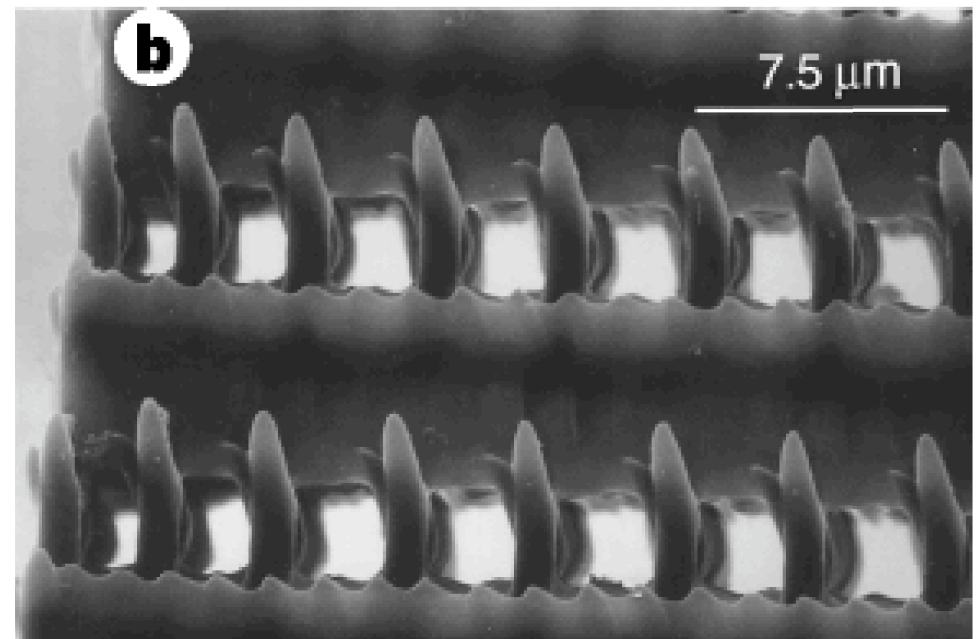
A Two-Photon Woodpile Crystal

[B. H. Cumpston *et al.*, *Nature* **398**, 51 (1999)]

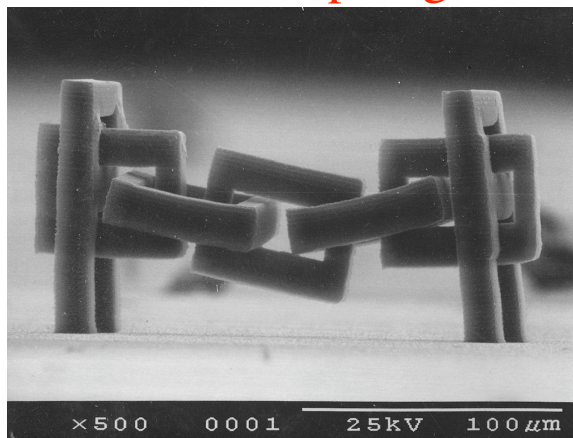


(much work on materials with lower power 2-photon process)

- **Arbitrary** lattice
- No “mask”
- **Fast/cheap** prototyping



Difficult topologies



[fig. courtesy J. W. Perry, U. Arizona]

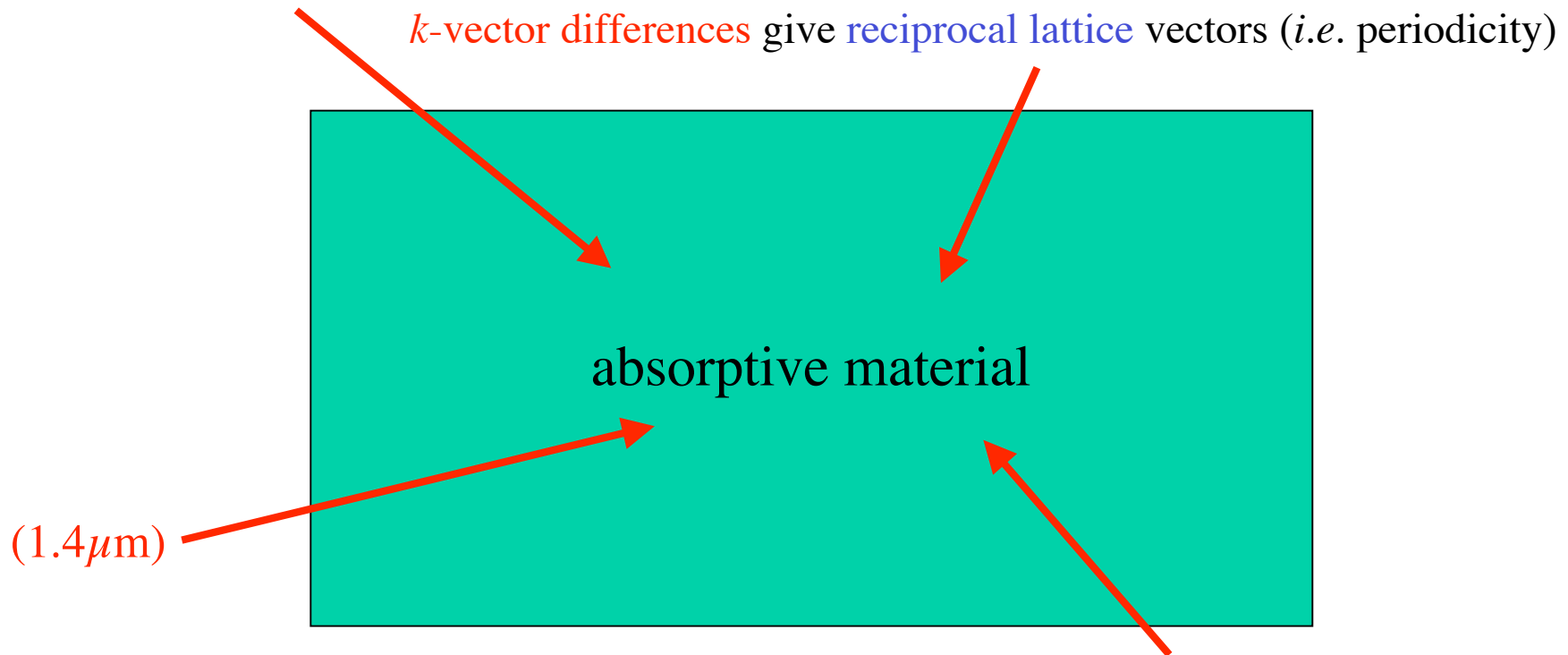
Mass-production, pretty please?

One-Photon Holographic Lithography

[D. N. Sharp *et al.*, *Opt. Quant. Elec.* **34**, 3 (2002)]

Four beams make 3d-periodic interference pattern

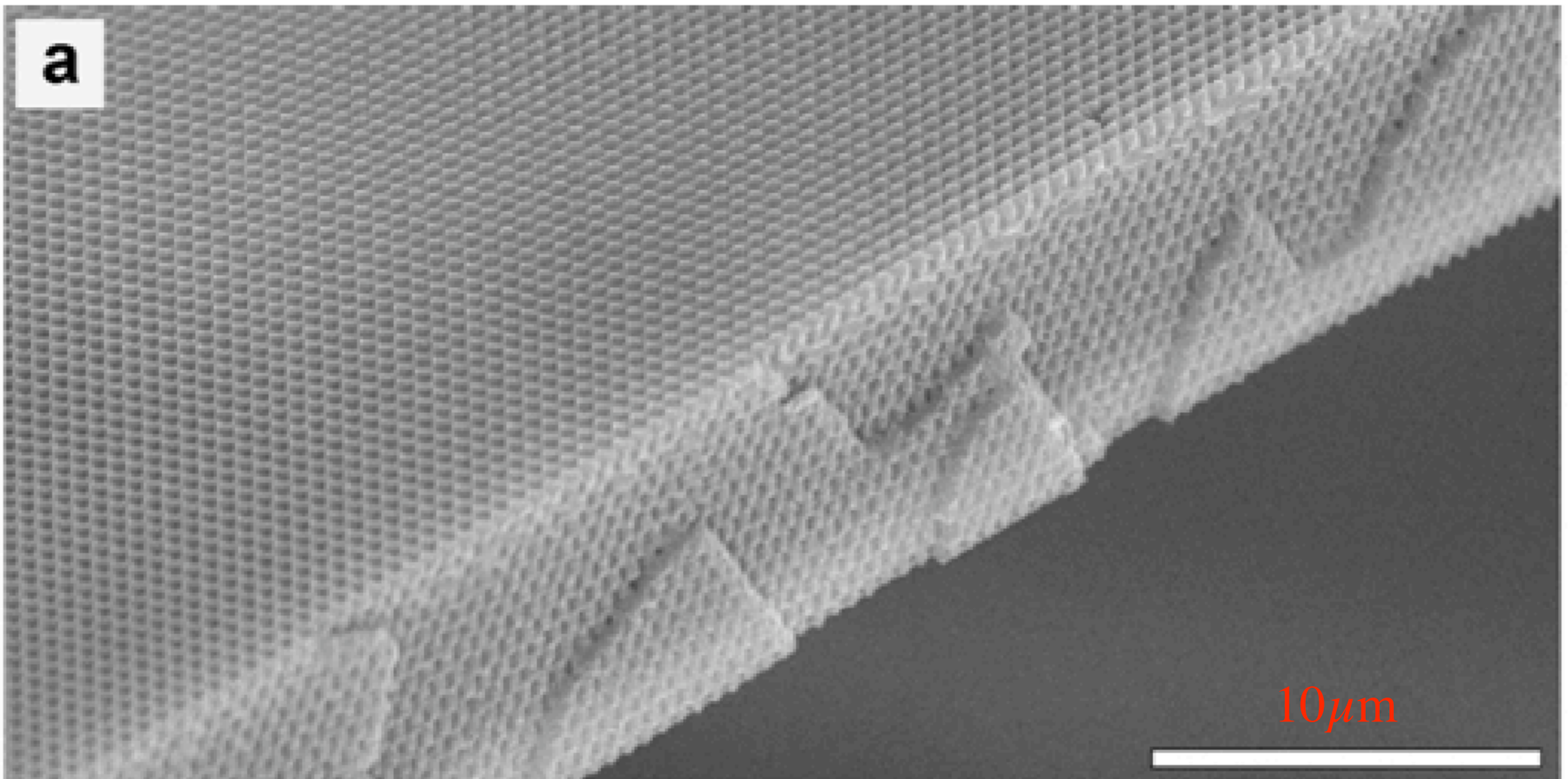
k -vector differences give reciprocal lattice vectors (*i.e.* periodicity)



beam polarizations + amplitudes (8 parameters) give unit cell

One-Photon Holographic Lithography

[D. N. Sharp *et al.*, *Opt. Quant. Elec.* **34**, 3 (2002)]

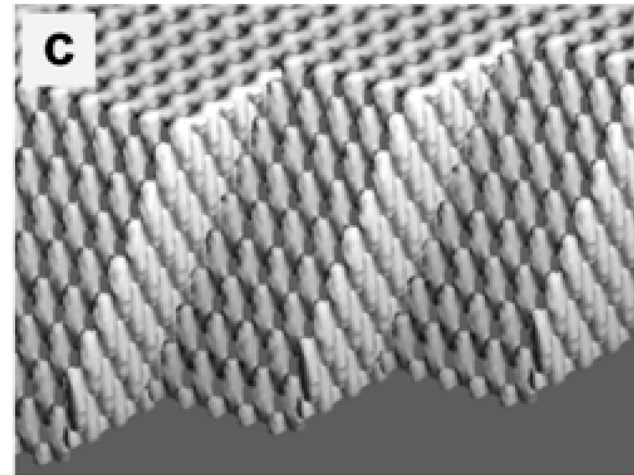
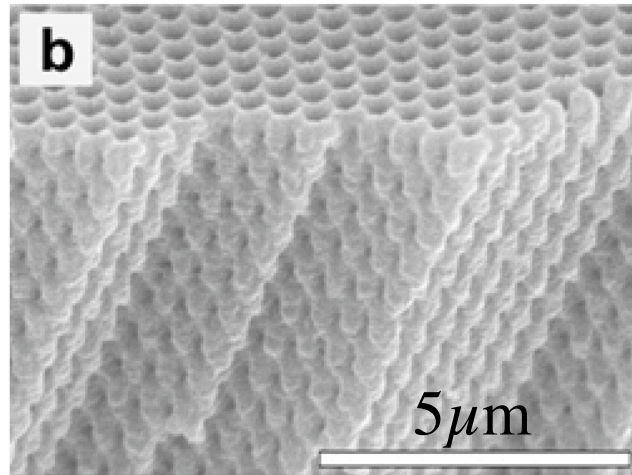


huge volumes, long-range periodic, fcc lattice...backfill for high contrast

One-Photon Holographic Lithography

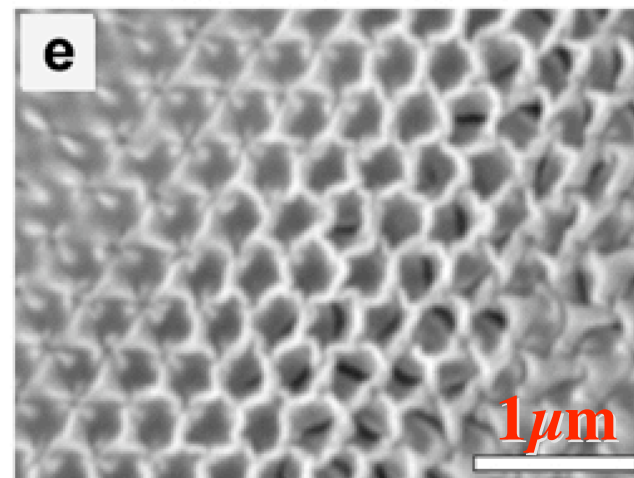
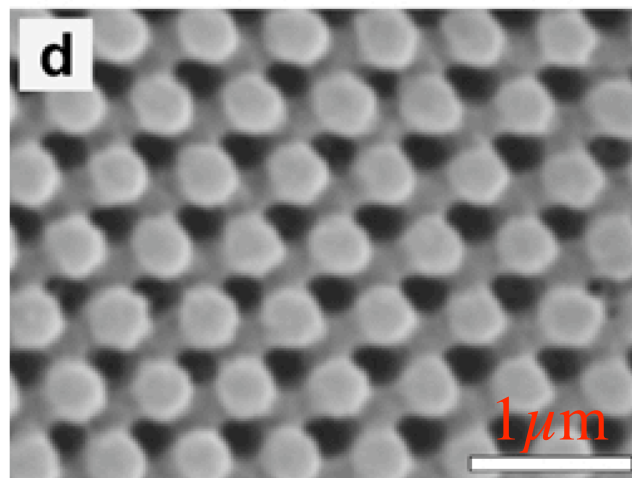
[D. N. Sharp *et al.*, *Opt. Quant. Elec.* **34**, 3 (2002)]

[111]
cleavages



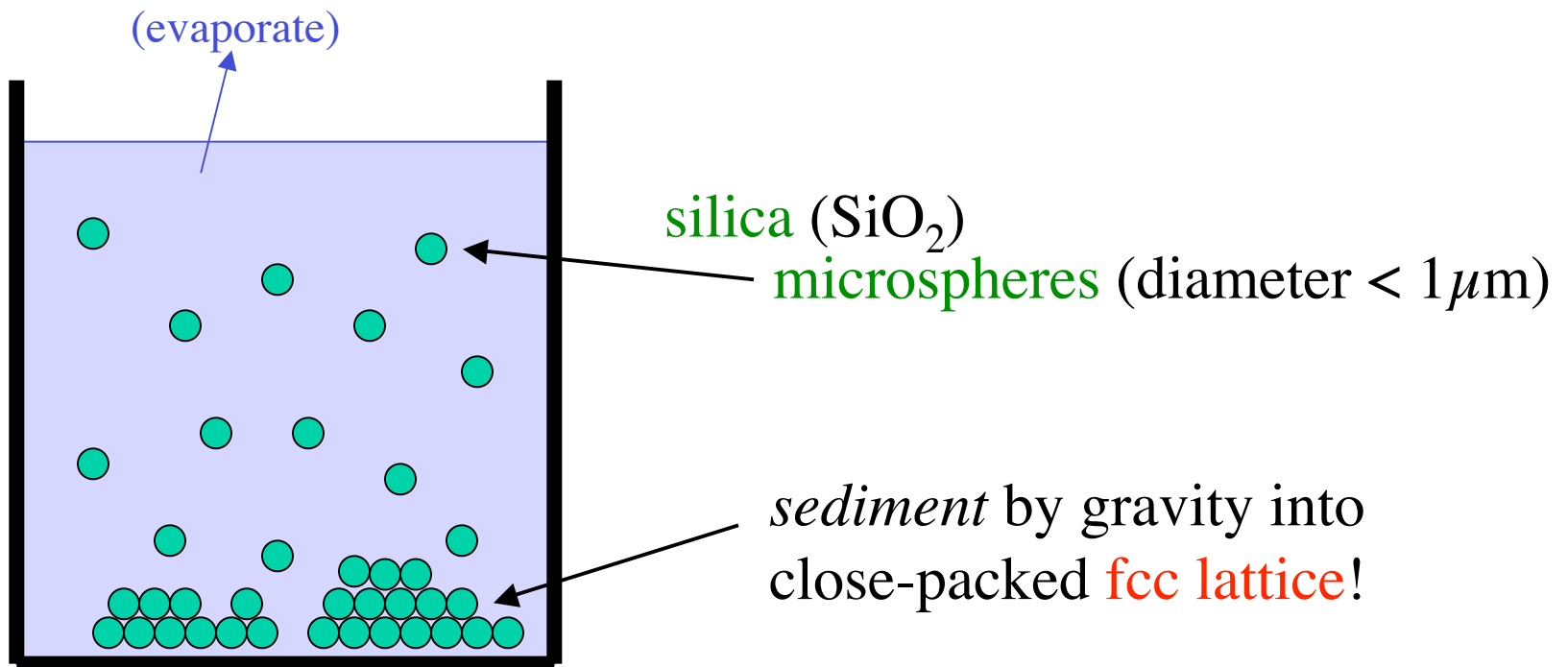
simulated
structure

[111]
closeup

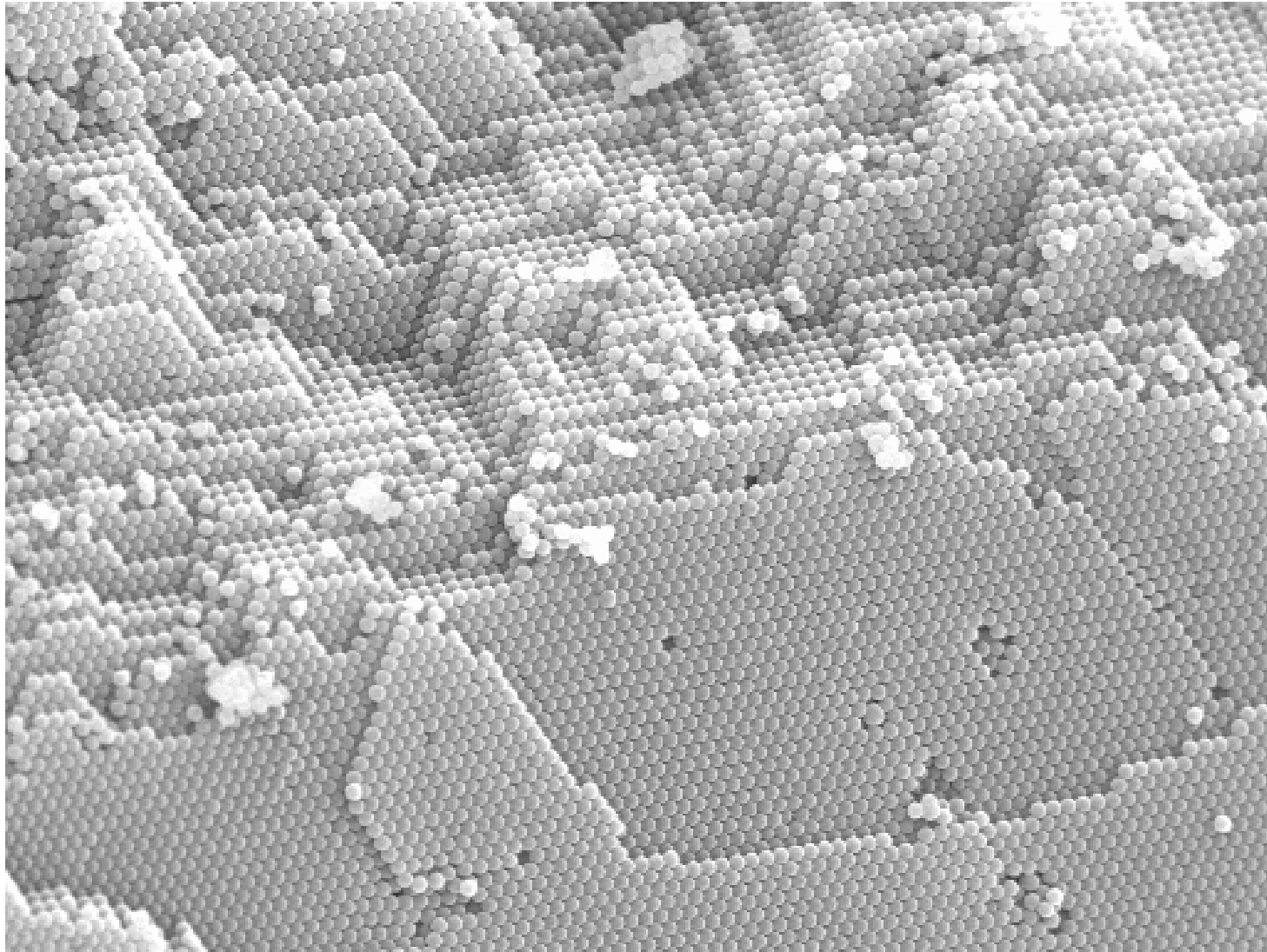


titania
inverse
structure

Mass-production II: Colloids



Mass-production II: Colloids



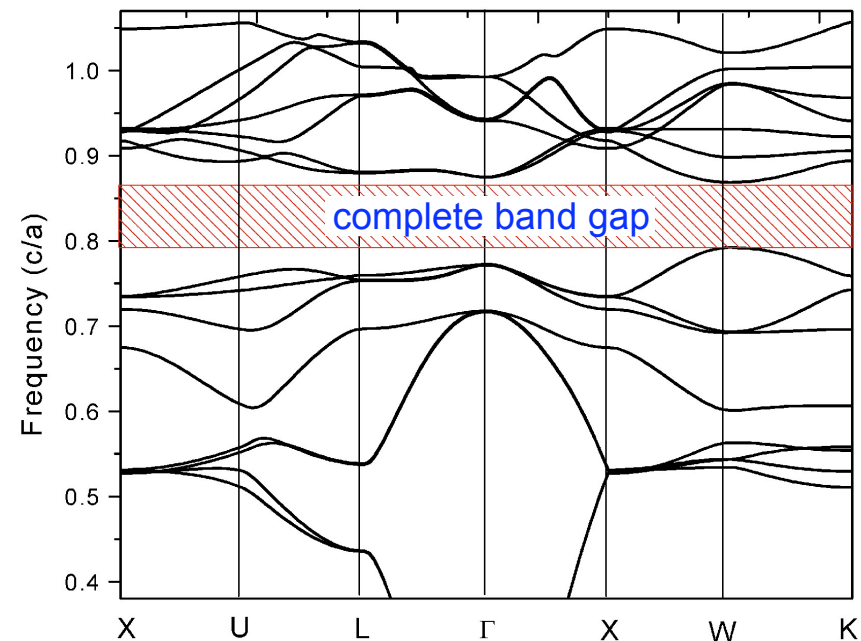
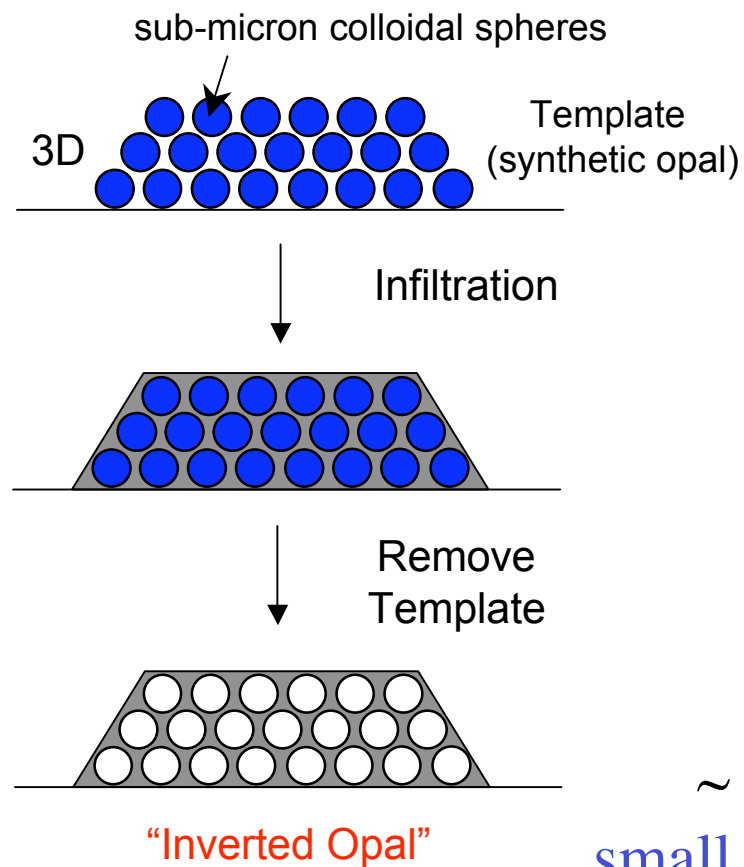
<http://www.icmm.csic.es/cefe/>

Inverse Opals

[figs courtesy
D. Norris, UMN]

fcc solid spheres do not have a gap...

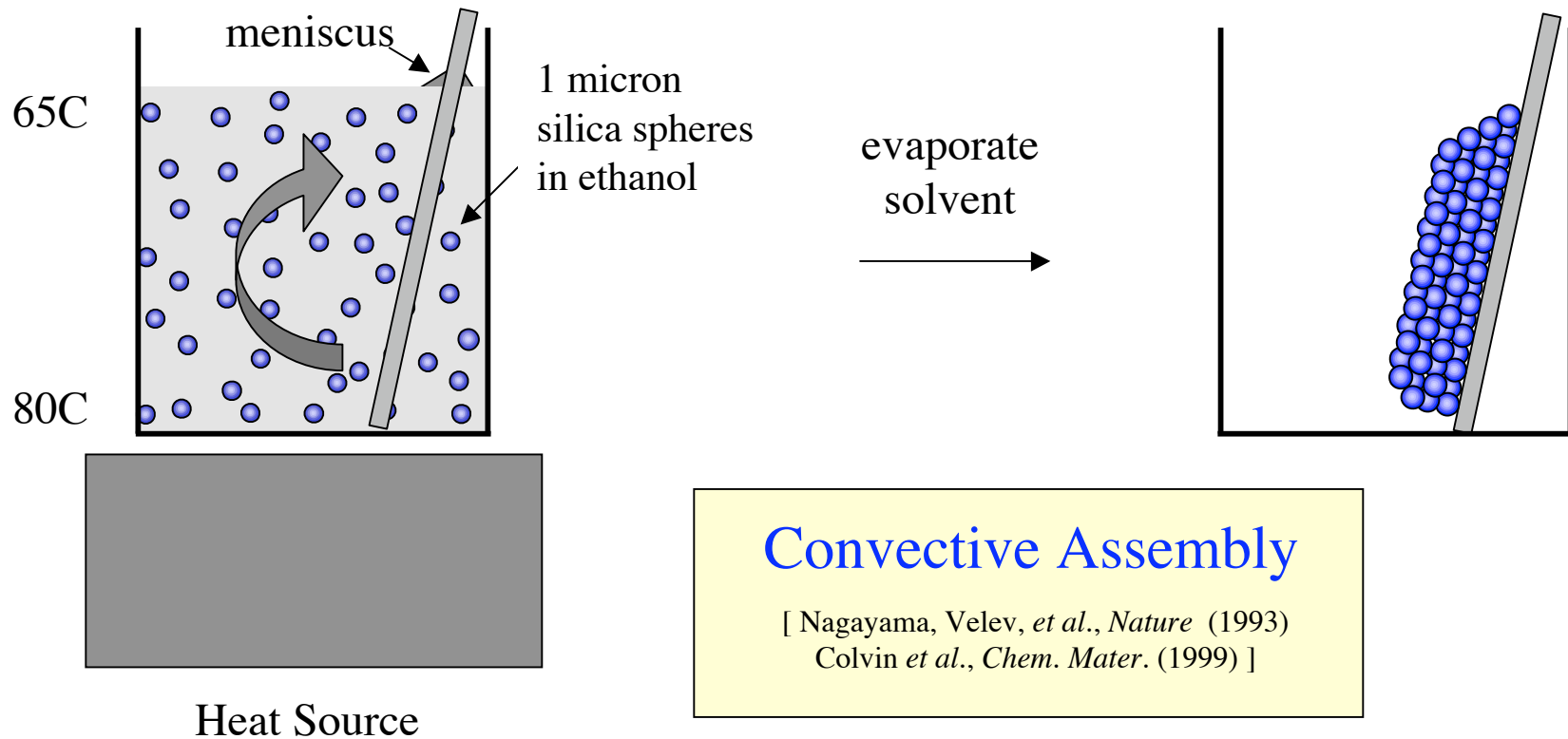
...but fcc spherical **holes in Si** *do* have a gap



~ 10% gap between 8th & 9th bands
small gap, upper bands: sensitive to disorder

In Order To Form a More Perfect Crystal...

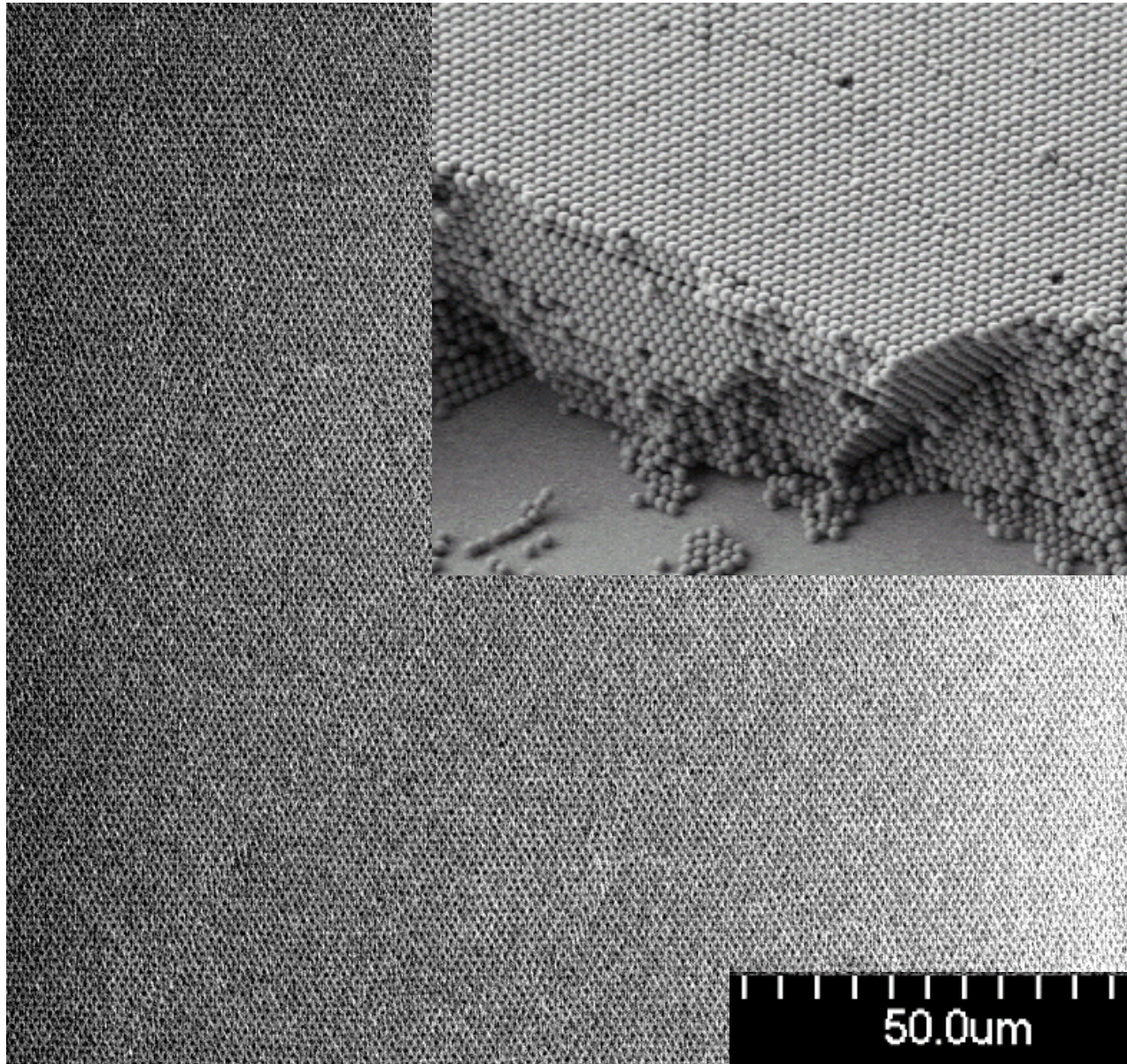
[figs courtesy
D. Norris, UMN]



- **Capillary forces** during drying cause **assembly in the meniscus**
- Extremely **flat, large-area opals** of controllable thickness

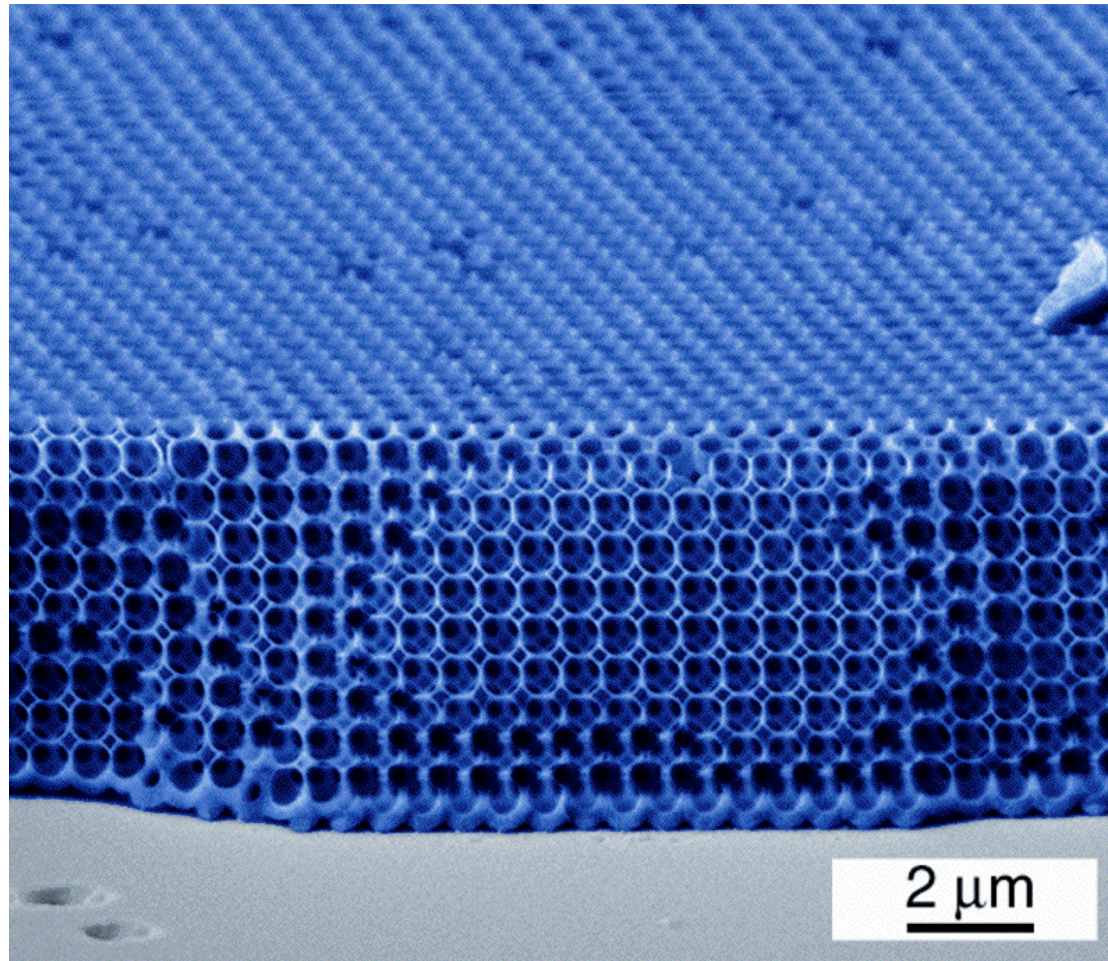
A Better Opal

[fig courtesy
D. Norris, UMN]



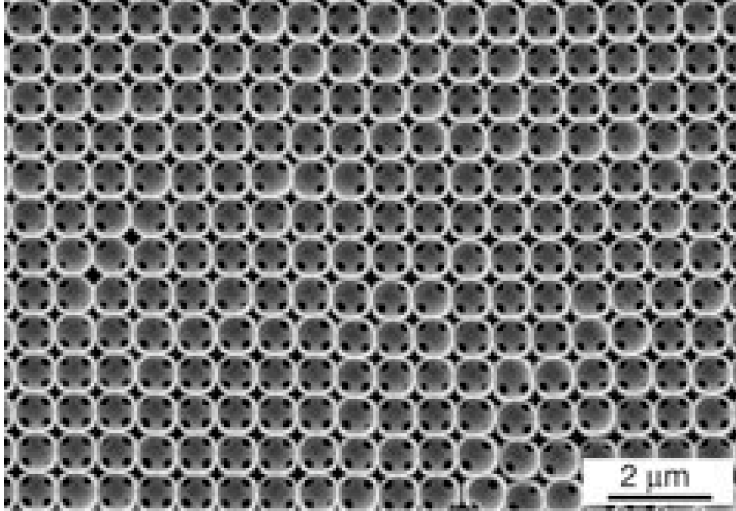
Inverse-Opal Photonic Crystal

[fig courtesy
D. Norris, UMN]

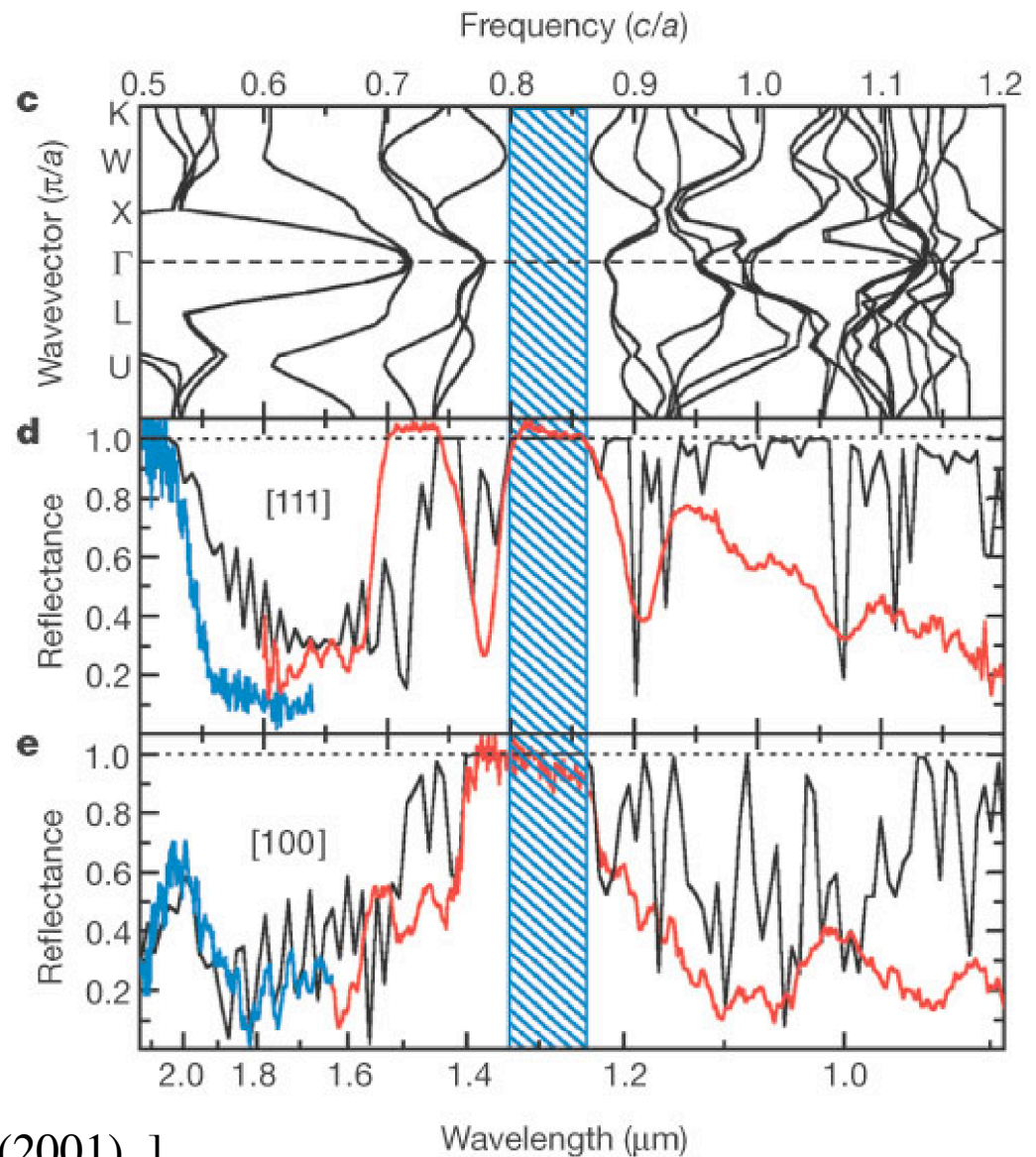


[Y. A. Vlasov *et al.*, *Nature* **414**, 289 (2001).]

Inverse-Opal Band Gap



good agreement
between **theory** (black)
& **experiment** (red/blue)



[Y. A. Vlasov *et al.*, *Nature* **414**, 289 (2001).]

Mass-Production?

What about defects?

(Remember *cavities*, *waveguides*...?)

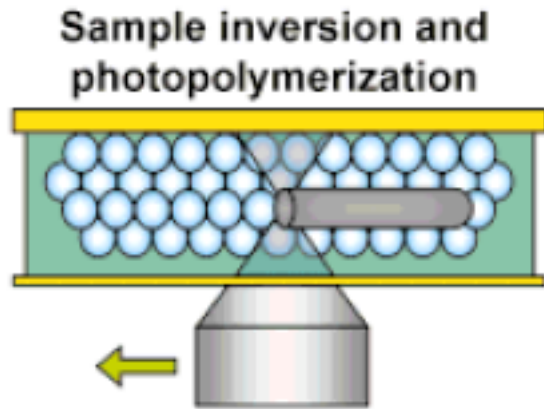
Answer: fabricate **bulk crystal via mass production**

+ *N*-photon lithography for defects

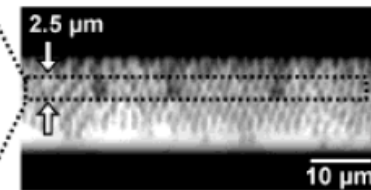
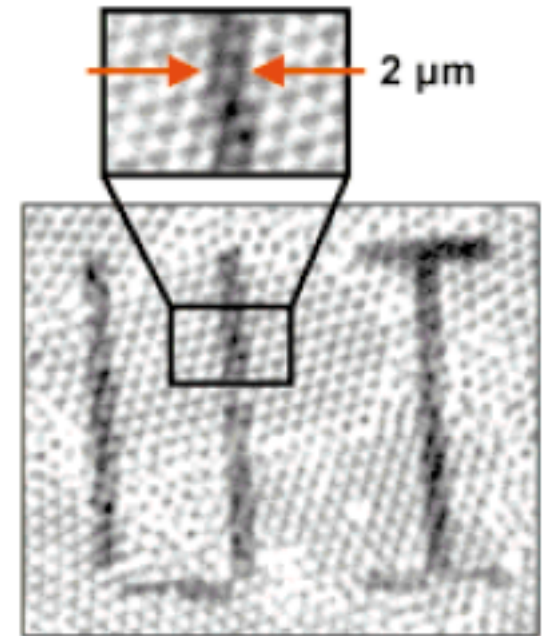
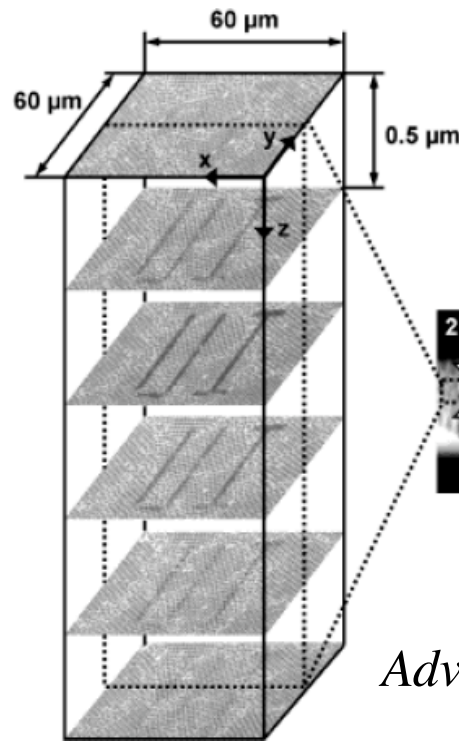
(Use **confocal microscopy** to see what you are doing, *i.e.* **alignment**)

Inserting Defects in Inverse Opals

e.g., Waveguides



Three-photon lithography
with
laser scanning
confocal microscope
(LSCM)

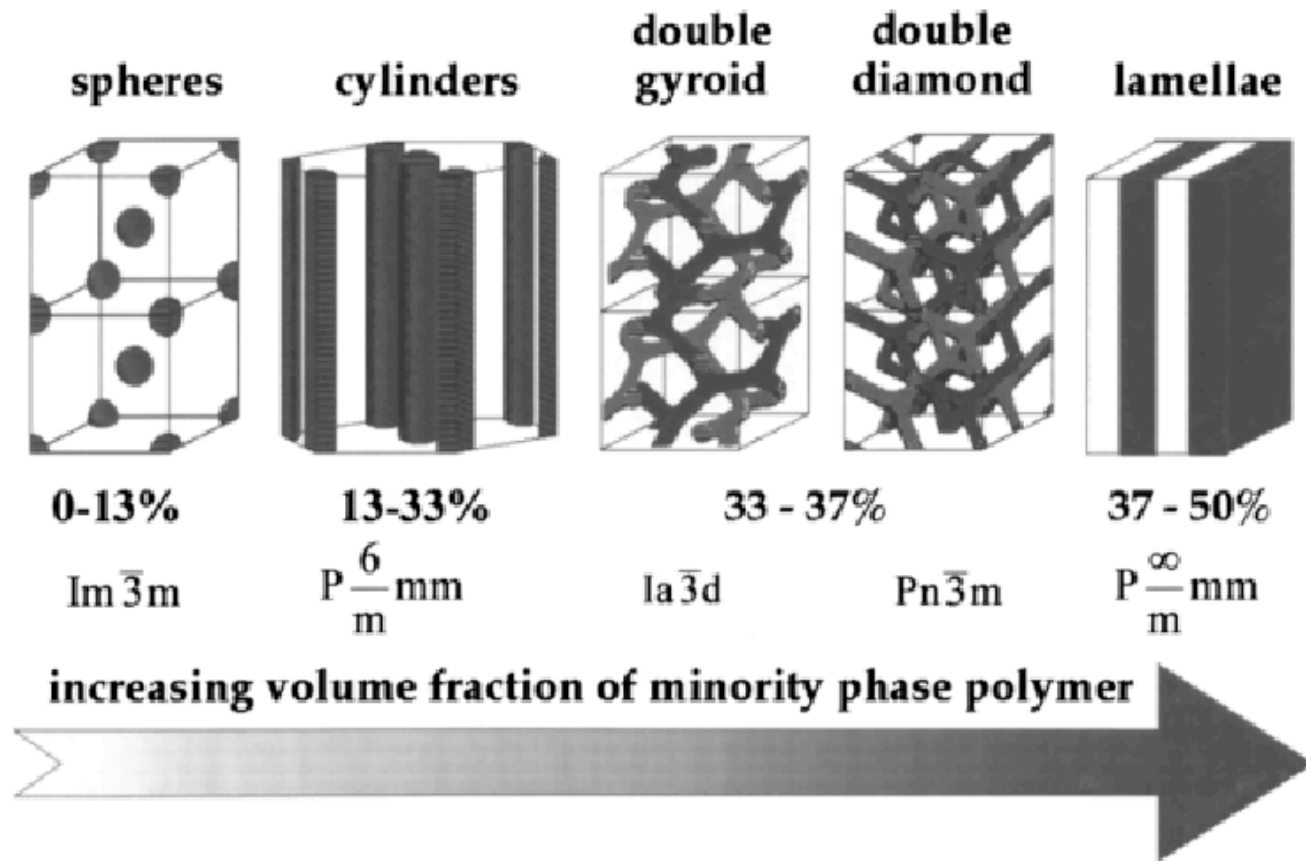


[Wonmok,
Adv. Materials **14**, 271 (2002)]

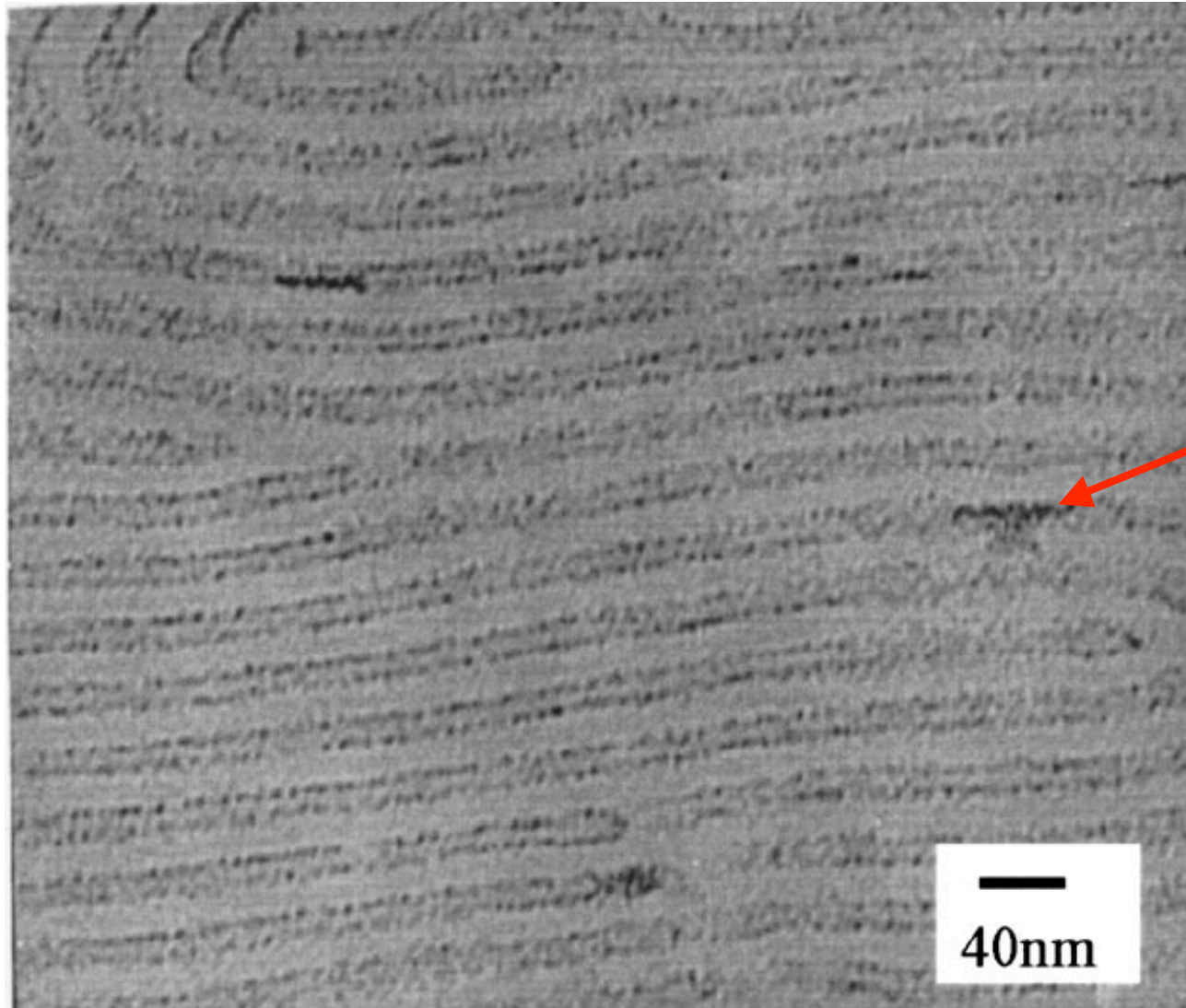
Mass-Production III: Block (not Bloch) Copolymers

two polymers
can segregate,
ordering into
periodic arrays

periodicity ~
polymer block size
~ 50nm
(possibly bigger)



Block-Copolymer 1d Crystal



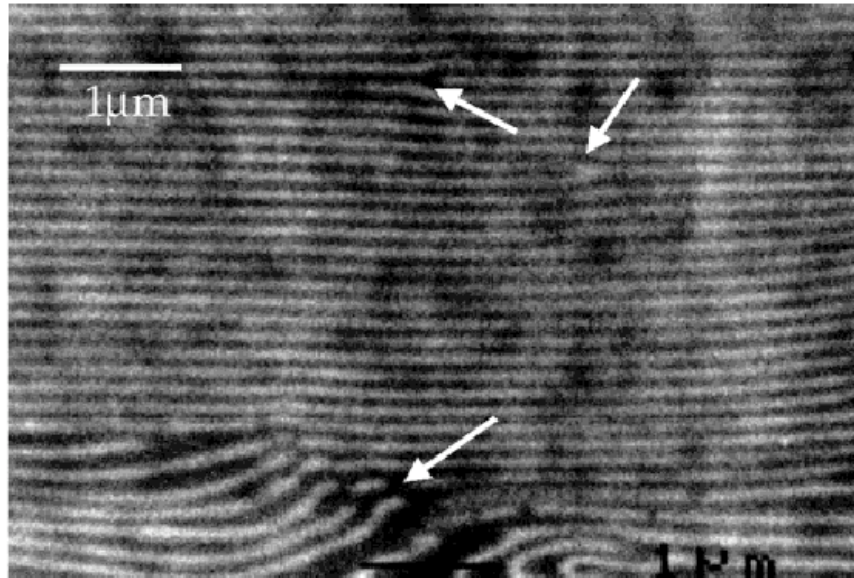
CdSe nanocrystals
for higher index

(with surfactant
to attract particles
to one phase)

(UV bandgap)

Block-Copolymer 1d **Visible** Bandgap

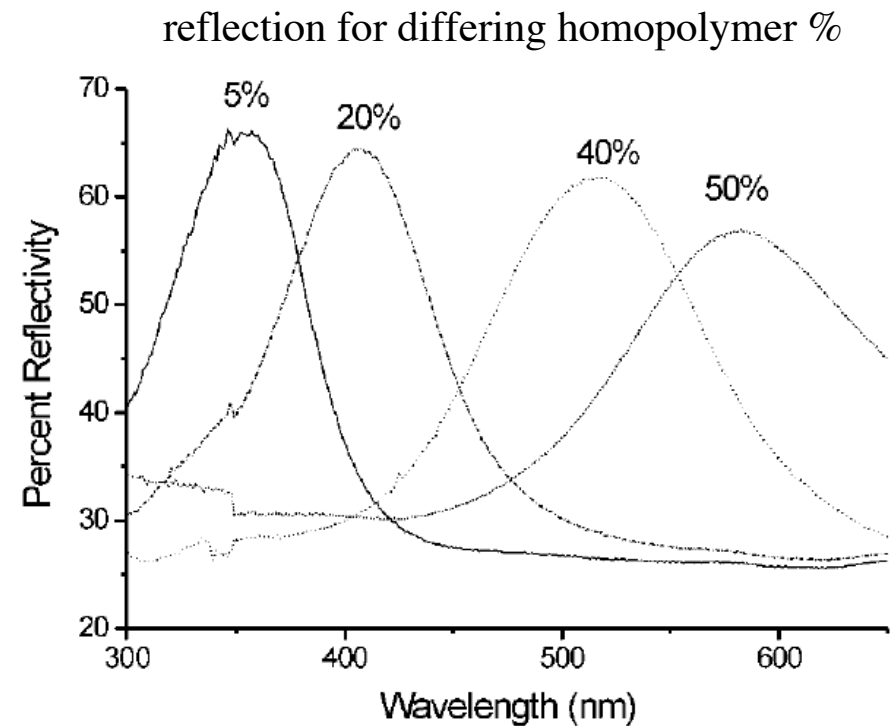
/ homopolymer



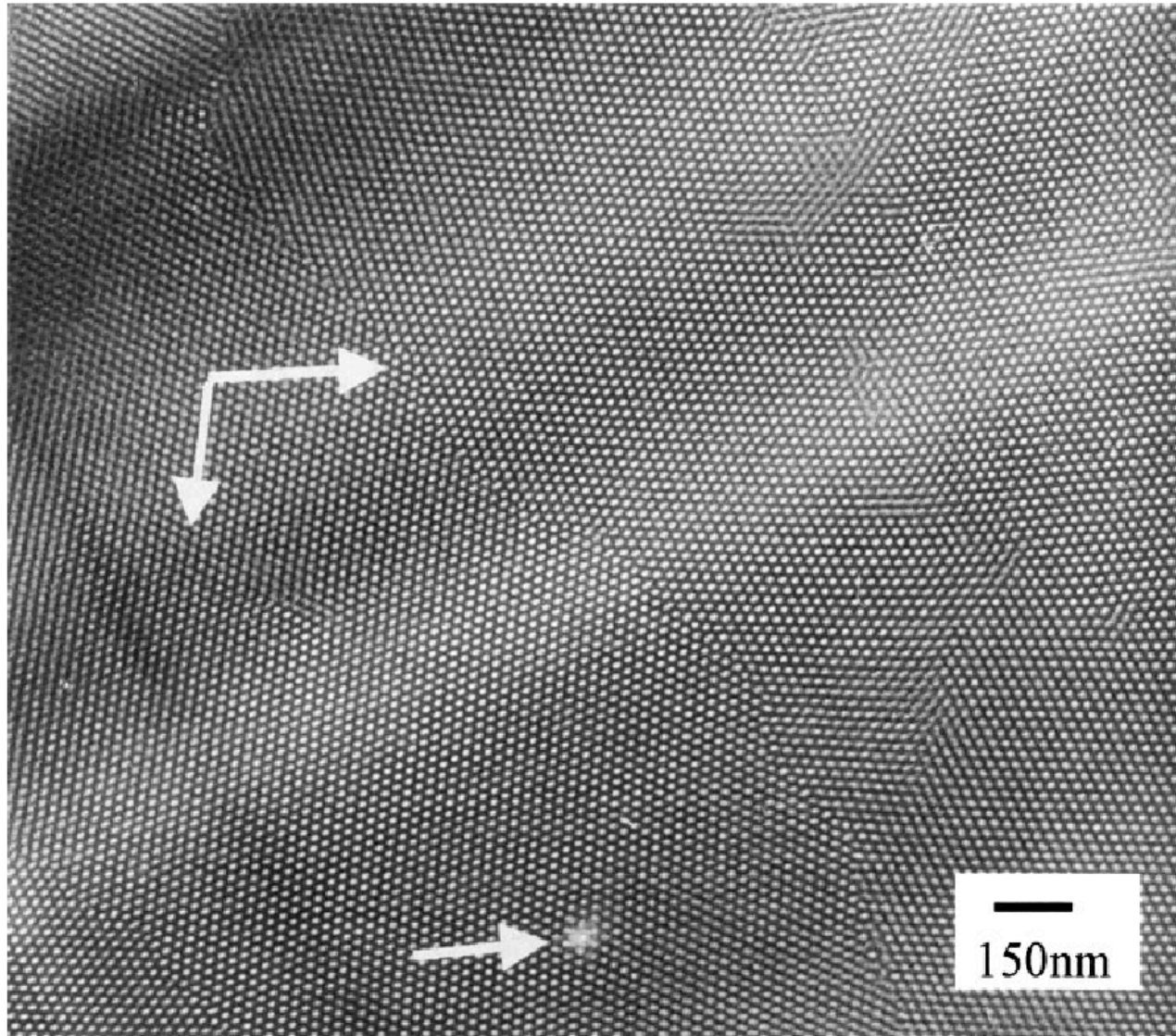
dark/light:
polystyrene/polyisoprene

$$n = 1.59/1.51$$

Flexible material:
bandgap can be
shifted by stretching it!



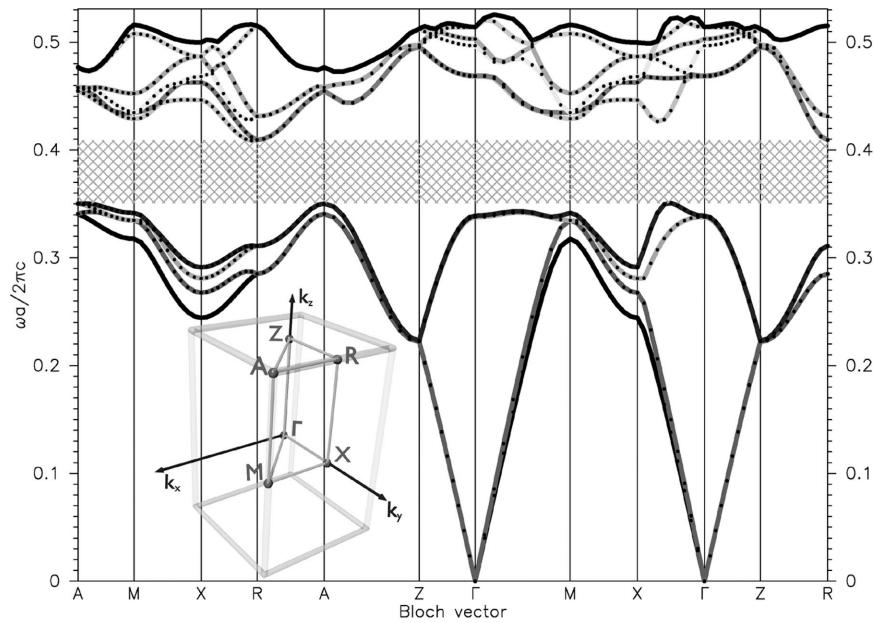
Block-Copolymer 2d Crystal



[Y. Fink, A. M. Urbas, M. G. Bawendi, J. D. Joannopoulos, E. L. Thomas, *J. Lightwave Tech.* **17**, 1963 (1999)]

Be GLAD: Even more crystals!

“GLAD” = “GLancing Angle Deposition”

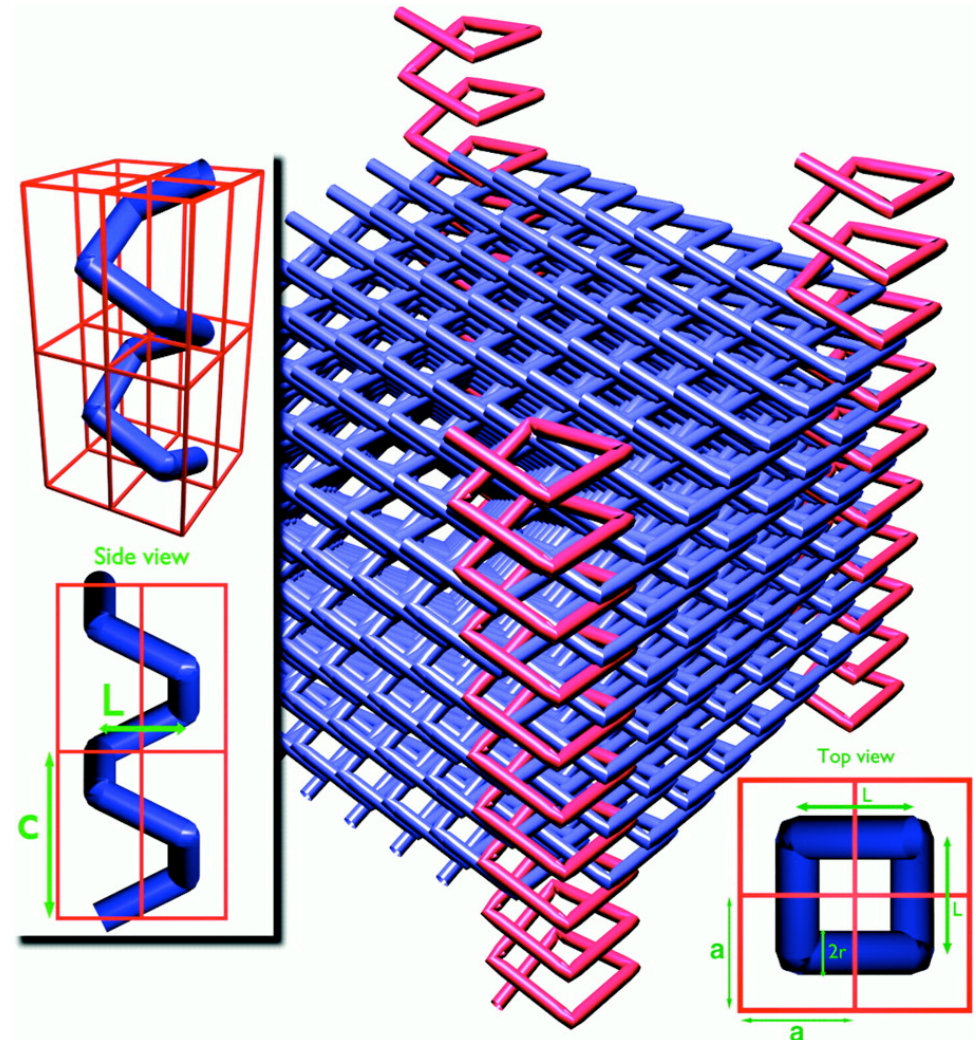


15% gap for Si/air

diamond-like

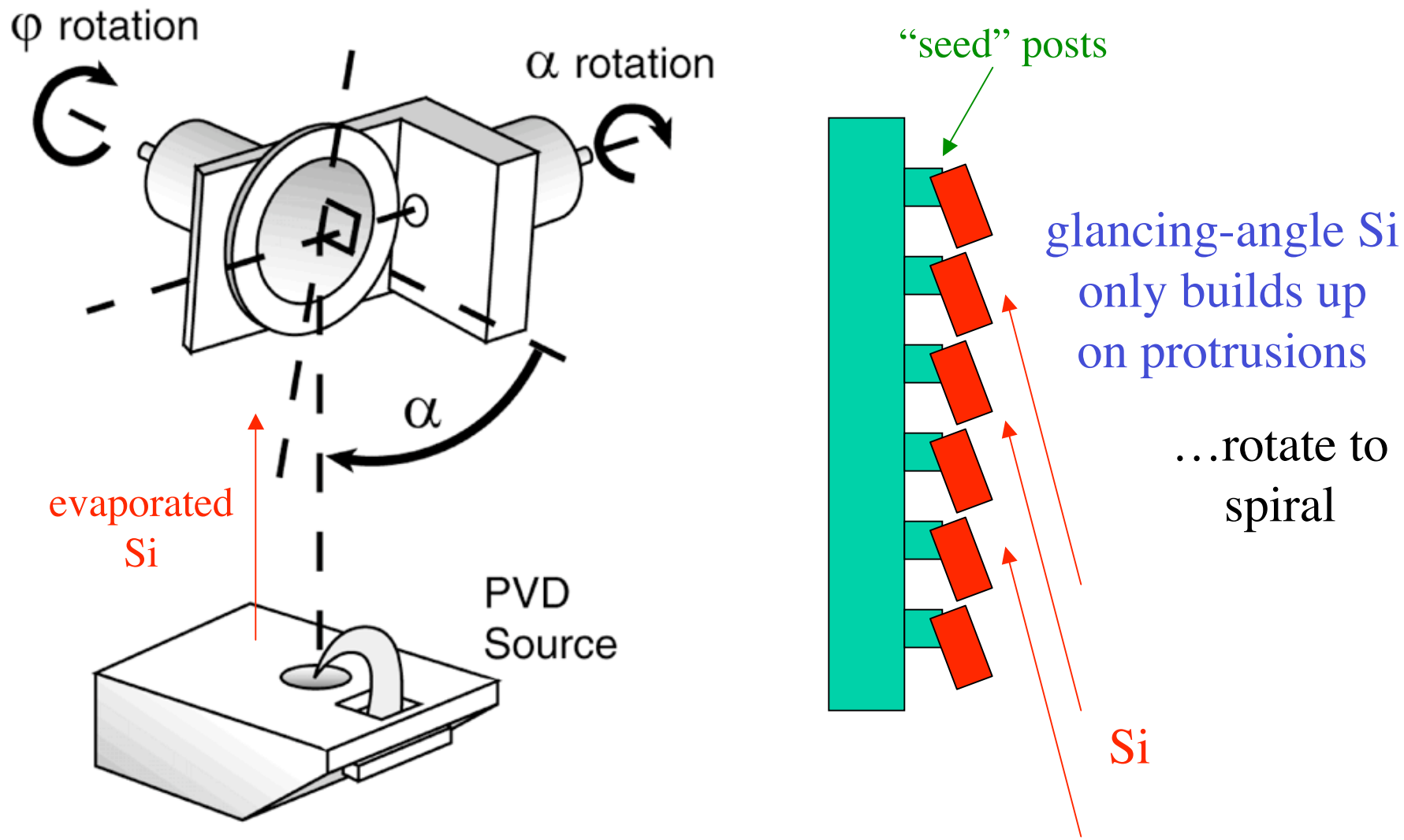
with “broken bonds”

doubled unit cell, so gap between 4th & 5th bands



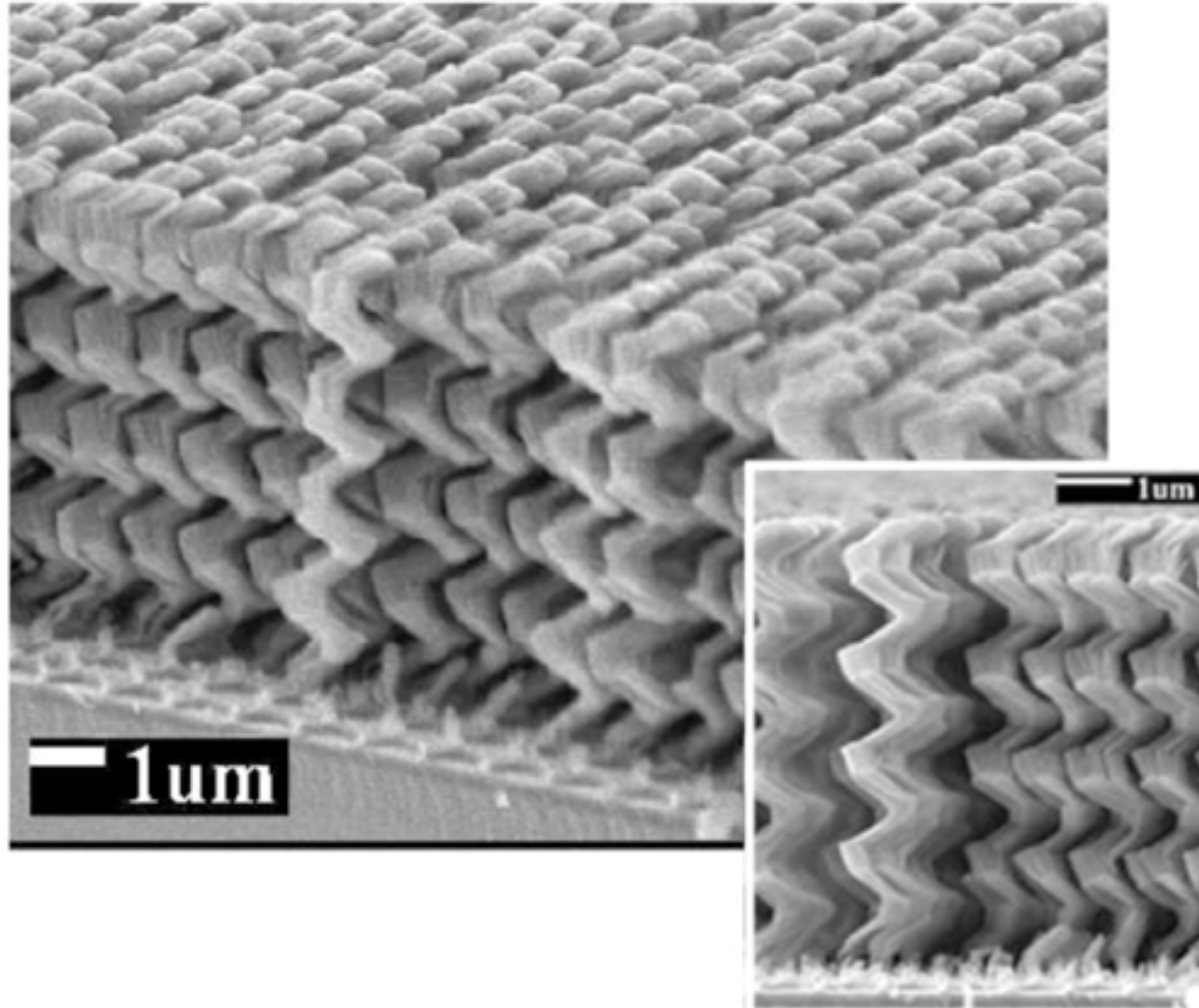
[O. Toader and S. John, *Science* **292**, 1133 (2001)]

GLAD it works?



[S. R. Kennedy *et al.*, *Nano Letters* **2**, 59 (2002)]

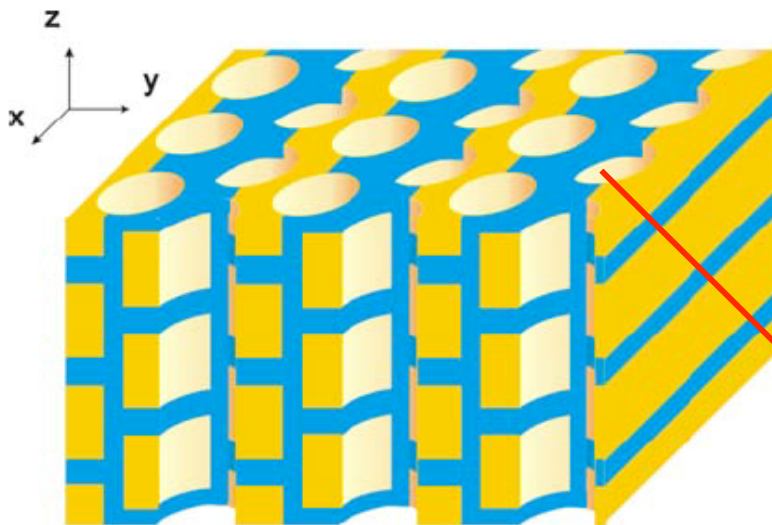
GLAD it works!



[S. R. Kennedy *et al.*, *Nano Letters* **2**, 59 (2002)]

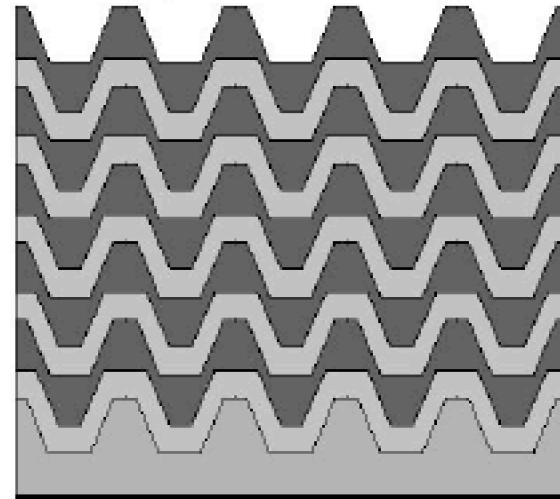
A new twist on layer-by-layer...

start with an old layer-by-layer



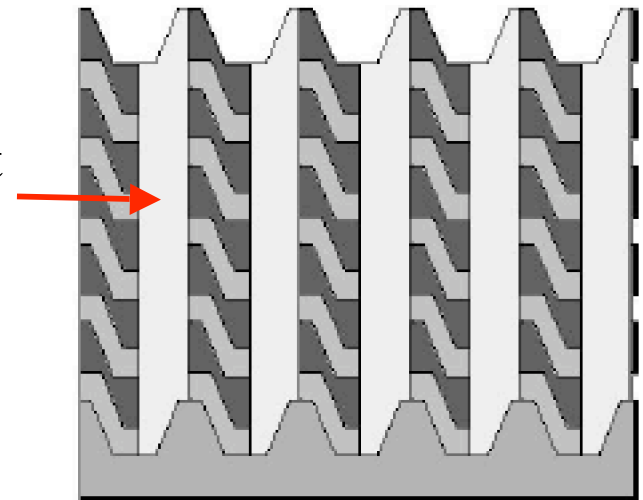
(14% gap for Si/SiO₂/air)

[S. Fan *et al.*, *Appl. Phys. Lett.* **65**, 1466 (1994)]



modify layering slightly...

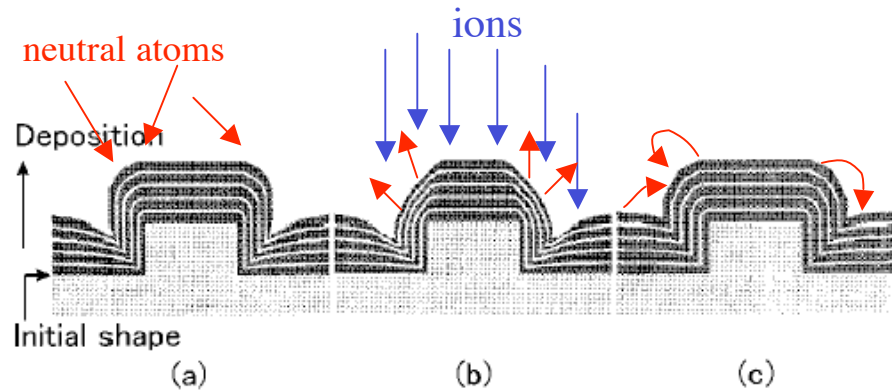
(don't forget the holes)



[S. Kawakami *et al.*, *Appl. Phys. Lett.* **74**, 463 (1999)]

Auto-cloning

Competition between
3 processes “clones”
shape of substrate



diffuse deposition
leaves trenches
(shadows)

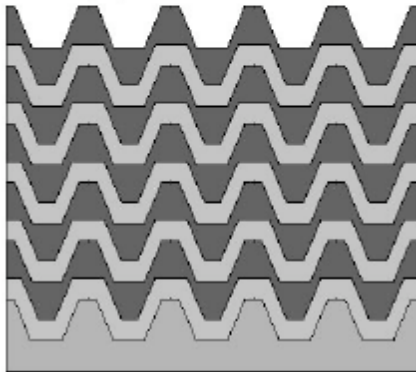
bias
sputtering
cuts corners
(prefers 60°)

re-deposition
fills trenches

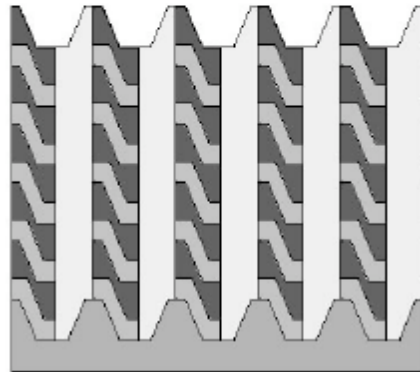
(a) Grid patterning



(b) Autocloning

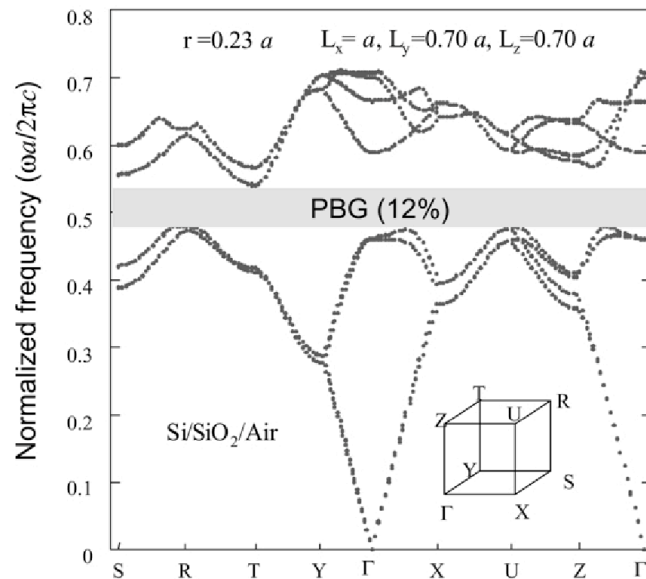
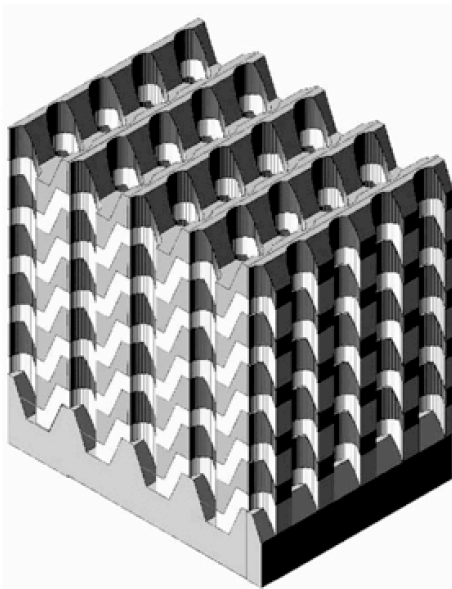
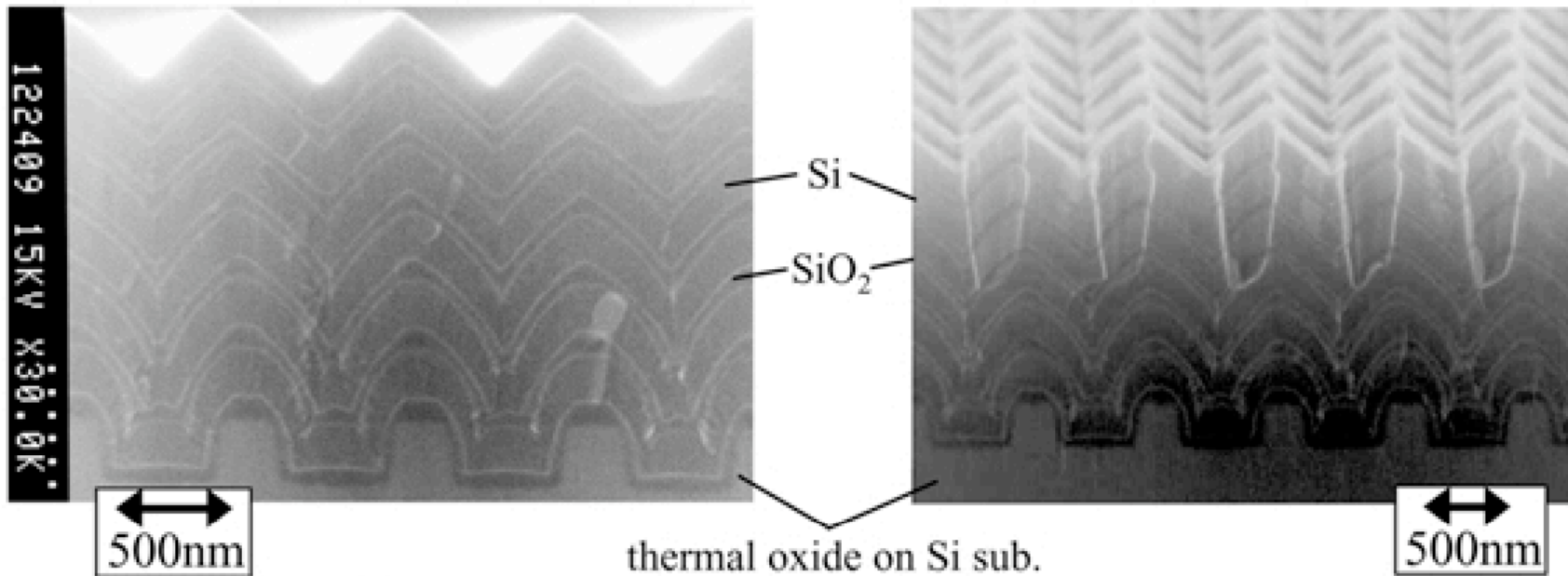


(c) Drilling (Etching)



... so, **only planar patterning**
is in substrate
...only drilling needs alignment
...minimize etch roughness

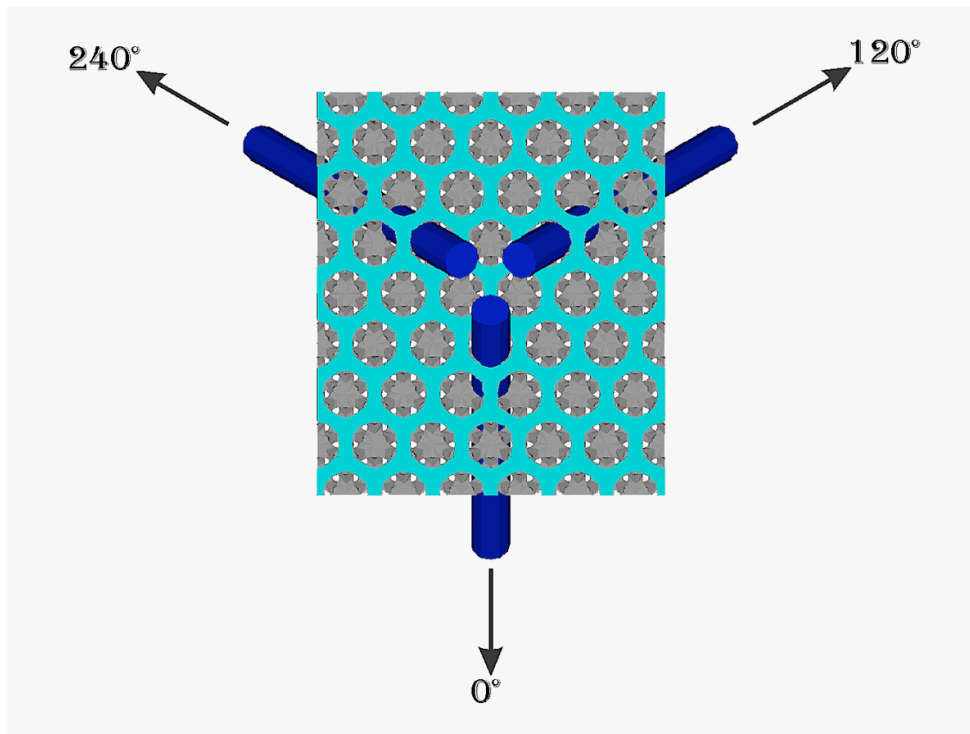
Auto-cloned Photonic Crystal



[E. Kuramochi *et al.*,
Opt. Quantum. Elec. **34**, 53 (2002)]

“Yablonoite”

[E. Yablonovitch, T. M. Gmitter, and K. M. Leung, *Phys. Rev. Lett.* **67**, 2295 (1991)]

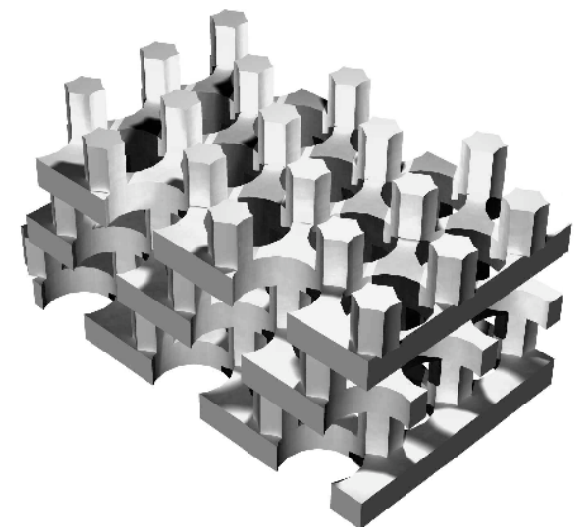
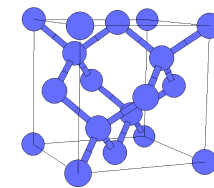


[image: <http://www.ee.ucla.edu/labs/photon/>]

(Topology is very similar to 2000 layer-by-layer crystal)

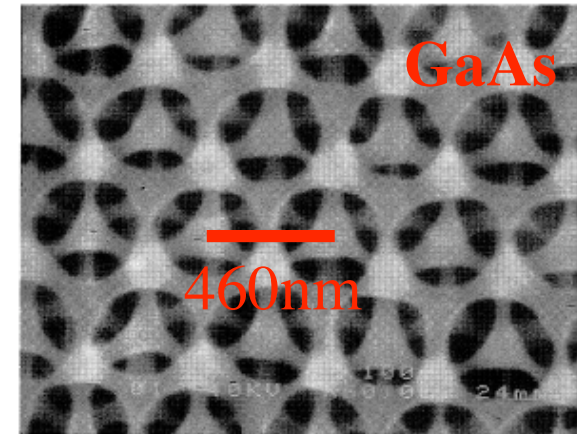
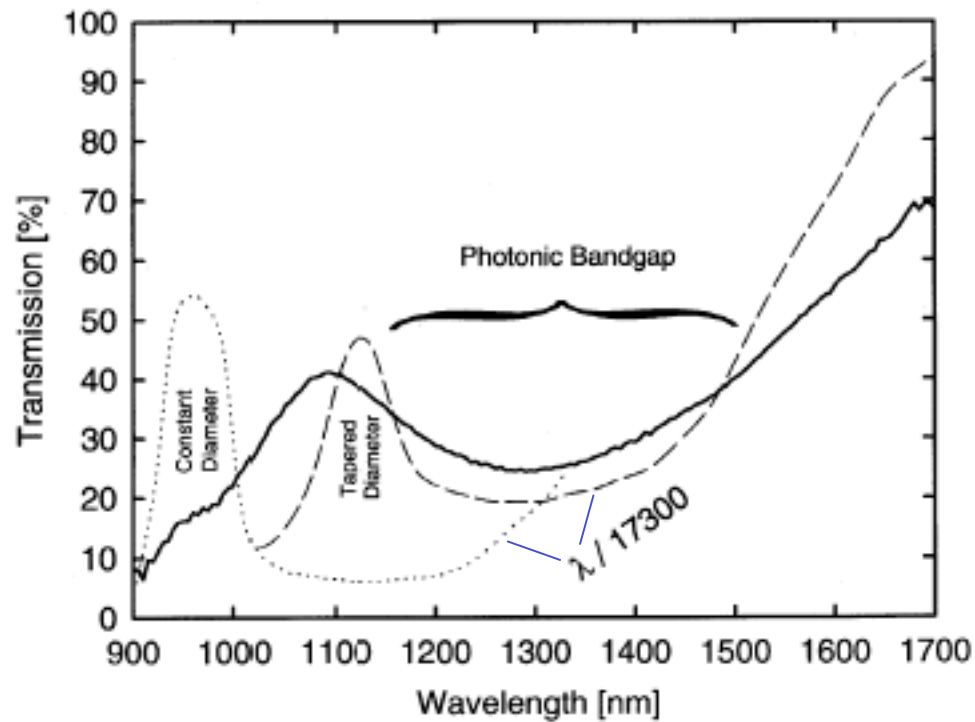
diamond-like fcc crystal

earliest “fabrication-amenable” alternative to diamond spheres

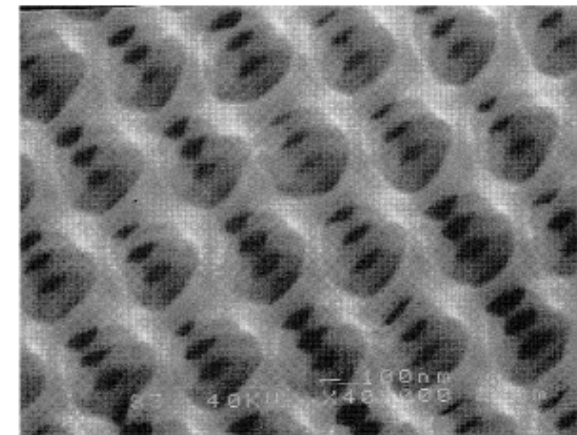


Making Yablonoite

e-beam mask + chemically-assisted ion-beam etching

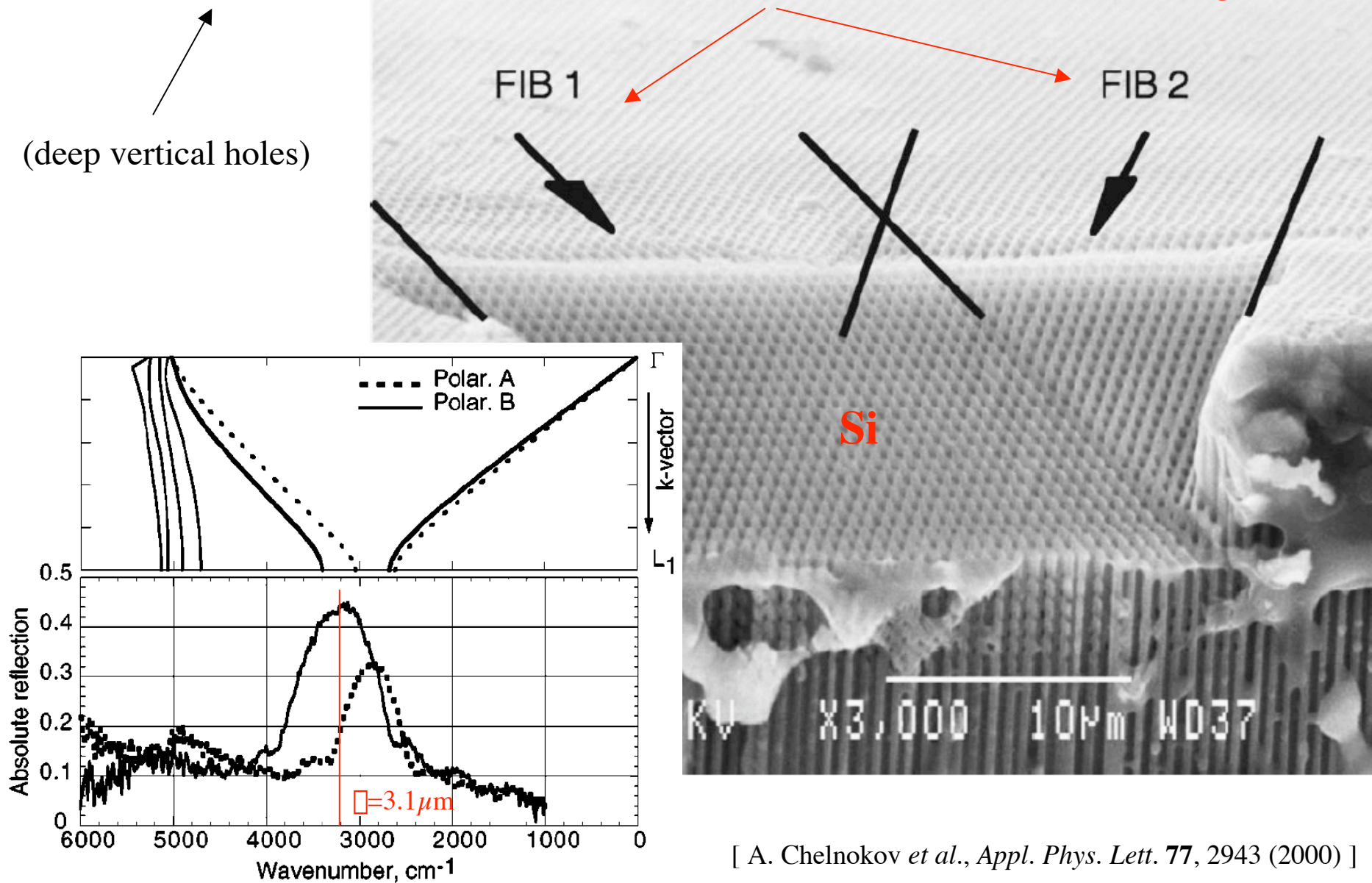


(a)



Making ~Yablonoite (II)

electrochemical + focused-ion-beam (FIB) etching



in short:

Those experimentalists
are damned clever*

* either that, or they are out of their minds